IEC 61076-2-012

Edition 1.0 2020-07

INTERNATIONAL STANDARD

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Connectors for electrical and electronic equipment – Product requirements – Part 2-012: Circular connectors – Detail specification for connectors with inner push-pull locking based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113

Connecteurs pour équipements électriques et électroniques – Exigences de produit –
Partie 2-012: Connecteurs circulaires – Spécification particulière relative aux connecteurs avec verrouillage interne de type pousser-tirer fondée sur les interfaces de connecteur M12 conformément à l'IEC 61076-2-101, l'IEC 61076-2-109, l'IEC 61076-2-111 et l'IEC 61076-2-113



IEC 61076-2-012:2020-07(en-fr)

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CONTENTS

FOREWORD 7
1 Scope 10
2 Normative references 10
3 Terms and definitions 12
4 Technical information 12
4.1 Systems of levels 12
4.1.1 Performance levels 12
4.1.2 Compatibility levels, according to IEC 61076-1 13
4.2 Classification into climatic categories 13
4.3 Contact terminations 13
4.4 Available connector codings 14
4.5 Ratings 15
4.6 Marking 15
4.7 Safety aspects 15
5 Dimensional information 15
5.1 General 15
5.2 Survey of styles and variants 15
5.2.1 General 15
5.2.2 Fixed connectors 15
5.2.3 Free connectors 21
5.3 Interface dimensions 34
5.3.1 Push-pull housing 34
5.3.2 A-coding 38
5.3.3 B-coding 39
5.3.4 C-coding 40
5.3.5 D-coding 41
5.3.6 P-coding 42
5.3.7 H-coding 43
5.3.8 X-coding 44
5.3.9 K-coding 45
5.3.10 L-coding 46
5.3.11 M-coding 47
5.3.12 S-coding 48
5.3.13 T-coding 49
5.3.14 Type 1-coding 50
5.3.15 Type 2-coding 51
5.3.16 Type 3-coding 52
5.3.17 Type 4-coding 53
5.4 Gauges – Sizing gauges and retention force gauges 54
6 Characteristics 54
6.1 Classification into climatic category 54
6.2 Electrical characteristics 54
6.2.1 Voltage proof 54
6.2.2 Rated voltage – Rated impulse voltage – Pollution degree 55
6.2.3 Current-carrying capacity 55
6.2.4 Contact resistance 55

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6.2.5 Insulation resistance 55
6.2.6 Transmission performance 55
6.3 Mechanical characteristics 55
6.3.1 Mating Interface 55
6.3.2 Push-pull locking mechanism 56
6.4 Other characteristics 57
6.4.1 Vibration (sinusoidal) 57
6.4.2 Shock 57
6.4.3 Degree of protection provided by enclosures (IP code) 57
7 Test schedule 57
7.1 General 57
7.2 Test schedule 58
7.2.1 Test group P – Preliminary 58
7.2.2 Test group AP – Dynamic/Climatic 58
7.2.3 Test group BP – Mechanical endurance 58
7.2.4 Test group CP – Electrical load 59
7.2.5 Test group DP – Chemical resistivity 59
7.2.6 Test group EP – Connection method tests 59
7.2.7 Test group FP – Electrical transmission requirements 59
Annex A (normative) Inner diameter of the male push-pull connector body 60

