

Fixed inductors for electromagnetic interference suppression - Part 2: Sectional specification on Power Line Chokes

This document is a preview generated by EVS

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 60938-2:2021 sisaldab Euroopa standardi EN IEC 60938-2:2021 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60938-2:2021 consists of the English text of the European standard EN IEC 60938-2:2021.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.08.2021.	Date of Availability of the European standard is 27.08.2021.
Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 31.160, 33.100.20

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardimis- ja Akrediteerimiskeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autoriõiguse kaitse kohta, võtke palun ühendust Eesti Standardimis- ja Akrediteerimiskeskusega: Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation and Accreditation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation and Accreditation.

If you have any questions about standards copyright protection, please contact the Estonian Centre for Standardisation and Accreditation: Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN IEC 60938-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2021

ICS 29.100.10; 31.020

Supersedes EN 60938-2:1999 and all of its amendments
and corrigenda (if any)

English Version

**Fixed inductors for electromagnetic interference suppression -
Part 2: Sectional specification on power line chokes
(IEC 60938-2:2021)**

Inductances fixes d'antiparasitage - Partie 2: Spécification
intermédiaire sur les bobines d'arrêt pour ligne électrique
(IEC 60938-2:2021)

Drosseln zur Unterdrückung elektromagnetischer
Störungen - Teil 2: Rahmenspezifikation zu Netzdrosseln
(IEC 60938-2:2021)

This European Standard was approved by CENELEC on 2021-08-24. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 40/2846/FDIS, future edition 3 of IEC 60938-2, prepared by IEC/TC 40 "Capacitors and resistors for electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60938-2:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2022-05-24 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2024-08-24 document have to be withdrawn

This document supersedes EN 60938-2:1999 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 60938-2:2021 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- IEC 60063 NOTE Harmonized as EN 60063
- IEC 60068-2-1 NOTE Harmonized as EN 60068-2-1
- IEC 60068-2-2 NOTE Harmonized as EN 60068-2-2
- IEC 60068-2-6 NOTE Harmonized as EN 60068-2-6
- IEC 60068-2-20 NOTE Harmonized as EN IEC 60068-2-20
- IEC 60068-2-27 NOTE Harmonized as EN 60068-2-27
- IEC 60068-2-30 NOTE Harmonized as EN 60068-2-30
- IEC 60068-2-58 NOTE Harmonized as EN 60068-2-58
- IEC 60068-2-78 NOTE Harmonized as EN 60068-2-78
- IEC 60938-2-1 NOTE Harmonized as EN 60938-2-1

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60027	series	Letters symbols to be used in electrical-technology		-
IEC 60050	series	International Electrotechnical Vocabulary-(IEV)		-
IEC 60060-1	-	High-voltage test techniques - Part 1:EN 60060-1 General definitions and test requirements		-
IEC 60068-1	-	Environmental testing - Part 1: General and guidance	EN 60068-1	-
IEC 60068-2-13	-	Environmental testing - Part 2–13: Tests - Test M: Low air pressure	EN IEC 60068-2-13	-
IEC 60068-2-14	-	Environmental testing - Part 2–14: Tests - Test N: Change of temperature	EN 60068-2-14	-
IEC 60068-2-17	-	Basic environmental testing procedures - Part 2–17: Tests - Test Q: Sealing	EN 60068-2-17	-
IEC 60068-2-21	-	Environmental testing - Part 2–21: Tests -- Test U: Robustness of terminations and integral mounting devices		-
IEC 60068-2-45	-	Basic environmental testing procedures - Part 2–45: Tests - Test XA and guidance: Immersion in cleaning solvents	EN 60068-2-45	-
IEC 60317-0-7	-	Specifications for particular types of winding wires - Part 0–7: General requirements - Fully insulated (FIW) zero- defect enamelled round copper wire	EN 60317-0-7	-
IEC 60317-56	-	Specifications for particular types of winding wires – Part 56: Solderable fully insulated (FIW) zero-defect polyurethane enamelled round copper wire, class 180	EN 60317-56	-
IEC 60335-1	-	Household and similar electrical appliances- - Safety - Part 1: General requirements		-
IEC 60617	-	Graphical symbols for diagrams		-

IEC 60664-1	-	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	-
IEC 60695-2-11	-	Fire hazard testing - Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end products (GWEPT)	EN 60695-2-11	-
IEC 60695-2-12	-	Fire hazard testing - Part 2-12: Glowing/hot-wire based test methods - Glow-wire flammability index (GWFI) test method for materials	EN 60695-2-12	-
IEC 60695-2-13	-	Fire hazard testing - Part 2-13: Glowing/hot-wire based test methods - Glow-wire ignition temperature (GWIT) test method for materials	EN 60695-2-13	-
IEC 60695-10-2	-	Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method	EN 60695-10-2	-
IEC 60695-11-10	-	Fire hazard testing - Part 11-10: Test flames - 50 W horizontal and vertical flame test methods	EN 60695-11-10	-
IEC 60695-11-20	-	Fire hazard testing - Part 11-20: Test flames - 500 W flame test method	EN 60695-11-20	-
IEC 60851-5	-	Winding wires - Test methods - Part 5: Electrical properties	EN 60851-5	-
IEC 60938-1	2021	Fixed inductors for electromagnetic interference suppression - Part 1: Generic specification	EN IEC 60938-1	2021
IEC 60938-2-2	-	Fixed inductors for electromagnetic interference suppression - Part 2-2: Blank detail specification - Inductors for which safety tests are required (only)	EN 60938-2-2	-
CISPR 17	-	Methods of measurement of the suppression characteristics of passive EMC filtering devices	EN 55017	-
ISO 80000-6	-	Quantities and units - Part 6: Electromagnetism		

