This document is a preview generated by EVS

Vulcanized fibre for electrical purposes - Part 2: Methods of test

EESTI STANDARDIKESKUS
ESTONIAN CENTRE FOR STANDARDISATION

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 60667-2:2020 sisaldab Euroopa standardi EN IEC 60667-2:2020 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60667-2:2020 consists of the English text of the European standard EN IEC 60667-2:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 03.07.2020.	Date of Availability of the European standard is 03.07.2020.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

This document is a preview generated by EVS

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 29.035.10

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN IEC 60667-2

July 2020

ICS 29.035.10

Supersedes HD 416.2 S1:1987 and all of its amendments and corrigenda (if any)

English Version

Vulcanized fibre for electrical purposes - Part 2: Methods of test (IEC 60667-2:2020)

Fibres vulcanisées à usages électriques - Partie 2: Méthodes d'essai (IEC 60667-2:2020)

Vulkanfiber für elektrotechnische Zwecke - Teil 2: Prüfverfahren (IEC 60667-2:2020)

This European Standard was approved by CENELEC on 2020-06-17. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

© 2020 CENELEC All rights of exploitation in any form and by any means reserved worldwide for CENELEC Members.

This document is a preview generated by EVS

European foreword

The text of document 15/911/FDIS, future edition 2 of IEC 60667-2, prepared by IEC/TC 15 "Solid electrical insulating materials" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60667-2:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2021-03-17
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2023-06-17

This document supersedes HD 416.2 S1:1987 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60667-2:2020 was approved by CENELEC as a European Standard without any modification.

This document is a preview generated by EVS

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

Publication	Year	Title	EN/HD	Year
IEC 60641-2	2004	Pressboard and presspaper for electrical purposes - Part 2: Methods of tests	EN 60641-2	2004
IEC 60667-3	series	Vulcanized fibre for electrical purposes - Part 3: Specifications for individual materials	EN IEC 60667-3	series
IEC 61621	1997	Dry, solid insulating materials - Resistance test to high-voltage, low-current arc discharges	EN 61621	1997
ISO 178	2019	Plastics - Determination of flexural properties	EN ISO 178	2019
ISO 287	2017	Paper and board - Determination of moisture content of a lot - Oven-drying method	EN ISO 287	2017

This document is a preview generated by EVS

IEC 60667-2

Edition 2.0 2020-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

colour inside

This document is a preview generated by EVS

Vulcanized fibre for electrical purposes – Part 2: Methods of test

Fibres vulcanisées à usages électriques – Partie 2: Méthodes d'essai



IEC 60667-2:2020-05(en-fr)

THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC
The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications
The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform
The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,…). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished
Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc
If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org
The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary
67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC
La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC
Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform
La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,…). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished
Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc
Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org
Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary
67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

This document is a preview generated by EVS

IEC 60667-2

Edition 2.0 2020-05

INTERNATIONAL STANDARD

NORME INTERNATIONALE

colour inside

This document is a preview generated by EVS

Vulcanized fibre for electrical purposes – Part 2: Methods of test

Fibres vulcanisées à usages électriques – Partie 2: Méthodes d'essai

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 29.035.10

ISBN 978-2-8322-8294-6

Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

® Registered trademark of the International Electrotechnical Commission
Marque déposée de la Commission Electrotechnique Internationale

CONTENTS

FOREWORD 3
INTRODUCTION 5
1 Scope 6
2 Normative reference 6
3 Terms and definitions 6
4 General notes on tests 7
4.1 Conditioning 7
4.2 Drying 7
4.3 Result 7
5 Thickness 7
6 Density 7
6.1 Apparent density 7
6.2 Density in liquid (specific gravity) 8
7 Tensile strength and elongation 8
8 Flexural strength 9
9 Water absorption 9
10 Electric strength up to and including 3 mm in thickness 9
11 Arc resistance 10
12 Chloride content 10
13 Ash content 10
14 Flexibility (bending) 10
15 Moisture content 11
16 Internal ply adhesion 11
17 Shrinkage 12

Figure 1 – Measuring principle for the determination of the flexibility 13
Figure 2 – Measuring device for the determination of the flexibility 13
Figure 3 – Ply adhesion testing jig 14

Table 1 – Conditioning time 7
Table 2 – Drying time 7

This document is a preview generated by EVS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

VULCANIZED FIBRE FOR ELECTRICAL PURPOSES –

Part 2: Methods of test

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60667-2 has been prepared by IEC Technical Committee 15: Solid electrical insulating materials.

This second edition cancels and replaces the first edition published in 1982. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) added Terms and definitions
b) added General notes on tests
c) added Thickness instead of dimension
d) changed Apparent density from Density
e) added Arc resistance
f) deleted Sulphate content
g) added method (Bending) for flexibility

This document is a preview generated by EVS

h) changed test method for internal ply adhesion

i) added Shrinkage

The text of this International Standard is based on the following documents:

FDIS	Report on voting
15/911/FDIS	15/919/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60667 series, published under the general title *Vulcanized fibre for electrical purposes*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

This document is a preview generated by EVS

INTRODUCTION

This International Standard is one of a series which deals with vulcanized fibre sheets for electrical purposes.

The series consists of three parts:

Part 1: Definitions and general requirements (IEC 60667-1),

Part 2: Methods of test (IEC 60667-2),

Part 3: Specifications for individual materials (IEC 60667-3).

This document is a preview generated by EVS