Figure 1 – Style EF_M12_PPI – Fixed connector, female contacts, with inner push-pull and screw locking, mounting with thread M12 × 1, with wire/cable ends, single hole mounting thread M16 × 1,5 16
Figure 2 – Style FF_M12_PPI – Fixed connector, female contacts, with inner push-pull and screw locking, mounting with thread M12 × 1, with wire/cable ends, single hole mounting thread M20 × 1,5 17
Figure 3 – Style GF_M12_PPI – Fixed connector, female contacts, with inner push-pull and screw locking, mounting with thread M12 × 1, with wire/cable ends, single hole mounting thread M16 × 1,5, mounting orientation 18
Figure 4 – Style HF_M12_PPI – Fixed connector, female contacts, with inner push-pull and screw locking, mounting with thread M12 × 1, with wire/cable ends, single hole mounting thread M20 × 1,5, mounting orientation 19
Figure 5 – Style IF_M12_PPI – Fixed connector, female contacts, with inner push-pull and screw locking, mounting with thread M12 × 1, with wire/cable ends, single hole mounting thread M17 × 1,0, rear orientation 20
Figure 6 – Style JM_PPI – Rewirable connector, male contacts, straight version, with inner push-pull locking 22
Figure 7 – Style KM_PPI – Rewirable connector, male contacts, right-angled version, with inner push-pull locking 23
Figure 8 – Style LM_PPI – Non-rewirable connector, male contacts, straight version, with inner push-pull locking 24
Figure 9 – Style MM_PPI – Non-rewirable connector, male contacts, right-angled version, with inner push-pull locking 24
Figure 10 – Style NM_PPI – Non-rewirable connector, male contacts, right angled higher version, with inner push-pull locking 25
Figure 11 – Style JF_M12_PPI – Rewireable connector, with female contacts, straight version, with inner push-pull and screw locking 26
Figure 12 – Style KF_M12_PPI – Rewireable connector, with female contacts, right-angled version, with inner push-pull and screw locking 26

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Figure 13 – Style LF_M12_PPI – Non-rewireable connector, with female contacts, straight version, with inner push-pull and screw locking 27
Figure 14 – Style MF_M12_PPI – Non-rewireable connector, with female contacts, right-angled version, with inner push-pull and screw locking 28
Figure 15 – Style NF_M12_PPI – Non-rewirable connector, female contacts, right angled higher version, with inner push-pull and screw locking 29
Figure 16 – Style JF_PPI_PPO – Rewireable connector, with female contacts, straight version, with inner and outer push-pull locking 30
Figure 17 – Style KF_PPI_PPO – Rewireable connector, with female contacts, right-angled version, with inner and outer push-pull locking 30
Figure 18 – Style LF_PPI_PPO – Non-rewireable connector, with female contacts, straight version, with inner and outer push-pull locking 31
Figure 19 – Style MF_PPI_PPO – Non-rewireable connector, with female contacts, right-angled version, with inner and outer push-pull locking 32
Figure 20 – Style NF_PPI_PPO – Non-rewirable connector, female contacts, right angled higher version, with inner and outer push-pull locking 33
Figure 21 – Front view of the female side of the push-pull housing using the example of an A-coded connector 34
Figure 22 – Side view of the female side of the push-pull housing using the example of an A-coded connector 35
Figure 23 – Front view of the male side of the push-pull housing using the example of a D-coded connector 37
Figure 24 – Side view of the male side of the push-pull housing using the example of a D-coded connector 37
Figure 25 – Front view of the female side of the push-pull housing for A-coding 38
Figure 26 – Side view of the female side of the push-pull housing for A-coding 39
Figure 27 – Front view of the female side of the push-pull housing for B-coding 39
Figure 28 – Side view of the female side of the push-pull housing for B-coding 40
Figure 29 – Front view of the female side of the push-pull housing for C-coding 40
Figure 30 – Side view of the female side of the push-pull housing for C-coding 41
Figure 31 – Front view of the female side of the push-pull housing for D-coding 41
Figure 32 – Side view of the female side of the push-pull housing for D-coding 42
Figure 33 – Front view of the female side of the push-pull housing for P-coding 42
Figure 34 – Side view of the female side of the push-pull housing for P-coding 43
Figure 35 – Front view of the female side of the push-pull housing for H-coding 43
Figure 36 – Side view of the female side of the push-pull housing for H-coding 44
Figure 37 – Front view of the female side of the push-pull housing for X-coding 44
Figure 38 – Side view of the female side of the push-pull housing for X-coding 45
Figure 39 – Front view of the female side of the push-pull housing for K-coding 45
Figure 40 – Side view of the female side of the push-pull housing for K-coding 46
Figure 41 – Front view of the female side of the push-pull housing for L-coding 46
Figure 42 – Side view of the female side of the push-pull housing for L-coding 47
Figure 43 – Front view of the female side of the push-pull housing for M-coding 47
Figure 44 – Side view of the female side of the push-pull housing for M-coding 48
Figure 45 – Front view of the female side of the push-pull housing for S-coding 48
Figure 46 – Side view of the female side of the push-pull housing for S-coding 49

