
**Respiratory protective devices —
Performance requirements —**

**Part 2:
Requirements for filtering RPD**

*Appareils de protection respiratoire — Exigences de performances —
Partie 2: Dispositifs de filtration*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 94, *Personal safety - Personal protective equipment*, Subcommittee SC 15, *Respiratory protective devices*.

A list of all parts in the ISO 17420 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document describes basic requirements for filtering respiratory protective devices (RPD) and its elements and components.

Requirements for RPD used in environments for special applications are given in the relevant parts of the ISO 17420 series.

Some test methods are described. For other test methods references are given to the ISO 16900 series "Methods of test and test equipment" or other test methods not developed by ISO/TC 94/SC 15.

[Annex A](#) gives information about reliability.

[Annex B](#) features an example of a FMEA (Failure Mode and Effects Analysis).

[Annex C](#) gives the test schedules including any pre-conditioning and number of samples.

[Annex D](#) provides information for normalisation of test results.

The sequence of testing follows the principle to minimize the necessary number of samples by carrying out destructive tests at the end. It also includes for safety reason that tests with test subjects are only carried out after the test samples have shown their safe performance in other tests.

Respiratory protective devices — Performance requirements —

Part 2: Requirements for filtering RPD

1 Scope

This document specifies requirements for the performance and testing of filtering respiratory protective devices (RPD) in accordance with their classification and for use in the workplace to protect the wearer from hazardous atmospheres and/or environments.

Requirements for RPD elements and components are also specified in this document.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9227, *Corrosion tests in artificial atmospheres — Salt spray tests*

ISO 16900-1:2019, *Respiratory protective devices — Methods of test and test equipment — Part 1: Determination of inward leakage*

ISO 16900-2, *Respiratory protective devices — Methods of test and test equipment — Part 2: Determination of breathing resistance*

ISO 16900-3, *Respiratory protective devices — Methods of test and test equipment — Part 3: Determination of particle filter penetration*

ISO 16900-4:2011, *Respiratory protective devices — Methods of test and test equipment — Part 4: Determination of gas filter capacity and migration, desorption and carbon monoxide dynamic testing*

ISO 16900-5, *Respiratory protective devices — Methods of test and test equipment — Part 5: Breathing machine, metabolic simulator, RPD headforms and torso, tools and verification tools*

ISO 16900-6:—¹⁾, *Respiratory protective devices — Methods of test and test equipment — Part 6: Mechanical resistance/strength of components and connections*

ISO 16900-7:2020, *Respiratory protective devices — Methods of test and test equipment — Part 7: Practical performance test methods*

ISO 16900-8, *Respiratory protective devices — Methods of test and test equipment — Part 8: Measurement of RPD air flow rates of assisted filtering RPD*

ISO 16900-9, *Respiratory protective devices — Methods of test and test equipment — Part 9: Determination of carbon dioxide content of the inhaled gas*

ISO 16900-12, *Respiratory protective devices — Methods of test and test equipment — Part 12: Determination of volume-averaged work of breathing and peak respiratory pressures*

1) Under preparation, Stage at the time of publication ISO/DIS 16900-6:2020.

ISO 16900-14:2020, *Respiratory protective devices — Methods of test and test equipment — Part 14: Measurement of sound level*

ISO 16972, *Respiratory protective devices — Vocabulary and graphical symbols*

ISO/TS 16973, *Respiratory protective devices -- Classification for respiratory protective device (RPD), excluding RPD for underwater application*

ISO 17420-1:2021, *Respiratory protective devices — Performance requirements — Part 1: General*

ISO 17420-3, *Respiratory protective devices — Performance requirements — Part 3: Thread connection*

IEC 61000-6-2, *Electromagnetic compatibility (EMC) — Part 6-2: Generic standards — Immunity standard for industrial environments*

3 Terms, definitions, abbreviations and symbols

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 16972 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1.1

non pre-conditioned state

without pre-conditioning but possibly modified to carry out tests or already used in non-destructive tests

Note 1 to entry: This includes e.g. cleaning and disinfection.

3.1.2

as worn state

RPD where all components are connected and assembled in the way that it is intended to be used and worn (e.g. worn by the wearer, adapted to a RPD headform or RPD headform and torso or suitable holder)

Note 1 to entry: All of the various components [e.g. for an assisted filtering device: blower unit, battery, respiratory interface (RI), filters, etc.] have been completely assembled and then connected (RI connected to the hose of the blower unit) together in accordance with the information supplied by the manufacturer.

3.1.3

ready for assembly state

RPD or components with seals, plugs or other environmental protective means, still in place ready to be assembled and/or donned

Note 1 to entry: RPD or components can remain sealed and plugged until donning if so stated in the information supplied by the manufacturer.

3.1.4

integrated RPD

RPD designed so that components in the breathable gas supply chain are nonseparable

3.1.5

measured maximum flow rate

volumetric flow rate of an assisted filtering RPD, determined in a laboratory test, when the RPD is in the condition which results in the highest air flow rate, where this condition takes into account the influences of temperatures, settings of RPD, pre-conditionings, use of accessories and any other related factors

[SOURCE: ISO 16900-8:2015, 3.6]