

Extruded sheets of polyethylene (PE-HD) -
Requirements and test methods (ISO 14632:2021)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 14632:2021 sisaldab Euroopa standardi EN ISO 14632:2021 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 14632:2021 consists of the English text of the European standard EN ISO 14632:2021.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
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English Version

Extruded sheets of polyethylene (PE-HD) - Requirements and test methods (ISO 14632:2021)

Plaques extrudées en polyéthylène (PE-HD) -
Exigences et méthodes d'essai (ISO 14632:2021)

Extrudierte Tafeln aus Polyethylen (PE-HD) -
Anforderungen und Prüfverfahren (ISO 14632:2021)

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European foreword

This document (EN ISO 14632:2021) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2021, and conflicting national standards shall be withdrawn at the latest by December 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 14632:2021 has been approved by CEN as EN ISO 14632:2021 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 14632:1998), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the range of MFR values for PE HD sheet group 1 in [Table 2](#) has been changed to cover the wider PE 100 grade of extruded PE HD sheets.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Extruded sheets of polyethylene (PE-HD) — Requirements and test methods

1 Scope

This document specifies the requirements and test methods for solid flat extruded sheets of polyethylene homopolymers (PE-HD) without fillers or reinforcing materials.

This document is applicable only to thicknesses of 0,5 mm to 40 mm. It also applies to PE-HD sheet in rolled form.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 179-1, *Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test*

ISO 179-2, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics*

ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method*

ISO 1133-2, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 2: Method for materials sensitive to time-temperature history and/or moisture*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method*

ISO 1183-3, *Plastics — Methods for determining the density of non-cellular plastics — Part 3: Gas pycnometer method*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 9080, *Plastics piping and ducting systems — Determination of the long-term hydrostatic strength of thermoplastics materials in pipe form by extrapolation*

ISO 17855-1, *Plastics — Polyethylene (PE) moulding and extrusion materials — Part 1: Designation system and basis for specifications*

3 Terms and definitions

No terms and definitions are listed in this document.