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Figure 47 – Front view of the female side of the push-pull housing for T-coding 49
Figure 48 –Side view of the female side of the push-pull housing for T-coding 50
Figure 49 – Front view of the female side of the push-pull housing for Type 1 50
Figure 50 – Side view of the female side of the push-pull housing for Type 1 51
Figure 51 – Front view of the female side of the push-pull housing for Type 2 51
Figure 52 – Side view of the female side of the push-pull housing for Type 2 52
Figure 53 – Front view of the female side of the push-pull housing for Type 3 52
Figure 54 – Side view of the female side of the push-pull housing for Type 3 53
Figure 55 – Front view of the female side of the push-pull housing for Type 4 53
Figure 56 – Side view of the female side of the push-pull housing for Type 4 54
Figure A.1 – Inner diameter of the free male connector body 60

Table 1 – Available connector codings 14
Table 2 – Styles of fixed connectors 16
Table 3 – Dimensions of style EF_M12_PPI, Figure 1 17
Table 4 – Dimensions of style FF_M12_PPI, Figure 2 17
Table 5 – Dimensions of style GF_M12_PPI, Figure 3 18
Table 6 – Dimensions of style HF_M12_PPI, Figure 4 19
Table 7 – Dimensions of style IF_M12_PPI, Figure 5 20
Table 8 – Styles of free connectors 21
Table 9 – Dimensions of style JM_PPI, Figure 6 22
Table 10 – Dimensions of style KM_PPI, Figure 7 23
Table 11 – Dimensions of style LM_PPI, Figure 8 24
Table 12 – Dimensions of style MM_PPI, Figure 9 25
Table 13 – Dimensions of style NM_PPI, Figure 10 25
Table 14 – Dimensions of style JF_M12_PPI, Figure 11 26
Table 15 – Dimensions of style KF_M12_PPI, Figure 12 27
Table 16 – Dimensions of style LF_M12_PPI, Figure 13 27
Table 17 – Dimensions of style MF_M12_PPI, Figure 14 28
Table 18 – Dimensions of style NF_M12_PPI, Figure 15 29
Table 19 – Dimensions of style JF_PPI_PPO, Figure 16 30
Table 20 – Dimensions of style KF_PPI_PPO, Figure 17 31
Table 21 – Dimensions of style LF_PPI_PPO, Figure 18 31
Table 22 – Dimensions of style MF_PPI_PPO, Figure 19 32
Table 23 – Dimensions of style NF_PPI_PPO, Figure 20 33
Table 24 – Dimensions of the push-pull housing (female side) 36
Table 25 – Dimensions of the push-pull housing (male side) 38
Table 26 – Dimensions of the push-pull housing specific to A-coding 39
Table 27 – Dimensions of the push-pull housing specific to B-coding 40
Table 28 – Dimensions of the push-pull housing specific to C-coding 41
Table 29 – Dimensions of the push-pull housing specific to D-coding 42
Table 30 – Dimensions of the push-pull housing specific to P-coding 43
Table 31 – Dimensions of the push-pull housing specific to H-coding 44

