

Surface Active Agents - Bio-based surfactants -  
Requirements and test methods

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 17035:2021 sisaldab Euroopa standardi EN 17035:2021 ingliskeelset teksti.	This Estonian standard EVS-EN 17035:2021 consists of the English text of the European standard EN 17035:2021.
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English Version

## Surface active agents - Bio-based surfactants - Requirements and test methods

Agents de surface - Tensioactifs biosourcés - Exigences  
et méthodes d'essais

Grenzflächenaktive Stoffe - Bio-basierte Tenside -  
Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 8 June 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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## Contents

Page

<b>European foreword</b>	<b>3</b>
<b>Introduction</b>	<b>4</b>
<b>1 Scope</b>	<b>6</b>
<b>2 Normative references</b>	<b>6</b>
<b>3 Terms and definitions</b>	<b>7</b>
<b>4 Generalities on surfactants</b>	<b>7</b>
<b>5 Performance of surfactants</b>	<b>8</b>
5.1 Generalities related to performance	8
5.2 Technical performance properties	8
5.2.1 General	8
5.2.2 Chemical composition	8
5.2.3 Solubility	9
5.2.4 Surface and interfacial tension	9
5.2.5 Foaming power	9
5.2.6 Wetting performance	9
5.2.7 Emulsion power	10
<b>6 Health, safety and environmental requirements</b>	<b>10</b>
<b>7 Bio-based content</b>	<b>10</b>
7.1 Generalities	10
7.2 Surfactant classification	11
7.3 Analytical approach	12
<b>8 Sustainability</b>	<b>12</b>
<b>9 End of life</b>	<b>12</b>
<b>10 Declaration and product labelling</b>	<b>13</b>
<b>Annex A (informative) Sub-sampling procedure</b>	<b>14</b>
<b>Bibliography</b>	<b>15</b>

## European foreword

This document (EN 17035:2021) has been prepared by Technical Committee CEN/TC 276 “Surface active agents”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2022, and conflicting national standards shall be withdrawn at the latest by March 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 17035:2017.

The new edition integrates the recommendations for sub-sampling procedure and clarifies the procedure to analyse bio-based content for not pure compound and in an aqueous solution.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been prepared under Mandate M/491 [12] of the European Commission, addressed to CEN for the development of European standards for solvents and surfactants in relation to bio-based product aspects. It has been prepared by CEN/TC 276/WG 3 “Bio-surfactants”, the secretariat of which is held by AFNOR.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

Bio-based raw materials have been used for millennia in the manufacture of surfactants, e.g. the first surfactant used by mankind, was already completely bio-based – soap. With the advent of modern surfactants in the early 20<sup>th</sup> Century, petrochemical-based raw materials also became of interest. They offered the opportunity to tune the surfactant properties, in a broader sense, to their various applications.

The last decades have seen the emergence of new bio-based raw materials for surfactants. Some of the reasons for the increased interest lie in the bio-based products' potential benefits in relation to the depletion of fossil resources and climate change.

Acknowledging the need for common standards for bio-based products, the European Commission issued Mandate M/492<sup>1)</sup>, resulting in a series of standards developed by CEN/TC 411, with a focus on bio-based products other than food, feed and biomass for energy applications.

The standards of CEN/TC 411 “Bio-based products” provide a common basis on the following aspects:

- common terminology<sup>2)</sup>;
- bio-based content determination;
- Life Cycle Assessment (LCA)<sup>3)</sup>;
- sustainability aspects<sup>4)</sup>;
- declaration tools.

It is important to understand what the term “bio-based product” covers and how it is being used. The term “bio-based” means “derived wholly or partly from biomass”. It is essential to characterize the amount of biomass contained in the product by, for instance, its (total) bio-based content or bio-based carbon content.

The bio-based content of a product itself does not provide information on its environmental impact or sustainability, which may be assessed through Life Cycle Inventory (LCI), LCA and sustainability criteria. In addition, transparent and unambiguous communication within bio-based value chains is facilitated by a harmonized framework for certification and declaration.

Breaking down the horizontal standards to bio-based products like bio-based surfactants, the European Commission issued Mandate M/491 [12], resulting in standards developed by CEN/TC 276. This document has been developed with the aim to fulfil part of the Mandate to describe the technical requirements of bio-based surfactants. The criteria for “bio-based surfactants” published in this document are complementary to the horizontal standards by CEN/TC 411.

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1) A mandate is a standardization task embedded in European trade laws. The M/492 Mandate is addressed to the European standardization bodies, i.e. CEN, CENELEC and ETSI, for the development of horizontal European standards for bio-based products. The M/491 Mandate is addressed to the development of European standards for bio-solvents and bio-surfactants.

2) EN 16575.

3) EN 16760.

4) EN 16751.

Surfactants are products which have the ability to reduce interfacial/surface tension, wet surfaces, suspend materials or emulsify oils and fats. In Europe, thousands of producers, manufacturers and nearly every inhabitant use surfactants every day in consumer or industrial applications. The surfactant-producing industry is composed of mainly multinationals. Downstream users are found in multinationals as well as SME's.

Surfactants may be produced from both fossil and renewable carbon feedstock (ref. EN 16575 - vocabulary). The amount of crude oil used for surfactant production is, however, low with less than 1 % of the total world's crude oil consumption.

Finally, the approach for these Technical Reports/Specifications/Standards intends to strengthen and harmonize the reputation of "bio-based surfactants" and the confidence of the customer in this product group.

An overview and considerations for the compilation of this document can be found in CEN/TR 17557 [1]. It will describe existing raw material sources with regard to their current usage in surfactants, their source identification and conformation, and the options for communication same. It should also include the current work on surfactants regarding their performances, their sustainability, the LCA approaches and end of life options.

## 1 Scope

This document sets requirements for bio-based surfactants in terms of properties, limits, application classes and test methods. It lays down the characteristics and details for assessment of bio-based surfactants as to whether they:

- are fit for purpose in terms of performance related properties;
- comply with the requirements regarding the health, safety and environment which apply to general surfactants;
- are derived from a certain minimum percentage of biomass;
- comply with at least similar sustainability criteria as comparable (non-bio-based) surfactants.

The criteria of the regulation on Registration, Evaluation, Authorization and Restriction of Chemicals (REACH) [13] also apply to bio-based surfactants.

NOTE EN 16575 defines the term “bio-based” as derived from biomass and clarifies that “bio-based” does not imply “biodegradable”. In addition, “biodegradable” does not necessarily imply the use of “bio-based” material.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14210, *Surface active agents - Determination of interfacial tension of solutions of surface active agents by the stirrup or ring method*

EN 14370, *Surface active agents - Determination of surface tension*

EN 16640, *Bio-based products - Bio-based carbon content - Determination of the bio-based carbon content using the radiocarbon method*

EN 16575, *Bio-based products - Vocabulary*

EN 16751, *Bio-based products - Sustainability criteria*

EN 16760, *Bio-based products - Life Cycle Assessment*

EN 16785-1, *Bio-based products - Bio-based content - Part 1: Determination of the bio-based content using the radiocarbon analysis and elemental analysis*

EN 16785-2, *Bio-based products - Bio-based content - Part 2: Determination of the bio-based content using the material balance method*

EN ISO 14040, *Environmental management - Life cycle assessment - Principles and framework (ISO 14040)*

EN ISO 14044, *Environmental management - Life cycle assessment - Requirements and guidelines (ISO 14044)*