CEN

WORKSHOP

CWA 17552

November 2020

AGREEMENT

ICS 35.240.50; 77.040.10

English version

Engineering materials - Electronic data interchange -Instrumented indentation test data

This CEN Workshop Agreement has been drafted and approved by a Workshop of representatives of interested parties, the constitution of which is indicated in the foreword of this Workshop Agreement.

The formal process followed by the Workshop in the development of this Workshop Agreement has been endorsed by the National Members of CEN but neither the National Members of CEN nor the CEN-CENELEC Management Centre can be held accountable for the technical content of this CEN Workshop Agreement or possible conflicts with standards or legislation.

This CEN Workshop Agreement can in no way be held as being an official standard developed by CEN and its Members.

This CEN Workshop Agreement is publicly available as a reference document from the CEN Members National Standard Bodies.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

© 2020 CEN All rights of exploitation in any form and by any means reserved worldwide for CEN national Members.

Contents

Page

Forew	ord	
0	Introduction	4
0.1	How to read this document	5
1	Scope	6
2	Normative references	7
3	Terms and definitions	
4	Symbols and abbreviations	
5 5.1 5.2 5.3	Methodology Examination of the documentary testing standard Data model Data formats	9 9
6 6.1 6.2 6.3 6.3.1 6.3.2 6.4 6.5	Data model and formats for nanoindentation test data Examination of ISO 14577-1:2015 Development methodology Data model General Testing standard ambiguities Data format Vocabulary	10 10 11 11 17 18
7	Standardisation and Governance	23
8	Business	
9	Conclusions	26
10	Change Log	27
10.1	WD1	
10.2	WD2	
	A ISO 14577-1:2015 XSD (informative)	
Annex	B ISO 14577-1:2015 Example Data File (informative)	57

Foreword

This CEN Workshop Agreement (CWA 17552:2020) has been developed in accordance with the CEN-CENELEC Guide 29 "CEN/CENELEC Workshop Agreements - A rapid prototyping to standardization" and with the relevant provisions of CEN/CENELEC Internal Regulations - Part 2. It was approved by a Workshop of representatives of interested parties on 2018-11-13, the constitution of which was supported by CEN following the public call for participation made on 2018-10-17. However, this CEN Workshop Agreement does not necessarily include all relevant stakeholders.

The final text of this CEN Workshop Agreement was provided to CEN for publication on 2020-09-28.

The following organizations and individuals developed and approved this CEN Workshop Agreement:

- BAM/Griepentrog Michael
- IRC/Austin Tim •
- JRC/Ruiz Moreno Ana
- Physikalisch Technische Bundesanstalt/Menelao Febo •
- National Physiacal Laboratory/de Luca Francois •
- R&R Data Services/Rumble John •
- ACM/Ashino Toshihiro •
- ASM/Lupulescu Afina •
- ASMEC/Chudoba Thomas •
- NIMS/Kadohira Takuya •
- CVREZ/Libera Ondrej •
- ORNL/Lin Lianshan
- NIMS/Matsuda Asahiko
- NEN/Fokkinga Wiene •

Attention is drawn to the possibility that some elements of this document may be subject to patent rights. CEN-CENELEC policy on patent rights is described in CEN-CENELEC Guide 8 "Guidelines for Implementation of the Common IPR Policy on Patent". CEN-CENELEC shall not be held responsible for identifying any or all such patent rights.

Although the Workshop parties have made every effort to ensure the reliability and accuracy of technical and non-technical descriptions, the Workshop is not able to guarantee, explicitly or implicitly, the correctness of this document. Anyone who applies this CEN Workshop Agreement shall be aware that neither the Workshop, nor CEN, can be held liable for damages or losses of any kind whatsoever. The use of this CEN Workshop Agreement does not relieve users of their responsibility for their own actions, and they apply this document at their own risk. The CEN Workshop Agreement should not be construed as legal advice authoritatively endorsed by CEN/CENELEC.

0 Introduction

CEN Workshops on engineering materials data have been taking place since 2009. Starting with CEN/WS ELSSI-EMD¹, development of a data model derived from the ISO 6892-1 tensile testing standard demonstrated that mechanical testing standards are amenable to use as specifications for data models, which are effectively machine-readable versions of the procedural standards on which they are based.

Thereafter, engagement with ISO/TC 164/SC 1 resulted in an informative annex on computer-compatible representation of standards (i.e. machine-readable data²) being added to ISO 6892-1. As shown in Figure 1, this trend continued with the 2018 revision of the ISO 204 creep testing standard³, which also includes an informative annex on computer compatible representation of standards. This circumstance highlights another valuable aspect of working with existing mechanical testing standards, insofar as existing standardisation structures allow opportunities to promote the longer-term prospects for technologies for engineering materials data i.e. beyond the term of any individual CWA.

