

Plastics piping systems for the supply of gaseous fuels -
Polyethylene (PE) - Part 3: Fittings

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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English Version

Plastics piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 3: Fittings

Systèmes de canalisations en plastique pour la
distribution de combustibles gazeux - Polyéthylène
(PE) - Partie 3 : Raccords

Kunststoff-Rohrleitungssysteme für die Gasversorgung
- Polyethylen (PE) - Teil 3: Formstücke

This European Standard was approved by CEN on 7 June 2021.

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European foreword

This document (EN 1555-3:2021) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2022, and conflicting national standards shall be withdrawn at the latest by January 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1555-3:2010+A1:2012.

In comparison with the previous version, the following technical modifications have been introduced:

- PE 100-RC type materials with enhanced resistance to slow crack growth have been added.
- Annex A of EN 1555-1:2021 now discusses the performance of this type of material and gives additional information for non-conventional installation techniques.
- Additional information for non-conventional installation techniques has been added.
- The size range has been increased to 800 mm diameter.
- Test methods have been updated.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 1555 consists of the following parts:

- EN 1555-1, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 1: General*;
- EN 1555-2, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 2: Pipes*;
- EN 1555-3, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 3: Fittings* (this standard);
- EN 1555-4, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 4: Valves*;
- EN 1555-5, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 5: Fitness for purpose of the system*;
- CEN/TS 1555-7, *Plastics piping systems for the supply of gaseous fuels — Polyethylene (PE) — Part 7: Guidance for assessment of conformity*.

NOTE EN 12007-2 [1], prepared by CEN/TC 234 “Gas infrastructure”, deals with the recommended practice for installation of plastics pipes system in accordance with EN 1555 (all parts).

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

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Introduction

This document, specifies the requirements for a piping system and its components made from polyethylene (PE) and which is intended to be used for the supply of gaseous fuels.

Requirements and test methods for material and components, other than fittings, are specified in EN 1555-1:2021, EN 1555-2:2021 and EN 1555-4:2021.

Characteristics for fitness for purpose are covered in EN 1555-5:2021. CEN/TS 1555-7 [2] gives guidance for assessment of conformity. Recommended practice for installation is given in EN 12007-2 [1] prepared by CEN/TC 234.

This part of EN 1555 covers the characteristics of fittings.

1 Scope

This document specifies the characteristics of fusion fittings made from polyethylene (PE) as well as of mechanical fittings for piping systems in the field of the supply of gaseous fuels.

It also specifies the test parameters for the test methods referred to in this document.

In conjunction with Parts 1, 2, 4 and 5 of EN 1555, it is applicable to PE fittings, their joints and to joints with components of PE and other materials intended to be used under the following conditions:

- a) a maximum operating pressure, MOP, up to and including 10 bar¹ at a reference temperature of 20 °C for design purposes;
- b) an operating temperature between –20 °C and 40 °C.

NOTE 1 For operating temperatures between 20 °C and 40 °C, derating coefficients are defined in EN 1555-5:2021.

EN 1555 (all parts) covers a range of maximum operating pressures and gives requirements concerning colours.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

This document is applicable for fittings of the following types:

- a) electrofusion socket fittings;
- b) electrofusion saddle fittings;
- c) spigot end fittings (for butt fusion using heated tools and electrofusion socket fusion);
- d) mechanical fittings.

NOTE 3 The fittings can be, for example, in the form of couplers, equal and reduced tees, reducers, saddles, elbows or caps.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 682, *Elastomeric Seals - Materials requirements for seals used in pipes and fittings carrying gas and hydrocarbon fluids*

EN 1555-1:2021, *Plastics piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 1: General*

EN 1555-2:2021, *Plastics piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 2: Pipes*

EN 1555-5:2021, *Plastics piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 5: Fitness for purpose of the system*

¹ 1 bar = 0,1 MPa. = 10⁵ Pa; 1 MPa = 1 N/mm².

EN 1716, *Plastics piping systems - Polyethylene (PE) tapping tees - Test method for impact resistance of an assembled tapping tee*

EN 10226-1, *Pipe threads where pressure tight joints are made on the threads - Part 1: Taper external threads and parallel internal threads - Dimensions, tolerances and designation*

EN 10226-2, *Pipe threads where pressure tight joints are made on the threads - Part 2: Taper external threads and taper internal threads - Dimensions, tolerances and designation*

EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads - Part 1: Dimensions, tolerances and designation (ISO 228-1)*

EN ISO 1133-1, *Plastics - Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics - Part 1: Standard method (ISO 1133-1)*

EN ISO 1167-1:2006, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids - Determination of the resistance to internal pressure - Part 1: General method (ISO 1167-1:2006)*

EN ISO 1167-4, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids - Determination of the resistance to internal pressure - Part 4: Preparation of assemblies (ISO 1167-4)*

EN ISO 3126, *Plastics piping systems - Plastics components - Determination of dimensions (ISO 3126)*

EN ISO 11357-6, *Plastics - Differential scanning calorimetry (DSC) - Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 17778, *Plastics piping systems - Fittings, valves and ancillaries - Determination of gaseous flow rate/pressure drop relationships (ISO 17778)*

ISO 13950, *Plastics pipes and fittings - Automatic recognition systems for electrofusion joints*

ISO 13951, *Plastics piping systems - Test method for the resistance of plastic pipe/pipe or pipe/fitting assemblies to tensile loading*

ISO 13953, *Polyethylene (PE) pipes and fittings - Determination of the tensile strength and failure mode of test pieces from a butt-fused joint*

ISO 13954, *Plastics pipes and fittings - Peel decohesion test for polyethylene (PE) electrofusion assemblies of nominal outside diameter greater than or equal to 90 mm*

ISO 13955, *Plastics pipes and fittings - Crushing decohesion test for polyethylene (PE) electrofusion assemblies*

ISO 13956, *Plastics pipes and fittings - Decohesion test of polyethylene (PE) saddle fusion joints - Evaluation of ductility of fusion joint interface by tear test*

ISO 17885, *Plastics piping systems - Mechanical fittings for pressure piping systems - Specification*

ISO 18488, *Polyethylene (PE) materials for piping systems - Determination of Strain Hardening Modulus in relation to slow crack growth - Test method*