

Electric actuators for industrial valves - General requirements (ISO 22153:2020)

This document is a preview generated by EVS

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 22153:2021 sisaldab Euroopa standardi EN ISO 22153:2021 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 22153:2021 consists of the English text of the European standard EN ISO 22153:2021.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 21.04.2021.	Date of Availability of the European standard is 21.04.2021.
Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 23.060.01

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele. Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardimis- ja Akrediteerimiskeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardimis- ja Akrediteerimiskeskusega: Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation and Accreditation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation and Accreditation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation and Accreditation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN ISO 22153

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2021

ICS 23.060.01

Supersedes EN 15714-2:2009

English Version

Electric actuators for industrial valves - General requirements (ISO 22153:2020)

Actionneurs électriques pour robinetterie industrielle -
Exigences générales (ISO 22153:2020)

Elektrische Antriebe für Industriearmaturen -
Allgemeine Anforderungen (ISO 22153:2020)

This European Standard was approved by CEN on 12 April 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of ISO 22153:2020 has been prepared by Technical Committee ISO/TC 153 "Valves" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 22153:2021 by Technical Committee CEN/TC 69 "Industrial valves" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2021, and conflicting national standards shall be withdrawn at the latest by October 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15714-2:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 22153:2020 has been approved by CEN as EN ISO 22153:2021 without any modification.

Contents

	Page
Foreword	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Classification — Designation	3
4.1 General.....	3
4.2 Type.....	4
4.3 Actuator duty classification.....	4
4.4 Action on loss of external electric power.....	4
4.4.1 Stay put action.....	4
4.4.2 Fail-safe action.....	4
5 Design requirements	4
5.1 Endurance.....	4
5.1.1 General.....	4
5.1.2 Part-turn actuators.....	5
5.1.3 Multi-turn actuators.....	5
5.1.4 Linear actuators.....	5
5.2 Environmental conditions.....	6
5.2.1 General.....	6
5.2.2 Ambient temperature and humidity.....	6
5.2.3 Altitude.....	6
5.2.4 Enclosure protection.....	6
5.2.5 External corrosion protection.....	6
5.2.6 Vibrations, shock and seismic conditions.....	7
5.3 Actuator attachment.....	7
5.3.1 Part-turn actuators.....	7
5.3.2 Multi-turn actuators.....	7
5.3.3 Linear actuators.....	7
5.4 Primary closing direction.....	8
5.5 Fail-safe direction.....	8
5.6 Electrical connections — Cable entries.....	8
5.7 Self-locking/braking.....	8
5.8 Performance.....	9
5.8.1 Power supply tolerances.....	9
5.8.2 Actuator duty performances.....	9
5.8.3 Operating time and speed.....	10
5.9 Basic design requirements.....	11
5.9.1 Motors.....	11
5.9.2 Gearing lubricant.....	11
5.9.3 Manual operation.....	11
5.9.4 Travel limitation.....	11
5.9.5 Torque/thrust limitation.....	12
5.9.6 Structural integrity.....	12
5.9.7 End stop adjustment for part-turn and linear actuators.....	12
5.9.8 Noise.....	12
6 Optional equipment	12
6.1 General.....	12
6.2 Anti-condensation heater.....	12
6.3 Position transmitter.....	13
6.4 Actuator running transmitter.....	13
6.5 Additional position and/or torque signalling.....	13
6.6 Local control station.....	13

6.7	Local position indication	13
6.8	Actuator electrical controls	13
6.8.1	General	13
6.8.2	Positioner	13
6.8.3	Controller	13
6.8.4	Speed control	13
6.8.5	Field bus system interface	14
6.8.6	Torque transmitter (analogue or digital)	14
6.8.7	Actuator performance data logger	14
7	Type and production test	14
7.1	General	14
7.2	Type tests	14
7.3	Control of production process	15
8	Marking	16
8.1	General	16
8.2	Mandatory marking	16
8.3	Optional marking	16
9	Documentation	17
9.1	General	17
9.2	Mandatory documentation	17
9.3	Optional documentation	17
10	Packaging	17
	Annex A (normative) Endurance test procedure	18
	Annex B (informative) Actuator selection guidelines	19
	Annex C (informative) Load profiles	21
	Bibliography	24

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 153, *Valves*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Electric actuators for industrial valves — General requirements

1 Scope

This document provides basic requirements for electric valve actuators, used for on-off and control valves. It includes guidelines for classification, design, enclosure and corrosion protection, and methods for conformity assessment.

Combinations of electric actuators and gearboxes when supplied by the actuator manufacturer are within the scope of this document.

This document does not cover solenoid actuators, electro-hydraulic actuators and electric actuators which are integral to the valves.

Other requirements or conditions of use different from those indicated in this document are agreed between the purchaser and the manufacturer/supplier, prior to order.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5210, *Industrial valves — Multi-turn valve actuator attachments*

ISO 5211, *Industrial valves — Part-turn actuator attachments*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

electric actuator

electrically powered device attached to the valve by bolting for the purpose of applying *torque* (3.5) and/or thrust to open and close and/or control a valve

3.2

part-turn actuator

actuator which transmits *torque* (3.5) to the valve for less than one revolution, and does not need to be capable of withstanding operational thrust

Note 1 to entry: In this document, a combination of a *multi-turn actuator* (3.3) plus a part-turn *gearbox* (3.15) is considered as a part-turn actuator