

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Safety of machinery –
Part 1: General requirements**

**Sécurité des machines –
Partie 1: Exigences générales**



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IEC 60204-1

Edition 6.1 2021-09
CONSOLIDATED VERSION

INTERNATIONAL STANDARD

NORME INTERNATIONALE



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Part 1: General requirements**

**Sécurité des machines –
Partie 1: Exigences générales**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 13.110; 29.020

ISBN 978-2-8322-1029-6

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VERSION REDLINE



**Safety of machinery –
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Partie 1: Exigences générales**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY OF MACHINERY –
ELECTRICAL EQUIPMENT OF MACHINES –****Part 1: General requirements****FOREWORD**

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IEC 60204-1 edition 6.1 contains the sixth edition (2016-10) [documents 44/765/FDIS and 44/771/RVD] and its amendment 1 (2021-09) [documents 44/884/CDV and 44/913/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 60204-1 has been prepared by IEC technical committee 44: Safety of machinery – Electrotechnical aspects.

This sixth edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) added requirements to address applications involving power drive systems (PDS);
- b) revised electromagnetic compatibility (EMC) requirements;
- c) clarified overcurrent protection requirements;
- d) requirements for determination of the short circuit current rating of the electrical equipment;
- e) revised protective bonding requirements and terminology;
- f) reorganization and revision to Clause 9, including requirements pertaining to safe torque off of PDS, emergency stop, and control circuit protection;
- g) revised symbols for actuators of control devices;
- h) revised technical documentation requirements;
- i) general updating to current special national conditions, normative standards, and bibliographical references.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60204 series, published under the general title *Safety of machinery – Electrical equipment of machines*, can be found on the IEC website.

The following differing practices of a less permanent nature exist in the countries indicated below.

- 4.3.1: The voltage characteristics of electricity supplied by public distribution systems in Europe are given in EN 50160:2010.
- 5.1: Exception is not allowed (USA).
- 5.1: TN-C systems are not permitted in low-voltage installations in buildings (Norway).
- 5.2: Terminals for the connection of the protective earthing conductors may be identified by the colour green, the letters “G” or “GR” or “GRD” or “GND”, or the word “ground” or “grounding”, or with the graphical symbol IEC 60417-5019:2006-08 or any combination (USA).
- 6.3.3 b), 13.4.5 b), 18.2.1: TT power systems are not allowed (USA).
- 6.3.3, 18.2, Annex A: TN systems are not used. TT systems are the national standard (Japan).
- 6.3.3 b): The use of residual current protective devices with a rated residual operating current ~~not exceeding 1 A~~ which is coordinated with the earth electrode resistance is mandatory in TT systems as a means for fault protection by automatic disconnection of supply (Italy).
- 7.2.3: Disconnection of the neutral conductor is mandatory in a TN-S system (France ~~and Norway~~).
- 7.2.3: Disconnection of the neutral conductor is mandatory in TN-systems (Norway).
- 7.2.3: Third paragraph: distribution of a neutral conductor with an IT system is not allowed (USA and Norway).
- 7.10: For evaluation of short circuit ratings the requirements of UL 508A Supplement SB, may be used (USA).
- 8.2.2: See IEC 60364-5-54:2011, Annex E List of notes concerning certain countries.

- 9.1.2: Maximum nominal AC control circuit voltage is 120 V (USA).
- 12.2: Only stranded conductors are allowed on machines, except for 0,2 mm² solid conductors within enclosures (USA).
- 12.2: The smallest power circuit conductor allowed on machines is 0,82 mm² (AWG 18) in multiconductor cables or in enclosures (USA).
- Table 5: Cross-sectional area is specified in NFPA 79 using American Wire Gauge (AWG) (USA). See Annex G.
- 13.2.2: For the protective conductor, the colour identification GREEN (with or without YELLOW stripes) is used as equivalent to the bicolour combination GREEN-AND-YELLOW (USA and Canada).
- 13.2.3: The colour identification WHITE or GREY is used for earthed neutral conductors instead of the colour identification BLUE (USA and Canada).
- 15.2.2: First paragraph: Maximum value between conductors 150 V (USA).
- 15.2.2: Second paragraph, 5th bullet: The full load current rating of lighting circuits does not exceed 15 A (USA).
- 16.4: Nameplate marking requirements (USA).
- A.2.2.2: The permissible maximum value of R_A is regulated (e.g. when $U_o \geq 300V$, R_A shall be less than 10 Ω , when $U_o < 300 V$, R_A shall be less than 100 Ω , U_o is the nominal AC line to earth voltage in volts (V) (Japan).
- A.2.2.2: The maximum permissible value of R_A is 83 Ω (Netherlands).

