INTERNATIONAL STANDARD

Third edition 2020-06

Ductile iron pipelines — Polyethylene sleeving for site application

<text> Canalisations en fonte ductile — Manche en polyéthylène pour



Reference number ISO 8180:2020(E)



© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Page

Contents

Fore	eword	iv
1	Scope	
2	Normative references	
3	Terms and definitions	
4	Raw material4.1Characteristics4.2Additives and impurities4.3Regenerated products	2 2 2 2 2 2
5	Polyethylene sleeving 5.1 Appearance 5.2 Dimensions 5.2.1 Width 5.2.2 Thickness	2 2 2 2 2 2 2 3
6	Mechanical properties6.1Tensile strength6.2Elongation6.3Impact resistance6.4Propagation tear resistance	3 3 3 3 3 3 3 3
7	Marking	
8	Storage and transportation	
9	Conditions of use and fitting	
Ann	nex A (informative) Installation methods	5

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 5, *Ferrous metal pipes and metallic fittings*, Subcommittee SC 2, *Cast iron pipes, fittings and their joints*.

This third edition cancels and replaces the second edition (ISO 8180:2006), which has been technically revised. The main changes compared to the previous edition are as follows:

- recommended installation methods have been added;
- the references and presentation have been reviewed and improved.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html

Ductile iron pipelines — Polyethylene sleeving for site application

1 Scope

This document specifies the characteristics of polyethylene film, commonly called polyethylene sleeving, used as additional protection against corrosion for ductile iron pipelines, particularly when laid in aggressive soil conditions.

This film, the efficiency of which has been proved by experience, takes the form of a sheet or tube fitted around the pipes and fittings, on-site, immediately before pipe-laying.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1183-1, Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method

ISO 527-3, Plastics — Determination of tensile properties — Part 3: Test conditions for films and sheets

ISO 7765-1, Plastics film and sheeting — Determination of impact resistance by the free-falling dart method — Part 1: Staircase methods

ISO 6383-2, Plastics — Film and sheeting — Determination of tear resistance — Part 2: Elmendorf method

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1

polyethylene sleeving

sleeving of piping with *polyethylene film* (3.2) in tube or sheet form

3.2

polyethylene film

film extruded from virgin polyethylene raw material

3.3

regenerated product

polyethylene film (3.2) made by using recycled material, which could be mixed by different material, from different sources