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Table 32 – Dimensions of the push-pull housing specific to X-coding 45
Table 33 – Dimensions of the push-pull housing specific to K-coding 46
Table 34 – Dimensions of the push-pull housing specific to L-coding 47
Table 35 – Dimensions of the push-pull housing specific to M-coding 48
Table 36 – Dimensions of the push-pull housing specific to S-coding 49
Table 37 – Dimensions of the push-pull housing specific to T-coding 50
Table 38 – Dimensions of the push-pull housing specific to Type 1 51
Table 39 – Dimensions of the push-pull housing specific to Type 2 52
Table 40 – Dimensions of the push-pull housing specific to Type 3 53
Table 41 – Dimensions of the push-pull housing specific to Type 4 54
Table 42 – Insertion and withdrawal forces for the locking mechanism 57
Table 43 – Number of test specimens 58
Table 44 – Test group BP 59
Table A.1 – Inner diameter of the body of the free male connector, dimension X 60

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CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT – PRODUCT REQUIREMENTS –

Part 2-012: Circular connectors – Detail specification for connectors with inner push-pull locking based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113

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FDIS	Report on voting
48B/2813/FDIS	48B/2831/RVD

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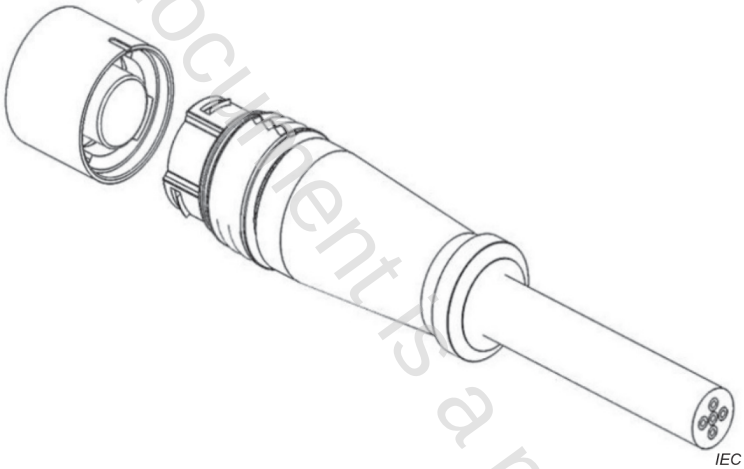
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<tr><td>IEC SC 48B – Electrical connectors
Specification available from:
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Or from the addresses shown on the inside cover.</td><td>IEC 61076-2-012 Ed.1</td></tr>
<tr><td>Detail specification in accordance with IEC 61076-1</td><td></td></tr>
<tr><td rowspan="2">
IEC</td><td>Circular M12 inner push-pull connectors for power and/or signal and/or data transmission
Fixed connectors with female contacts and inner push-pull mechanism, mateable with plugs with inner push-pull locking or M12 screw locking
Free cable connectors with male contacts and inner push-pull locking
Two types of free cable connectors with female contacts, with inner push-pull mechanism and either M12 screw or outer push-pull mechanism according to IEC 61076-2-010
Rewirable – Non-rewirable</td></tr>
<tr><td>Fixed connectors, with rear or single hole (front) mounting
Straight and right-angled free cable connectors</td></tr>
</table>

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CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT – PRODUCT REQUIREMENTS –

Part 2-012: Circular connectors – Detail specification for connectors with inner push-pull locking based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113

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1 Scope

This part of IEC 61076 specifies circular connectors with an inner push-pull locking mechanism of a size derived from and thus being compatible with M12 screw-locking connectors and with mating interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113.

A female fixed connector with inner push-pull locking according to this document is intermateable with a correspondingly coded male free connector with M12 screw-locking according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 or IEC 61076-2-113.

NOTE 1 M12 is the dimension of the thread of the screw-locking mechanism of circular connectors with M12 screw-locking.

This document covers both:

a) power connectors with current ratings up to 16 A and voltage ratings up to 630 V, typically used for power supply of electrical equipment used in industrial premises, and

b) connectors for data and signal transmission with frequencies up to 500 MHz.

NOTE 2 The power connectors are not suitable as power distribution socket-outlets in electrical installations of buildings.

These connectors consist of both fixed and free connectors, either rewirable or non-rewirable, with M12 inner push-pull locking as explained above. Male connectors have round contacts from Ø0,6 mm up to Ø1,5 mm.