The committee has decided that the contents of the base publication and its amendment will remain unchanged until the stability date indicated on the IEC web site under webstore.iec.ch in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

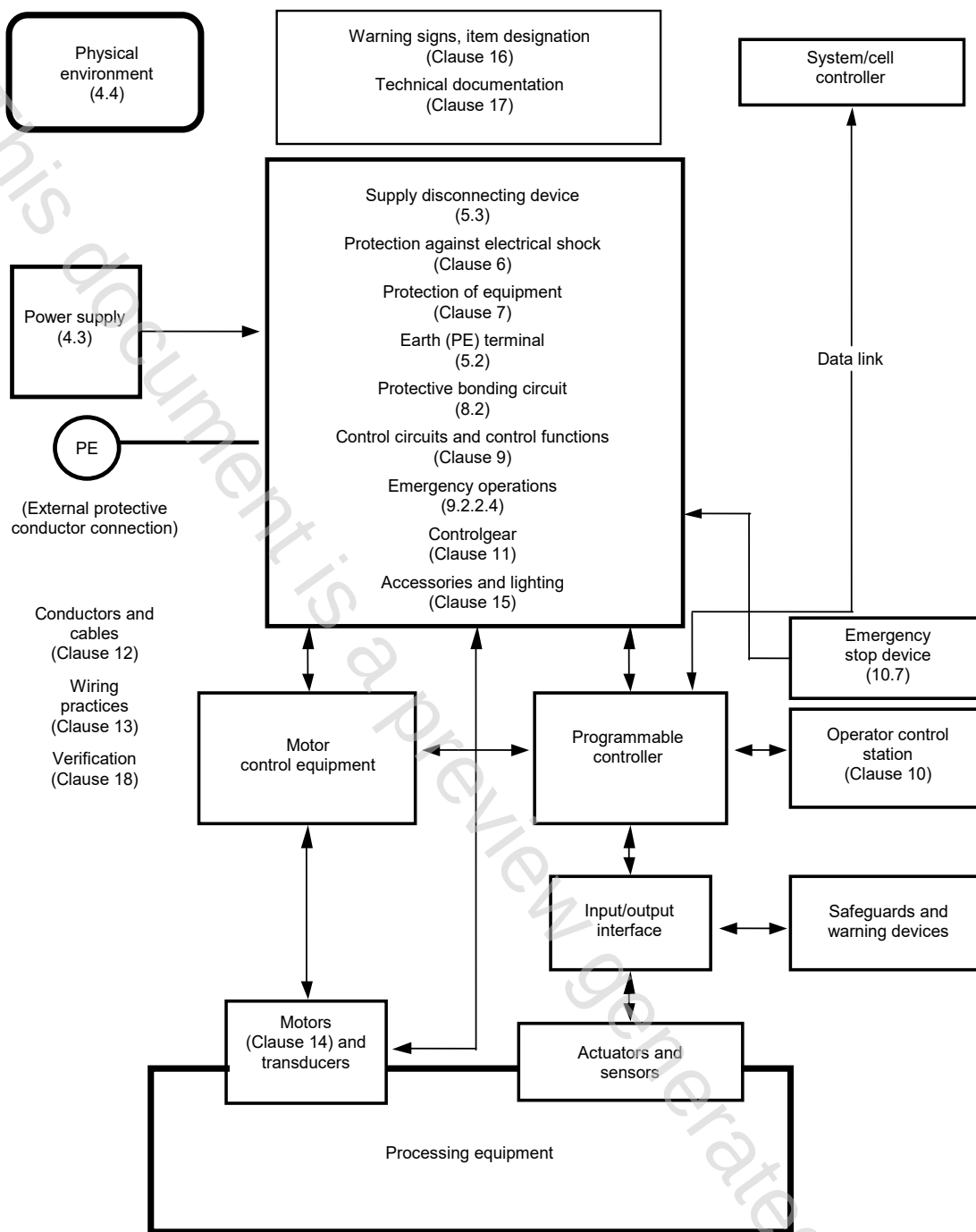
INTRODUCTION

This part of IEC 60204 provides requirements and recommendations relating to the electrical equipment of machines so as to promote:

- safety of persons and property;
- consistency of control response;
- ease of operation and maintenance.

More guidance on the use of this part of IEC 60204 is given in Annex F.

Figure 1 has been provided as an aid to the understanding of the inter-relationship of the various elements of a machine and its associated equipment. Figure 1 is a block diagram of a typical machine and associated equipment showing the various elements of the electrical equipment addressed in this part of IEC 60204. Numbers in parentheses () refer to Clauses and Subclauses in this part of IEC 60204. It is understood in Figure 1 that all of the elements taken together including the safeguards, tooling/fixtures, software, and the documentation, constitute the machine, and that one or more machines working together with usually at least one level of supervisory control constitute a manufacturing cell or system.



IEC

Figure 1 – Block diagram of a typical machine

SAFETY OF MACHINERY – ELECTRICAL EQUIPMENT OF MACHINES –

Part 1: General requirements

1 Scope

This part of IEC 60204 applies to electrical, electronic and programmable electronic equipment and systems to machines not portable by hand while working, including a group of machines working together in a co-ordinated manner.

NOTE 1 This part of IEC 60204 is an application standard and is not intended to limit or inhibit technological advancement.

NOTE 2 In this part of IEC 60204, the term “electrical” includes electrical, electronic and programmable electronic matters (i.e. “electrical equipment” means electrical, electronic and programmable electronic equipment).

NOTE 3 In the context of this part of IEC 60204, the term “person” refers to any individual and includes those persons who are assigned and instructed by the user or his agent(s) in the use and care of the machine in question.