Online Browsing Platform (O	BP))Ħ	Sign in	Language 🗸	Help 🗸	Search
Search ISO 20	4:2018(en) ×					
ISO 204:2018(en) Metallic materials — Un	iaxial creep testing in tension — Method of test			BUY	Follow	i
Table of contents	Available in: EN FR Redlines ▼			٩		×
Itable of contents Foreword Introduction Scope Normative references Normative references	Forward Style in the properties of Standardization) is a unifold inference of the approximation committains. Each invester body interview interview of the properties of the advanced at use of the properties of the invester body interview interview of the properties of the advanced interview of the interview of the invester body interview of the invester body interview interview of the invester body interview of the invester body interview interview of the invester body interview of the invester body interview interview of the invester body interview of the invest			٩		×
	using an extensionetic. — Some information relating to the calibration of thermocouples has been transferred from an informative annex into the main body of the document.					
	- Some changes have been made to Table 1 and formulae have been amended using reference length, Lr					
	- Equation E.1 (now Formula C.1) has been corrected.					
	- A new informative annex relating to computer compatible representation of standards has been added.					
	Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u> .					
Figures						
■ Tables √∞ Equations	Introduction					*

Figure 1 — Screen capture showing the ISO 204:2018 informative annex on machine-readable data. Source: ISO Online Browsing Platform.

¹ Workshop on Economics and logistics of standards-compliant schemas and ontologies for interoperability of engineering materials data (CEN/WS ELSSI-EMD). Retrieved 21 March, 2019 from <u>https://www.cen.eu/work/areas/ICT/eBusiness/Pages/WS-ELSSI-EMD.aspx</u>.

² Machine-readable data - Wikipedia. Retrieved 21 March, 2019 from <u>https://en.wikipedia.org/wiki/Machine-readable_data</u>.

³ ISO - ISO 204:2018 - Metallic materials — Uniaxial creep testing in tension — Method of test. Retrieved 23 April, 2020 from <u>https://www.iso.org/standard/67737.html</u>.

Subsequent CEN Workshops demonstrated the possibility to utilize product standards to develop technologies for materials pedigree data (CEN/WS SERES, 2013-2014⁴) and to extend the methodology to more complex test types (CEN/WS FATEDA, 2016-2017⁵) and multiple test types (CEN/WS METEDA, 2016-2019⁶).

Having refined the methodology for deriving data models from procedural testing standards over the course of the four CEN Workshops on engineering materials data that have taken place to date, CEN/WS NATEDA extends the scope to the instrumented hardness test type, as defined by ISO 14577:2015.

With prior CEN Workshops on engineering materials data typically having followed three strands of activity, namely technology (concerned with the development of the data formats), standardisation (investigating topics such as publication and ownership) and business (case studies investigating commercial impacts), CEN/WS NATEDA was implemented similarly and this document is authored accordingly.

0.1 How to read this document

This document is entirely concerned with the derivation of a data model from the ISO 14577:2015 testing standard. In this respect, while it is recommended to read the entire document, certain clauses will be of particular interest depending on your domain of activity, as follows:

- **Materials professionals**—the Clause 7.3 tables map fragments of text from the ISO 14577:2015 testing standard to fields in the data model. A data file compliant with the data model is included in Annex B. The engineering materials database application at https://odin.jrc.ec.europa.eu has also been enabled to export (and import) nanoindentation data files compliant with the data model.
- Software developers—to implement the data model as an XML import or export feature, the XSD (XML schema definition) is published at http://uri.cen.eu/cen/cwa/17552/1/xsd/iso-14577.xsd, with a corresponding listing in Annex A.

⁴ Standards for Electronic Reporting in the Engineering Sector (WS SERES). Retrieved 21 March, 2019 from <u>https://www.cen.eu/work/areas/ICT/eBusiness/Pages/WS-SERES.aspx</u>.

⁵ CEN Workshop on Standards Compliant Formats for Fatigue Test Data - FATEDA. Retrieved 21 March, 2019 from <u>https://www.cen.eu/work/areas/ICT/eBusiness/Pages/WS-FATEDA.aspx</u>.

⁶ CEN Workshop on Mechanical Test Data - MeTeDa. Retrieved 21 March, 2019 from <u>https://www.cen.eu/work/areas/ICT/eBusiness/Pages/WS-METEDA.aspx</u>.

Scope 1

f i data derived i. In the absence of any widely-adopted, systematic means for representing and exchanging nanoindentation test data electronically, this CWA specifies a data model (and accompanying reference implementations) derived from the ISO 14577-1:2015 instrumented indentation testing standard.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 204:2018, Metallic materials — Uniaxial creep testing in tension — Method of test

ISO 6892-1:2019, Metallic materials — Tensile testing — Part 1: Method of test at room temperature

ISO 10303-21:2016, Industrial automation systems and integration — Product data representation and exchange — Part 21: Implementation methods: Clear text encoding of the exchange structure

ISO 14577-1:2015, Metallic materials — Instrumented indentation test for hardness and materials parameters — Part 1: Test method

is -. is a oralian way on a first set of the oral of the oran of the oral of the oran of the oran of the oran of the oran of ISO 23718:2007, Metallic materials — Mechanical testing — Vocabulary

7