This document covers various types of connectors identified by their "codings" with different contact arrangement, not mutually interchangeable.

The design of the inner push-pull mechanism prevents the unintended mating of the male inner push-pull free connector with the female connector with M12 screw-locking even for identical coding.

Some styles of free connectors with female contacts covered in this document are equipped with both inner and outer push-pull locking for intermateability also with correspondingly coded male fixed or free connectors according to IEC 61076-2-010.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581-2008, *International Electrotechnical Vocabulary – Part 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60512-2-1, *Connectors for electronic equipment – Tests and measurements – Part 2-1: Electrical continuity and contact resistance tests – Test 2a: Contact resistance – Millivolt level method*

IEC 60512-3-1, *Connectors for electronic equipment – Tests and measurements – Part 3-1: Insulation tests – Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment – Tests and measurements – Part 4-1: Voltage stress tests – Test 4a: Voltage proof*

IEC 60512-5-1, *Connectors for electronic equipment – Tests and measurements – Part 5-1: Current-carrying capacity tests – Test 5a: Temperature rise*

IEC 60512-6-3, *Connectors for electronic equipment – Tests and measurements – Part 6-3: Dynamic stress tests – Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment – Tests and measurements – Part 6-4: Dynamic stress tests – Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment – Tests and measurements – Part 9-1: Endurance tests – Test 9a: Mechanical operation*

IEC 60512-13-1, *Connectors for electronic equipment – Tests and measurements – Part 13-1: Mechanical operation tests – Test 13a: Engaging and separating forces*

IEC 60512-13-2, *Connectors for electronic equipment – Tests and measurements – Part 13-2: Mechanical operation tests – Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment – Tests and measurements – Part 13-5: Mechanical operation tests – Test 13e: Polarizing and keying method*

IEC 60512-15-6, *Connectors for electronic equipment – Tests and measurements – Part 15-6: Connector tests (mechanical) – Test 15f: Effectiveness of connector coupling devices*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*
IEC 60529:1989/AMD1:1999
IEC 60529:1989/AMD2:2013

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60998-2-1:2002, *Connecting devices for low-voltage circuits for household and similar purposes – Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units*

IEC 61076-1:2006, *Connectors for electronic equipment – Product requirements – Part 1: Generic specification*

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IEC 61076-2-010, *Connectors for electronic equipment – Product requirements – Part 2-010: Circular connectors – Detail specification for push-pull connectors with outer locking mechanism, based on mating interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113*[1]

IEC 61076-2-101:2012, *Connectors for electronic equipment – Product requirements – Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking*

IEC 61076-2-109:2014, *Connectors for electronic equipment – Product requirements – Part 2-109: Circular connectors – Detail specification for connectors with M 12 × 1 screw-locking, for data transmission frequencies up to 500 MHz*

IEC 61076-2-111:2017, *Connectors for electrical and electronic equipment – Product requirements – Part 2-111: Circular connectors – Detail specification for power connectors with M12 screw-locking*

IEC 61076-2-113:2017, *Connectors for electronic equipment – Product requirements – Part 2-113: Circular connectors – Detail specification for connectors with M12 screw locking with power and signal contacts for data transmission with frequency up to 100 MHz*

IEC 61984, *Connectors – Safety requirements and tests*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 61076-1, IEC 60050-581 as well as the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1
mounting orientation
circular mounting position of the connector in relation to the polarization of the mating interface

Note 1 to entry: Where the free connector has an angled cable entry (as opposed to a straight cable entry), the angle between the cable entry direction and the polarization keyway should be specified.

4 Technical information

4.1 Systems of levels

4.1.1 Performance levels

Performance levels for these connectors (mating cycles for the mating interface only) are specified in the applicable standard, either IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 or IEC 61076-2-113. The same performance level (number of cycles of mechanical operations, i.e. one locking and one unlocking operation) shall apply to the specific complete connector with the inner push-pull locking described herein.

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