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fixed inductors for electromagnetic interference suppression –
Part 2: Sectional specification on power line chokes**

**Inductances fixes d'antiparasitage –
Partie 2: Spécification intermédiaire sur les bobines d'arrêt pour ligne électrique**



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC online collection - oc.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fixed inductors for electromagnetic interference suppression –
Part 2: Sectional specification on power line chokes**

**Inductances fixes d'antiparasitage –
Partie 2: Spécification intermédiaire sur les bobines d'arrêt pour ligne électrique**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.100.10; 31.020

ISBN 978-2-8322-1002-2

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	5
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	8
4 General requirements	9
4.1 General.....	9
4.2 Preferred values of ratings and characteristics.....	9
4.2.1 Climatic categories	9
4.2.2 Nominal inductance and tolerance	9
4.2.3 Rated voltage U_R	9
4.2.4 Rated temperature T_r	9
4.2.5 Rated current I_r	10
4.3 Information to be given in a detail specification.....	10
4.3.1 General	10
4.3.2 Outline drawing and dimensions	10
4.3.3 Mounting	11
4.3.4 Ratings and characteristics.....	11
4.4 Insulated inductors for power line applications	11
4.5 Marking.....	11
5 Safety tests for approval.....	12
5.1 General.....	12
5.1.1 Approval on the basis of the fixed sample size procedures	12
5.1.2 Structurally similar inductors.....	12
5.1.3 Sampling	13
5.2 Standard atmospheric conditions	13
5.3 Visual examination.....	13
5.3.1 Dimensions (gauging).....	13
5.3.2 Dimensions (detail).....	13
5.4 Insulation resistance	14
5.5 Voltage test	14
5.6 Inductance	15
5.7 Line resistance	15
5.8 Insertion loss (optional).....	15
5.9 Temperature rise (applies to inductors with a mass > 5 g only)	15
5.9.1 General	15
5.9.2 Test method	15
5.9.3 Requirements	16
5.10 Impulse voltage (applies to inductors with more than one winding only)	16
5.10.1 Test conditions	16
5.10.2 Initial measurements	16
5.10.3 Requirements	16
5.11 Endurance	16
5.11.1 Test conditions – Endurance current test (applies to inductors with a mass < 5 g only).....	16
5.11.2 Test conditions – Endurance voltage test between terminations (applies to inductors with more than one winding only).....	17

5.11.3	Final inspection, measurements and requirements.....	17
5.12	Robustness of terminations.....	17
5.12.1	General.....	17
5.12.2	Test Ua1 – Tensile.....	18
5.12.3	Test Ub – Bending.....	18
5.12.4	Test Uc – Torsion.....	18
5.12.5	Test Ud – Torque.....	18
5.12.6	Test Ue – Robustness of terminations of SMD-components mounted on PCB.....	18
5.13	Vibration.....	19
5.13.1	Test conditions.....	19
5.13.2	Requirements.....	19
5.14	Shock.....	19
5.14.1	Test conditions.....	19
5.14.2	Requirements.....	20
5.15	Resistance to soldering heat.....	20
5.16	Solderability (optional).....	20
5.16.1	General.....	20
5.16.2	Preconditioning.....	20
5.16.3	Test procedure.....	20
5.16.4	Final inspection, measurements and requirements.....	20
5.17	Rapid change of temperature (optional).....	20
5.18	Container sealing (if applicable).....	21
5.19	Climatic sequence (optional).....	21
5.19.1	General.....	21
5.19.2	Dry heat.....	21
5.19.3	Damp heat, cyclic, test Db, first cycle.....	21
5.19.4	Cold.....	21
5.19.5	Low air pressure.....	21
5.19.6	Damp heat, cyclic, test Db, remaining cycles.....	21
5.19.7	Final inspection, measurements and requirements.....	21
5.20	Damp heat, steady state.....	22
5.21	Passive flammability (optional).....	22
5.22	Glow wire (optional).....	22
5.23	Ball pressure (optional).....	23
5.24	Component solvent resistance.....	23
5.25	Solvent resistance of marking.....	23
Annex A (normative)	Sampling plan.....	24
Annex B (normative)	Test schedule.....	25
Annex C (normative)	Declaration of design.....	28
Annex D (normative)	Clearance.....	29
Annex E (normative)	Creepage.....	30
Annex F (normative)	Fully insulated winding wires.....	32
Annex X (informative)	Cross-references for references to the previous edition of this document.....	33
Bibliography	35
Figure 1	– Relation between ambient temperature and applied current.....	10

Table 1 – Test voltages.....	14
Table 2 – Force for tensile stress on terminations.....	18
Table 3 – Torque.....	18
Table 4 – Acceleration.....	19
Table 5 – Sweep cycles.....	19
Table 6 – Preferred severities.....	20
Table 7 – Severities and requirements for passive flammability.....	22
Table D.1 – Clearance distances.....	29
Table E.1 – Creepage distances.....	31
Table F.1 – FIW wires with their minimum test voltages.....	32
Table X.1 – Cross-references.....	33

This document is a preview generated by EVS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIXED INDUCTORS FOR ELECTROMAGNETIC
INTERFERENCE SUPPRESSION –****Part 2: Sectional specification on power line chokes****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 60938-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment. It is an International Standard.

This third edition cancels and replaces the second edition published in 1999 and its Amendment 1:2006. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the test plan for performance testing has been removed; mandatory safety tests and optional performance tests are listed in one test plan in Annex B;
- b) requirements for Thyristor-Chokes have been withdrawn;
- c) material requirements are harmonized with IEC 60939-3 and UL 60939-3;
- d) AC chokes up to 1 000 V and DC chokes up to 1 500 V are now in the Scope.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
40/2846/FDIS	40/2862/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60938 series, published under the general title *Fixed inductors for electromagnetic interference suppression*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.