

Solderless connections - Part 7: Spring clamp
connections - General requirements, test methods and
practical guidance

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 60352-7:2021 sisaldab Euroopa standardi EN IEC 60352-7:2021 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60352-7:2021 consists of the English text of the European standard EN IEC 60352-7:2021.
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English Version

**Solderless connections - Part 7: Spring clamp connections -
General requirements, test methods and practical guidance
(IEC 60352-7:2020)**

Connexions sans soudure - Partie 7: Connexions à ressort -
Règles générales, méthodes d'essai et guide pratique
(IEC 60352-7:2020)

Lötfreie Verbindungen - Teil 7: Federklemmverbindungen -
Allgemeine Anforderungen, Prüfverfahren und
Anwendungshinweise
(IEC 60352-7:2020)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 48B/2823/CDV, future edition 2 of IEC 60352-7, prepared by SC 48B "Electrical connectors" of IEC/TC 48 "Electrical connectors and mechanical structures for electrical and electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60352-7:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2021-10-20 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2024-01-20 document have to be withdrawn

This document supersedes EN 60352-7:2002 and all of its amendments and corrigenda (if any).

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The text of the International Standard IEC 60352-7:2020 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60512-1-100	NOTE	Harmonized as EN 60512-1-100
IEC 60512-9-5	NOTE	Harmonized as EN IEC 60512-9-5
IEC 60947-7-1:2009	NOTE	Harmonized as EN 60947-7-1:2009 (not modified)

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-1	2013	Environmental testing - Part 1: General and guidance	EN 60068-1	2014
IEC 60189-3	2007	Low-frequency cables and wires with PVC - insulation and PVC sheath - Part 3: Equipment wires with solid or stranded conductor wires, PVC insulated, in singles, pairs and triples		-
IEC 60228	2004	Conductors of insulated cables	EN 60228	2005
-	-		+ corrigendum May	2005
IEC 60512-1	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification	EN IEC 60512-1	-
IEC 60512-1-1	-	Connectors for electronic equipment - Tests and measurements - Part 1-1: General examination - Test 1a: Visual examination	EN 60512-1-1	-
IEC 60512-1-2	-	Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass	EN 60512-1-2	-
IEC 60512-2-1	-	Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method	EN 60512-2-1	-
IEC 60512-2-2	-	Connectors for electronic equipment - Tests and measurements - Part 2-2: Electrical continuity and contact resistance tests - Test 2b: Contact resistance - Specified test current method	EN 60512-2-2	-

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-2-5	-	Connectors for electronic equipment - Tests and measurements - Part 2-5: Electrical continuity and contact resistance tests - Test 2e: Contact disturbance	EN 60512-2-5	-
IEC 60512-6-4	-	Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)	EN 60512-6-4	-
IEC 60512-9-2	-	Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature	EN 60512-9-2	-
IEC 60512-11-1	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 11-1: Climatic tests - Test 11a - Climatic sequence	EN IEC 60512-11-1	-
IEC 60512-11-4	-	Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature	EN 60512-11-4	-
IEC 60512-11-7	-	Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test	EN 60512-11-7	-
IEC 60512-16-20	-	Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 16: Mechanical tests on contacts and terminations - Section 20: Test 16t: Mechanical strength (wired termination of solderless connections)	EN 60512-16-20	-

INTERNATIONAL STANDARD

**Solderless connections –
Part 7: Spring clamp connections – General requirements, test methods and
practical guidance**



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IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

INTERNATIONAL STANDARD

**Solderless connections –
Part 7: Spring clamp connections – General requirements, test methods and
practical guidance**

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SOLDERLESS CONNECTIONS –**Part 7: Spring clamp connections – General requirements,
test methods and practical guidance****FOREWORD**

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International Standard IEC 60352-7 has been prepared by subcommittee SC 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment.

This second edition cancels and replaces the first edition of IEC 60352-7, published in 2002. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) correction of the two flow charts in Figure 6 and Figure 7,
- b) split the content into more clauses for better separation between full test schedule and basic test schedule,
- c) relocating the content of former Clause 6 Practical guidance into an informative Annex A, as now common in the IEC 60352 series for solderless connections,

d) clarification on conductor types with reference to classes defined in IEC 60228.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
48B/2823/CDV	48B/2851/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

This document was drafted in accordance with ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60352 series, published under the general title *Solderless connections*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This part of IEC 60352 covers spring clamp connections and includes requirements, tests and practical guidance information.

Two test schedules are provided.

- a) The basic test schedule applies to spring clamp connections which conform to all requirements of Clause 5. These requirements are derived from experience with successful applications of such spring clamp connections.
- b) The full test schedule applies to spring clamp connections which do not fully conform to all requirements of Clause 5, for example which are manufactured using materials or finishes not included in Clause 5.

This approach permits cost and time effective performance verification using a limited basic test schedule for established spring clamp connections and an expanded full test schedule for spring clamp connections requiring more extensive performance validation.

The values given in this document are minimum values, which are harmonized with other IEC documents. Other standards may specify other values.