

Thermoplastics piping systems for underground
non-pressure applications - Test method for
leaktightness of elastomeric sealing ring type joints
(ISO 13259:2020)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 13259:2020 sisaldab Euroopa standardi EN ISO 13259:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 13259:2020 consists of the English text of the European standard EN ISO 13259:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

Thermoplastics piping systems for underground non-pressure applications - Test method for leaktightness of elastomeric sealing ring type joints (ISO 13259:2020)

Systèmes de canalisations en thermoplastiques pour applications enterrées sans pression - Méthodes d'essai d'étanchéité des assemblages à bague d'étanchéité en élastomère (ISO 13259:2020)

Erdverlegte Rohrleitungssysteme aus Thermoplasten für drucklose Anwendungen - Prüfverfahren für die Dichtheit von elastomeren Dichtringverbindungen (ISO 13259:2020)

This European Standard was approved by CEN on 19 July 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 13259:2020) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems" the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 13259:2018.

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Endorsement notice

The text of ISO 13259:2020 has been approved by CEN as EN ISO 13259:2020 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 138, *Plastic pipes, fittings and valves for the transport of fluids*, Subcommittee SC 1, *Plastics pipes and fittings for soil, waste and drainage (including land drainage)*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting systems*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 13259:2018), of which it constitutes a minor revision.

The main changes compared to the previous edition are as follows:

- in [8.2](#), the text was clarified and a calculation error was corrected.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints

1 Scope

This document specifies a test method for determining the leaktightness of elastomeric sealing ring type joints for buried thermoplastics non-pressure piping systems.

Unless otherwise specified in the referring standard, the tests are carried out at the following basic test pressures:

- p_1 : internal negative air pressure (partial vacuum);
- p_2 : a low internal hydrostatic pressure;
- p_3 : a higher internal hydrostatic pressure.

It also describes the following four test conditions under which the tests are performed:

- a) Condition A: without any additional diametric or angular deflection;
- b) Condition B: with diametric deflection;
- c) Condition C: with angular deflection;
- d) Condition D: with simultaneous angular and diametric deflection.

The applicable selection of the test pressure(s) and the test condition(s) is/are specified in the referring standard.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Principle

A test piece assembled from pipes and/or fittings is subjected to a specific initial internal negative air pressure, p_1 , followed by a low specific initial internal hydrostatic pressure, p_2 , and a higher internal hydrostatic pressure, p_3 .

During testing the joint may be subjected to diametric and/or angular deflection(s). The referring product standard shall specify which of the test pressures and deflection conditions have to be carried out.