RAUDTEEALASED RAKENDUSED. PIDURDAMINE. PIDURIKATTED

Railway applications - Braking - Brake pads



#### EESTI STANDARDI EESSÕNA

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# **EUROPEAN STANDARD**

## EN 15328

# NORME EUROPÉENNE

# **EUROPÄISCHE NORM**

July 2020

ICS 45.040

#### **English Version**

## Railway applications - Braking - Brake pads

Applications ferroviaires - Freinage - Garniture de frein

Bahnanwendungen - Bremsen - Bremsbeläge

This European Standard was approved by CEN on 15 June 2020.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Cont	tents	Page
Europ	ean foreword	5
Introd	luction	6
1	Scope	
2	Normative references	
3	Terms and definitions	
4	Symbols and abbreviations	
5 5.1	Characteristics and test method of the brake padsClassification of brake pads	10
5.1 5.2	Coefficient of friction	
5.3	Environmental impact, health and safety	
5.4	Usage requirements	
5.5	Frictional requirements for brake pads	
5.6	Requirements and optional test programs for brake pads for coaches	
5.7	Geometrical features of the brake pads	
5.8	Mechanical, physical and chemical characteristics	
5.9	Thermal and mechanical requirements	
5.10	In-service assessment	
5.11	Marking of brake pads	15
5.12	Dynamometer tests  Conditions for classification tests	
5.13 5.14	Interchangeability of brake pads	
_	x A (normative) Generic conditions for the execution of test programs	
A.1	General	
	Response time	
<b>A.2</b>	Response time	19
A.3	Weighing	19
<b>A.4</b>	Interruption of test sequence	19
A.5	Temperatures	19
<b>A.6</b>	Brake applications under wet conditions	19
A.7	Conditioning of brake discs	20
A.7.1	General	20
A.7.2	Conditioning program	21
A.7.3	Roughness measurement	21
<b>A.8</b>	Bedding-in of brake pads	21
A.9	Methods of temperature measurements	21
A.10	Mean friction radius	
A.11	Rotation and ventilation conditions	22
Annex	B (normative) Test programs for classes A1 to G1	
<b>B.1</b>	Test program: brake pads of class A1	

<b>B.2</b>	Test program: brake pads of classes B1 and C1	25
B.3	Test Program: brake pads of classes B2 and C2	30
B.4	Test program: brake pads of class C0	35
B.5	Test program: brake pads of class C3	37
B.6	Test program: brake pads of class D1	39
B.7	Test program: brake pads of class D2	43
<b>B.8</b>	Test program: brake pads of class E1	46
B.9	Test program: brake pads of class F1	48
<b>B.10</b>	Test program: brake pads of classes F2 and G1	51
B.11	Test program: brake pads of class F3	54
<b>B.12</b>	Assessment of static friction coefficient	57
Anne	x C (normative) Test programs for coaches	58
<b>C.1</b>	Test program S1.1 ( $v_{max}$ = 200 km/h - organic brake pads)	58
<b>C.2</b>	Test program S2.1 (wet test)	61
<b>C.3</b>	Instantaneous coefficient of friction for test program S1.1, S2.1, T1 and T2	61
<b>C.4</b>	Mean coefficient of friction for test programs S1.1, S2.1, T1 and T2	62
<b>C.5</b>	Test program T1 ( $v_{max}$ = 200 km/h - sintered brake pads)	63
<b>C.6</b>	Test program T2 wet test (sintered brake pads)	66
Anne	x D (normative) Documentation of brake tests	67
Anne	x E (normative) Generic test programs for locomotives, MUs and high speed trains	69
E.1	Use of the generic test programs	69
E.2	Locomotives and MUs	
E.2.1	Test parameters	69
E.2.2	Brake steps	72
E.2.3	Masses	72
E.2.4	Continuous brake applications	73
E.3	High speed trains	
E.3.1	Test parameters	
E.3.2	Brake steps	75
E.3.3	Masses	76
E.3.4	Brake forces for high-speed brake applications	76
E.3.5	Power for continuous brake applications	77
Anne	x F (normative) Brake pads shapes and envelopes	
F.1	General	78
F.2	Preferred space envelope for SBP 200 cm <sup>2</sup>	78
F.3	Preferred space envelope for SBP 175 cm <sup>2</sup>	79

F.4	Space envelope for SBP 200 cm <sup>2</sup>	80
F.5	Maximum Space envelope for SBP 175 cm <sup>2</sup>	80
Anne	x G (normative) Drawings for dove tails	81
Anne	x H (informative) In-service test	83
H.1	Test requirements	
H.2	Mechanical requirements	83
Н.3	Thermal requirements	84
	x ZA (informative) Relationship between this European Standard and the Essen Requirements of EU Directive 2016/797/EU aimed to be covered	85
Biblio	Requirements of EU Directive 2016/797/EU aimed to be covered	

## **European foreword**

This document (EN 15328:2020) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a standardization request given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2016/797/EU.

For relationship with EU Directive 2016/797/EU, see informative Annex ZA, which is an integral part of this document.

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### Introduction

This document gives the requirements for the design, dimensions, performance and testing of a brake pad which, as part of a disc brake system, acts on one friction face of a brake disc in accordance with EN 14535-1 and EN 14535-2.

The generic test program can also be used with different program parameter figures for specific project applications. The use of project adapted programs is subject to agreement between the parties involved.

This document contains the requirements for interfacing the brake pads with the rail vehicle, the testing procedures in order to confirm that it satisfies the basic safety and technical requirements, the material control procedures to ensure product quality, reliability and conformity, as well health and environmental requirements are fulfilled.

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ering pr. Each manufacturer is responsible for ensuring that the quality of design, workmanship and construction is in accordance with good engineering practice.

#### 1 Scope

This document specifies requirements for pads for disc brakes of railway rolling stock.

The document defines requirements and generic test programs for brake pads on dynamometer. This document does not cover mandatory tests to verify stopping distances in addition to laboratory, bench test and in-service tests. In order to qualify the brake pad performance in accordance with the classification the standard provides fixed parameter figures as categories defined in paragraph classification scheme.

This document is not applicable for urban rail applications.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14478:2017, Railway applications - Braking - Generic vocabulary

EN 14535-1:2019, Railway applications - Brake discs for railway rolling stock - Part 1: Brake discs pressed or shrunk onto the axle or drive shaft, dimensions and quality requirements

EN 14535-2:2019, Railway applications - Brake discs for railway rolling stock - Part 2: Brake discs mounted onto the wheel, dimensions and quality requirements

EN 14535-3:2015, Railway applications - Brake discs for railway rolling stock - Part 3: Brake discs, performance of the disc and the friction couple, classification

EN 16451:2015, Railway applications - Braking - Brake pad holder

EN ISO 4287:1998, Geometrical product specifications (GPS) - Surface texture: Profile method - Terms, definitions and surface texture parameters (ISO 4287:1997)

UIC 548:2016, Brakes - Requirements of friction test benches for the international certification of brake pads and brake blocks