
Metallic materials — Bend test

Matériaux métalliques — Essai de pliage



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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 2, *Ductility testing*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 459, *ECISS – European Committee for Iron and Steel Standardization*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 7438:2016), which has been technically revised.

The main change compared to the previous edition is the addition of new [Annex B](#), describing bending test at plane strain condition.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Metallic materials — Bend test

1 Scope

This document specifies a method for determining the ability of metallic materials to undergo plastic deformation in bending.

This document applies to test pieces taken from metallic products, as specified in the relevant product standard. It is not applicable to certain materials or products, for example tubes in full section or welded joints, for which other standards exist.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

4 Symbols, designations and units

Symbols and designations used in the bend test are shown in Figures 1 and 2 and specified in Table 1.

Table 1 — Symbols, designations and units

| Symbol | Designation | Unit |
|----------------|---|---------|
| a | Thickness or diameter of test piece (or diameter of the inscribed circle for pieces of polygonal cross-section) | mm |
| b | Width of the test piece | mm |
| c | Distance between the plane including the horizontal axis of supports and the central axis of the rounded portion of the former before test | mm |
| D | Diameter of the former | mm |
| f | Displacement of the former | mm |
| $\bar{\theta}$ | Lode angle parameter, i.e. strain path direction | — |
| L | Length of the test piece | mm |
| l | Distance between supports | mm |
| η | Triaxiality factor | — |
| p | Distance between the vertical planes including the central axis of each support and the vertical plane including the central axis of the former | mm |
| R | Radius of the supports | mm |
| r | Internal radius of bend portion of test piece after bending | mm |
| α | Angle of bend | degrees |