

KAARKEEVITUSSEADMED. OSA 11: ELEKTROODI
HOIDJAD

Arc welding equipment - Part 11: Electrode holders

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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English Version

**Arc welding equipment - Part 11: Electrode holders
(IEC 60974-11:2021)**Matériel de soudage à l'arc - Partie 11: Porte-électrodes
(IEC 60974-11:2021)Lichtbogenschweißeinrichtungen - Teil 11: Elektrodenhalter
(IEC 60974-11:2021)

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Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

The text of document 26/716/FDIS, future edition 4 of IEC 60974-11, prepared by IEC/TC 26 "Electric welding" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60974-11:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2022-02-20 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2024-05-20 document have to be withdrawn

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For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60974-11:2021 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-151	2001	International Electrotechnical Vocabulary – Part 151: Electrical and magnetic devices (available at: http://www.electropedia.org)	-	-
+ A1	2013		-	-
+ A2	2014		-	-
+ A3	2019		-	-
+ A4	2020		-	-
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
			+ corrigendum May	1993
+ A1	1999		+ A1	2000
+ A2	2013		+ A2	2013
			+ AC	2016
			+ A2:2013/AC	2019
IEC60974-1	2017	Arc welding equipment – Part 1: Welding power source	EN60974-1	2018
+ A1	2019		+ A1	2019

Annex ZZ (informative)

Relationship between this European standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered

This European Standard has been prepared under a Commission's standardization request relating to harmonized standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZ.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.

Table ZZ.1 — Correspondence between this European standard and Annex I of Directive 2014/35/EU [2014 OJ L96]

Safety objectives of Directive 2014/35/EU	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
1(a)	Clauses 11 and 12	
1(b)	Clause 12	
1(c)	Clauses 1, 3, 4 see also points 2 and 3 below	Testing during periodic maintenance or after repair is covered in separate standards
2(a)	Clauses 8.1, 8.2, 8.3	
2(b)	Clauses 9.1, 9.2, 9.3	
2(c)	Clauses 8.1,	
2(d)	Clauses 9.1	
3(a)	Clause 10.4	
3(b)	Clauses 4, 8.1, 12	
3(c)	Clause 11 and 12	

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INTERNATIONAL STANDARD

**Arc welding equipment –
Part 11: Electrode holders**



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**Arc welding equipment –
Part 11: Electrode holders**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ARC WELDING EQUIPMENT –**Part 11: Electrode holders****FOREWORD**

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International Standard IEC 60974-11 has been prepared by IEC technical committee 26: Electric welding.

This fourth edition cancels and replaces the third edition, published in 2010. This edition constitutes a technical revision.

The significant technical changes with respect to the previous edition are the following:

- Modify 3.6 type A to category A;
- Modify 3.7 type B to category B;
- Modify 8.1 to clarify reference to IEC 60529;
- Modification of 10.1 for clarification purposes;
- Added Bibliography.

This part of IEC 60974 is to be used in conjunction with IEC 60974-1.