# **INTERNATIONAL STANDARD**

**ISO** 10591

> Third edition 2021-10

## **Building and civil engineering** sealants — Determination of adhesion/cohesion properties of sealants after immersion in water

Mastics pour bâtiments et ouvrages de génie civil — Détermination in étés.

u des propriétés d'adhésivité/cohésion des mastics après immersion dans l'eau





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#### **Foreword**

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

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This document was prepared by Technical Committee ISO/TC 59, *Buildings and civil engineering works*, Subcommittee SC 8, *Sealant*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/SS B02, *Structures*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 10591:2005), which has been technically revised.

The main changes are as follows:

- the title of the document has been modified;
- the range of variation of extension rate has been changed to  $(5,5 \pm 0,5)$  mm/min;
- the range of variation of relative humidity has been changed to  $(50 \pm 10) \%$ ;
- the operation sequence for the cleaning substrate materials has been added;
- the expression of results has been improved by showing a formula with descriptors.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

# Building and civil engineering sealants — Determination of adhesion/cohesion properties of sealants after immersion in water

#### 1 Scope

This document specifies a method for the determination of the influence of water on the adhesion/cohesion properties of sealants with predominantly plastic behaviour which are used in joints in buildings and civil engineering works.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6927, Building and civil engineering sealants — Vocabulary

ISO 13640, Buildings and civil engineering works — Sealants — Specifications for test substrates

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6927 apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at <a href="https://www.electropedia.org/">https://www.electropedia.org/</a>

### 4 Principle

Test specimens are prepared in which the sealant to be tested adheres to two parallel contact surfaces. After submission of the test specimens to water immersion under defined conditions, the test specimens are extended to rupture and the elongation at break recorded.

#### 5 Apparatus

**5.1 Substrate material,** used for the preparation of test specimens, which shall be as defined in ISO 13640. The materials shall be selected from mortar and/or anodized aluminium and/or glass. Other substrate materials may be used as agreed by the parties concerned.

For each test specimen, two substrate pieces of the same material are required, with a cross-section of dimensions as shown in Figures 1 and 2. Test substrates of other dimensions may be used, but then the dimensions of the sealant bead and the area of adhesion shall be the same as those shown in Figures 1 and  $\underline{2}$ .

**5.2 Spacers,** for the preparation of the test specimens, of cross-section (12 mm  $\times$  12 mm) with anti-adherent surface (see Figures 1 and 2).