The equipment covered by this part of IEC 60204 commences at the point of connection of the supply to the electrical equipment of the machine (see 5.1).

NOTE 4 The requirements for the electrical supply installation are given in the IEC 60364 series.

This part of IEC 60204 is applicable to the electrical equipment or parts of the electrical equipment that operate with nominal supply voltages not exceeding 1 000 V for alternating current (AC) and not exceeding 1 500 V for direct current (DC), and with nominal supply frequencies not exceeding 200 Hz.

NOTE 5 Information on electrical equipment or parts of the electrical equipment that operate with higher nominal supply voltages can be found in IEC 60204-11.

This part of IEC 60204 does not cover all the requirements (for example guarding, interlocking, or control) that are needed or required by other standards or regulations in order to protect persons from hazards other than electrical hazards. Each type of machine has unique requirements to be accommodated to provide adequate safety.

This part of IEC 60204 specifically includes, but is not limited to, the electrical equipment of machines as defined in 3.1.40.

NOTE 6 Annex C lists examples of machines whose electrical equipment can be covered by this part of IEC 60204.

This part of IEC 60204 does not specify additional and special requirements that can apply to the electrical equipment of machines that, for example:

- are intended for use in open air (i.e. outside buildings or other protective structures);
- use, process, or produce potentially explosive material (for example paint or sawdust);
- are intended for use in potentially explosive and/or flammable atmospheres;
- have special risks when producing or using certain materials;
- are intended for use in mines;
- are sewing machines, units, and systems (which are covered by IEC 60204-31);
- are hoisting machines (which are covered by IEC 60204-32);
- are semiconductor fabrication equipment (which are covered by IEC 60204-33).

Power circuits where electrical energy is directly used as a working tool are excluded from this part of IEC 60204.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 60034-1, Rotating electrical machines – Part 1: Rating and performance~~

IEC 60072 (all parts), *Dimensions and output series for rotating electrical machines*

IEC 60309-1, *Plugs, socket-outlets, and couplers for industrial purposes – Part 1: General requirements*

IEC 60364-1, *Low-voltage electrical installations – Part 1: Fundamental principles, assessment of general characteristics, definitions*

IEC 60364-4-41:2005, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

IEC 60364-4-41:2005/AMD1:2017

IEC 60364-4-43:2008, *Low-voltage electrical installations – Part 4-43: Protection for safety – Protection against overcurrent*

IEC 60364-5-52:2009, *Low-voltage electrical installations – Part 5-52: Selection and erection of electrical equipment – Wiring systems*

~~IEC 60364-5-53:2001, Electrical installations of buildings – Part 5-53: Selection and erection of electrical equipment – Isolation, switching and control~~

~~IEC 60364-5-53:2001/AMD1:2002~~

IEC 60364-5-53:2019, *Low-voltage electrical installations – Part 5-53: Selection and erection of electrical equipment – Devices for protection for safety, isolation, switching, control and monitoring*

IEC 60364-5-54:2011, *Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

IEC 60364-6:2016, *Low-voltage electrical installations – Part 6: Verification*

IEC 60417, *Graphical symbols for use on equipment*. Available from: <http://www.graphical-symbols.info/equipment>

IEC 60445:2010/2017, *Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60947-2, *Low-voltage switchgear and controlgear – Part 2: Circuit-breakers*

IEC 60947-3, *Low-voltage switchgear and controlgear – Part 3: Switches, disconnectors, switch-disconnectors, and fuse-combination units*

IEC 60947-5-1:2003/2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

~~IEC 60947-5-1:2003/AMD1:2009~~

IEC 60947-5-5, *Low-voltage switchgear and controlgear – Part 5-5: Control circuit devices and switching elements – Electrical emergency stop device with mechanical latching function*

IEC 60947-6-2, *Low-voltage switchgear and controlgear – Part 6-2: Multiple function equipment – Control and protective switching devices(or equipment) (CPS)*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

IEC 61310 (all parts), *Safety of machinery – Indication, marking and actuation*

IEC 61439-1, *Low-voltage switchgear and controlgear assemblies – Part 1: General rules*

~~IEC 61558-1:2005, *Safety of power transformers, power supplies, reactors and similar products – Part 1: General requirements and tests*~~

~~IEC 61558-1:2005/AMD1:2009~~

IEC 61558-1:2017, *Safety of transformers, reactors, power supply units and combinations thereof – Part 1: General requirements and tests*

IEC 61558-2-6, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers*

IEC 61984, *Connectors – Safety requirements and tests*

IEC 62023, *Structuring of technical information and documentation*

IEC 62061, *Safety of machinery – Functional safety of safety-related electrical, electronic and programmable electronic control systems*

ISO 7010:2011/2019, *Graphical symbols – Safety colours and safety signs – Registered safety signs*

ISO 7010:2019/AMD1:2020

ISO 13849-1, *Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design*

ISO 13849-2, *Safety of machinery – Safety-related parts of control systems – Part 2: Validation*

ISO 13850:2006/2015, *Safety of machinery – Emergency stop function – Principles for design*

3 Terms, definitions and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.