

Ophthalmic optics - Spectacle frames - Measuring
system and vocabulary (ISO 8624:2020)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 8624:2020 sisaldab Euroopa standardi EN ISO 8624:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 8624:2020 consists of the English text of the European standard EN ISO 8624:2020.
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English Version

Ophthalmic optics - Spectacle frames - Measuring system
and vocabulary (ISO 8624:2020)

Optique ophtalmique - Montures de lunettes - Système
de mesure et terminologie (ISO 8624:2020)

Augenoptik - Brillenfassungen - Maßsystem und
Begriffe (ISO 8624:2020)

This European Standard was approved by CEN on 28 June 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN ISO 8624:2020) has been prepared by Technical Committee ISO/TC 172 "Optics and photonics" in collaboration with Technical Committee CEN/TC 170 "Ophthalmic optics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 8624:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 8624:2020 has been approved by CEN as EN ISO 8624:2020 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 7, *Ophthalmic optics and instruments*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 170, *Ophthalmic optics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 8624:2011), which has been technically revised. It also incorporates the Amendment ISO 8624:2011/Amd.1.

The main changes compared to the previous edition are as follows:

- the informative annex with its complementary definitions has been transferred to [3.2](#);
- minor asymmetry of only the nasal bearing surfaces has been included in this edition. Since such asymmetry does not affect the lens shapes, only the definition of bridge height is affected. See the explanation in [3.2.6](#), Note 2 to entry.
- the plane of the lens shape has been redefined and now relates to the orientation and position of the vertical centre line, in turn based on the apex of the groove in the frame and not a dummy lens;
- the definition of overall length of side for those without joints has been amended slightly, while the Figures now take account of the 3-dimensional nature of spectacle fronts where there is a significant face form angle;
- an informative annex ([Annex A](#)) has been added to discuss measurement of 3-dimensional spectacle frames.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Ophthalmic optics — Spectacle frames — Measuring system and vocabulary

1 Scope

This document specifies a measuring system for spectacle frames and related vocabulary. It is applicable to spectacle frames with fronts that are intended to be symmetrical.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1 Principal terms of the boxed lens system¹⁾

3.1.1

boxed lens system

system of measurement and definitions of spectacle frames based on rectangular boxes that circumscribe the lens shapes and that are used for the determination of the dimensions of the spectacle front and in which the upper tangent is both common to the right and left lens shapes and regarded as being horizontal

Note 1 to entry: In the case of spectacle frames having a significant *face form angle*, the line touching the uppermost edges of the right and left *lens shapes* shall be regarded as horizontal.

Note 2 to entry: For measurement of a lens aperture, the measurements should be taken as if projected onto the base of the rectangular box which is regarded as being tangential to the plane of the lens shape at its boxed centre. This plane is close to that formed by the upper and lower tangents to the *lens shape*. For frame measurements, the aperture is taken to be the size of the hypothetical lens that fits the frame. Measurements to the apex of the groove or equivalent can give slightly different values.

Note 3 to entry: Since the tangent common to the right and left *lens shapes* is regarded as being horizontal, the lines at right angles to it, e.g. the two sides of the box either side of the *lens shape*, are called "vertical". While the frame is worn, the horizontal lines will remain horizontal if the head is held erect, but the vertical lines will frequently not be vertical but, although in a vertical plane, will have their lower ends tipped in towards the cheeks (see the *as-worn pantoscopic angle* in ISO 13666).

1) This clause contains the three most important dimensions for spectacle frames, horizontal boxed lens size, distance between lenses and overall length of side. Tolerances on these are specified in ISO 12870.