

Paints and varnishes - Practical determination of non-volatile and volatile matter content during application (ISO 22516:2019)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 22516:2020 sisaldab Euroopa standardi EN ISO 22516:2020 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 22516:2020 consists of the English text of the European standard EN ISO 22516:2020.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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EUROPEAN STANDARD

EN ISO 22516

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English Version

Paints and varnishes - Practical determination of non-volatile and volatile matter content during application (ISO 22516:2019)

Peintures et vernis - Détermination pratique de la matière non volatile et de la matière volatile pendant l'application (ISO 22516:2019)

Beschichtungsstoffe - Praxisnahe Bestimmung des Gehaltes an nichtflüchtigen und flüchtigen Anteilen während des Beschichtungsprozesses (ISO 22516:2019)

This European Standard was approved by CEN on 30 November 2020.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

The text of ISO 22516:2019 has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 22516:2020 by Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2021, and conflicting national standards shall be withdrawn at the latest by June 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 22516:2019 has been approved by CEN as EN ISO 22516:2020 without any modification.

Contents

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle	2
5 Apparatus and materials	2
6 Sampling	3
7 Procedure	3
7.1 General.....	3
7.2 Method A: Determination with aluminium foils.....	3
7.3 Method B: Determination with test panels.....	4
8 Evaluation	4
9 Precision	4
9.1 Repeatability limit (<i>r</i>).....	4
9.2 Reproducibility limit (<i>R</i>).....	5
10 Test report	5
Annex A (informative) Comments on precision	6
Bibliography	9

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

When applying coatings, the size or the size distribution of the generated drops is of great importance for the application result. By varying the application parameters, such as spraying energy and the rate of flow of the coating material as well as the technical properties such as solvent composition and rheological flow performance, the quality of the application result can be controlled. Also, climatic conditions during the application (e.g. temperature, relative humidity, and air falling speed) highly influence the result. By determining the non-volatile matter after application or after intermediate or final drying, it is possible to characterize the wet or dry application result and, consequently, to indirectly refer to the generated drop size distribution and the solvent emission during the application. By means of the calculated volatile matter, the sufficient intermediate drying of the respective coating is determined before applying an additional coating.

Paints and varnishes — Practical determination of non-volatile and volatile matter content during application

1 Scope

This document specifies a test method for the determination of non-volatile matter of coatings directly after application or after intermediate or final drying. In practice, the determination of volatile matter is applied particularly in regard to water-thinnable coatings which are re-coated with an additional coating material.

Furthermore, the method can be used to compare the efficiency of different application and drying methods.

The content of non-volatile or volatile matter of a product after application is no absolute variable but depends on the application and drying conditions applied during the test. Consequently, applying this method gives only relative values and not the real values for the content of non-volatile matter, due to solvent retention, thermal decomposition and evaporation of low-molecular contents.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1513, *Paints and varnishes — Examination and preparation of test samples*

ISO 1514, *Paints and varnishes — Standard panels for testing*

ISO 4618, *Paints and varnishes — Terms and definitions*

ISO 15528, *Paints, varnishes and raw materials for paints and varnishes — Sampling*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4618 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

3.1

process step

operations and time periods, which have to be successive in regard to the coating method in order to result in a given coating system.

Note 1 to entry: Depending on the focus several successive operations can be subsumed as one process step.

3.2

non-volatile matter after defined process step

NV_p

residue by mass obtained after the application from the single process steps of examination under specified conditions of test