

Paints and varnishes - Electro-deposition coatings -
Part 11: Bath stability (ISO 22553-11:2020)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 22553-11:2021 sisaldab Euroopa standardi EN ISO 22553-11:2021 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 22553-11:2021 consists of the English text of the European standard EN ISO 22553-11:2021.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 01.09.2021.	Date of Availability of the European standard is 01.09.2021.
Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The standard is available from the Estonian Centre for Standardisation and Accreditation.

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English Version

Paints and varnishes - Electro-deposition coatings - Part
11: Bath stability (ISO 22553-11:2020)

Peintures et vernis - Peintures d'électrodéposition -
Partie 11: Stabilité du bain (ISO 22553-11:2020)

Beschichtungsstoffe - Elektrotauchlacke - Teil 11:
Badstabilität (ISO 22553-11:2020)

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European foreword

The text of ISO 22553-11:2020 has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 22553-11:2021 by Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2022, and conflicting national standards shall be withdrawn at the latest by March 2022.

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Endorsement notice

The text of ISO 22553-11:2020 has been approved by CEN as EN ISO 22553-11:2021 without any modification.

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

A list of all parts in the ISO 22553 series can be found on the ISO website.

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Paints and varnishes — Electro-deposition coatings —

Part 11: Bath stability

1 Scope

This document specifies a method for assessing the bath stability of electro-deposition coatings used for automotive industries and other general industrial applications, e.g. chiller units, consumer products, radiators, aerospace, agriculture.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3251, *Paints, varnishes and plastics — Determination of non-volatile-matter content*

ISO 4618, *Paints and varnishes — Terms and definitions*

ISO 14680-1, *Paints and varnishes — Determination of pigment content — Part 1: Centrifuge method*

ISO 14680-2, *Paints and varnishes — Determination of pigment content — Part 2: Ashing method*

ISO 15091, *Paints and varnishes — Determination of electrical conductivity and resistance*

ISO 19396-1, *Paints and varnishes — Determination of pH value — Part 1: pH electrodes with glass membrane*

ISO 22518, *Paints and varnishes — Determination of solvents in water-thinnable coating materials — Gas-chromatographic method*

ISO 22553-1, *Paints and varnishes — Electro-deposition coatings — Part 1: Vocabulary*

ISO 22553-5, *Paints and varnishes — Electro-deposition coatings — Part 5: Determination of sieve residue*

ISO 22553-8¹⁾, *Paints and varnishes — Electro-deposition coatings — Part 8: Electric charge density*

ISO 23321, *Solvents for paints and varnishes — Demineralized water for industrial applications — Specification and test methods*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4618 and ISO 22553-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

1) Under preparation. Stage at the time of publication: ISO/FDIS 22553-8:2020.