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Textiles - Domestic washing and drying procedures for textile testing (ISO 6330:2021)

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 6330:2021 sisaldab Euroopa standardi EN ISO 6330:2021 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 6330:2021 consists of the English text of the European standard EN ISO 6330:2021.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 08.12.2021.	Date of Availability of the European standard is 08.12.2021.
Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The standard is available from the Estonian Centre for Standardisation and Accreditation.

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EUROPEAN STANDARD

EN ISO 6330

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English Version

## Textiles - Domestic washing and drying procedures for textile testing (ISO 6330:2021)

Textiles - Méthodes de lavage et de séchage  
domestiques en vue des essais des textiles (ISO  
6330:2021)

Textilien - Nichtgewerbliche Wasch- und  
Trocknungsverfahren zur Prüfung von Textilien (ISO  
6330:2021)

This European Standard was approved by CEN on 13 November 2021.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

This document (EN ISO 6330:2021) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2022, and conflicting national standards shall be withdrawn at the latest by June 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

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## Endorsement notice

The text of ISO 6330:2021 has been approved by CEN as EN ISO 6330:2021 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*, Subcommittee SC 2, *Cleansing, finishing and water resistance tests*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 6330:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- a new terminology [wash load ([3.11](#))] has been added for clarification;
- information on available detergents have been updated;
- information on ballasts have been clarified;
- acceptable devices have been updated;
- in [Annex L](#), the reference detergent has been corrected as SDC reference detergent Type 4 (it was incorrectly designated as IEC reference detergent A in ISO 6330:2000);
- annexes within the document have been harmonized.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document is utilized by a broad range of textile quality and performance evaluations including but not exclusive to: smoothness appearance, dimensional change, stain release, water resistance, water repellence, colour fastness to domestic laundering, and care labelling that are prescribed in other international and regional test method standards.

This document is also used to evaluate not only the attributes of fabrics themselves but also the performance of apparel, home products and other textile end-products. The selection of washing and drying machines and their associated ballast types, detergents, and other drying options are determined according to the international region in which the textile will be used by consumers.

NOTE Suitable machines, detergents and ballast are available commercially. If you need this information, please contact the ISO TC 38/SC 2 Secretariat.



# Textiles — Domestic washing and drying procedures for textile testing

## 1 Scope

**1.1** This document specifies domestic washing and drying procedures for textile testing. The procedures are applicable to textile fabrics, garments or other textile articles which are subjected to appropriate combinations of domestic washing and drying procedures. This document also specifies the reference detergents and ballasts for the procedures.

**1.2** Provision is made for

- a) 16 different washing procedures based on the use of the reference washing machine Type A: horizontal axis, front-loading type,
- b) 12 procedures based on the use of the reference washing machine Type B: vertical axis, top-loading agitator type, and
- c) 7 procedures based on the use of the reference washing machine Type C: vertical axis, top-loading pulsator type.

**1.3** Each washing procedure represents a single domestic wash.

**1.4** This document also specifies six drying procedures: line dry, line drip dry, flat dry, flat drip dry, flat press, and tumble dry.

**1.5** A complete test consists of a washing and drying procedure.

**NOTE** Use of different parameters (washing machine type, detergent type and type of tumble dryer) can affect test results for any test using this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139, *Textiles — Standard atmospheres for conditioning and testing*

ISO 6059, *Water quality — Determination of the sum of calcium and magnesium — EDTA titrimetric method*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>