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Paints and varnishes - Determination of water content -  
Gas-chromatographic method (ISO 23168:2019)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 23168:2020 sisaldb Euroopa standardi EN ISO 23168:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 23168:2020 consists of the English text of the European standard EN ISO 23168:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 02.12.2020.	Date of Availability of the European standard is 02.12.2020.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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ICS 87.040

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 23168

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English Version

Paints and varnishes - Determination of water content -  
Gas-chromatographic method (ISO 23168:2019)

Peintures et vernis - Détermination de la teneur en eau  
- Méthode par chromatographie en phase gazeuse (ISO  
23168:2019)

Beschichtungsstoffe - Bestimmung des Wassergehaltes  
- Gaschromatographisches Verfahren (ISO  
23168:2019)

This European Standard was approved by CEN on 30 November 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

The text of ISO 23168:2019 has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 23168:2020 by Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2021, and conflicting national standards shall be withdrawn at the latest by June 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## Endorsement notice

The text of ISO 23168:2019 has been approved by CEN as EN ISO 23168:2020 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Paints and varnishes — Determination of water content — Gas-chromatographic method

## 1 Scope

This document specifies a method for the determination of the water content of water-borne coating materials and their raw materials by using a gas chromatograph. The preferred working range of this test method is from a water mass fraction of 15 % to a water mass fraction of 90 % but the method can be applied outside of this range.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 760, *Determination of water — Karl Fischer method (General method)*

ISO 1513, *Paints and varnishes — Examination and preparation of test samples*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 4618, *Paints and varnishes — Terms and definitions*

ISO 15528, *Paints, varnishes and raw materials for paints and varnishes — Sampling*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4618 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### ready for use

state of a product when it is mixed in accordance with the manufacturer's instructions in the correct proportions and thinned if required using the correct thinners so that it is ready for application by the approved method

[SOURCE: ISO 11890-2:2013, 3.4]

## 4 Principle

A suitable amount of the sample is internally standardized, diluted with appropriate organic solvent, and then injected into a gas chromatographic column that separates water from other components, after which the water is detected by a thermoconductivity detector and quantified from the peak areas using the internal standard.