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English Version

Textiles and textile products - Part 3: Safety of children's
clothing - Security of attachment of metal mechanically
applied press fasteners - Test method

Textiles et produits textiles - Partie 3 : Sécurité des
vêtements d'enfants - Sécurité d'attache des boutons-
pression métalliques appliqués mécaniquement -
Méthode d'essai

Textilien und textile Produkte - Teil 3: Sicherheit von
Kinderbekleidung - Sicherheit der Befestigung von
mechanisch befestigten Druckknöpfen - Prüfverfahren

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European foreword

This document (CEN/TS 17394-3:2021) has been prepared by Technical Committee CEN/TC 248 “Textiles and Textile Products”, the secretariat of which is held by BSI.

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Introduction

The aim of this document is to assess the attachment strength of metal mechanically applied press fasteners.

This document provides a method of test. A document providing a technical specification for security of attachment of applied components for infants' clothing is under development.

This document has been developed from Annex B of CEN/TR 16792:2014.

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1 Scope

This document defines a test method for security of attachment of functional and decorative metal mechanically applied press fasteners to children's clothing including for example gloves, hats, scarves, hosiery, ties, and textile belts.

IMPORTANT: Eyelets and rivets cannot be tested by this method as the integrity of the component when attached to textile fabrics is destroyed in the gripping action. Eyelets and rivets are assessed as described in CEN/TS 17394-4:2021.

This document does not apply to:

- a) child care articles;
- b) shoes, boots and similar footwear;
- c) toys (see NOTE 2);
- d) other articles sold with clothing.

NOTE 1 The above items are covered by other CEN Technical Committees and as such are out of the scope of this document.

NOTE 2 Disguise costumes including carnival costumes are examples of clothing which are also toys and fall within the scope of the Toy Safety Directive.

The scope of this document is limited to metal mechanically applied components. Work is in progress to develop standards for other garment components.

- EN 17394-2:2020, *Textiles and textile products — Part 2: Safety of children's clothing — Security of attachment of buttons — Test method*
- CEN/TS 17394-4:2021, *Textiles and textile products — Part 4: Safety of children's clothing — Security of attachment of components except buttons and metal mechanically applied press fasteners — Test method*

Performance requirements are provided in CEN/TS 17394-1:2021.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

CEN/TS 17394-4:2021, *Textiles and textile products — Part 4: Safety of children's clothing — Security of attachment of components except buttons and metal mechanically applied press fasteners — Test method*

EN ISO 7500-1:2018, *Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system (ISO 7500-1:2018)*