INTERNATIONAL STANDARD

ISO 23475-1

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Testing method for steel tyre cord —

Part 1: **General requirements**

Méthode d'essai pour les câbles de pneumatiques en acier — Partie 1: Exigences générales





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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 17, *Steel wire rod and wire products*.

A list of all parts in the ISO 23475 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Testing method for steel tyre cord —

Part 1:

General requirements

1 Scope

This document specifies test methods of steel cords which are used for tyre reinforcement. Dimension, process properties, mechanical properties and coating test method are all included.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 17832, Non-parallel steel wire and cords for tyre reinforcement

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 17832 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

4 Dimension

4.1 Cord diameter

4.1.1 Measure with micrometre

4.1.1.1 Principle

Hold the sample between two parallel circular faced anvils of a micrometre. Close the movable anvil gradually and gently until it is in contact with the specimen. Read the value on the micrometre.

4.1.1.2 Apparatus

4.1.1.2.1 Micrometre

A precision disk micrometre with non-rotate spindle is suggested. This micrometre may have a hole (maximum 8 mm) in the centre of the anvils (see <u>Figure 1</u>).

Measuring range is from 0 mm to 25 mm. Resolution is 0,001 mm.

Anvil type: the diameter of the anvils shall be greater than one lay length (min. 20 mm in diameter). Measuring force range: <10 N. It is suggested from 3 N to 5 N.