

TECHNICAL

**SPECIFICATION** 

## **IEC TS 63202-2**

Edition 1.0 2021-12



Photovoltaic cells – Part 2: Electroluminescence imaging of crystalline silicon solar cells



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**IEC Central Office** 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 info@iec.ch www.iec.ch

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Photovoltaic cells -Part 2: Electroluminescence imaging of crystalline silicon solar cells

**INTERNATIONAL** ELECTROTECHNICAL COMMISSION

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## CONTENTS

FOREWORD	3	
1 Scope	5	
2 Normative references		
3 Terms and definitions	5	
4 Imaging	7	
4.1 Apparatus		
4.1.1 General		
4.1.2 Electroluminescence imaging camera		
4.1.3 Dark room imaging studio or environment		
4.1.4 Power supply		
4.1.5 Image processing and displaying software		
4.2 Procedure		
4.2.1 Camera settings and positioning		
4.2.2 Camera setting		
4.2.3 Imaging		
4.2.4 Image correction	12	
5 Evaluation of EL images		
5.1 Principles of electroluminescence	12	
5.2 Image interpretation		
5.2.1 Series resistance		
5.2.2 Minority carrier lifetime and diffusion length	13	
5.2.3 Shunt resistance		
5.2.4 Assignment of root cause	13	
5.2.5 Qualitative image interpretation	13	
6 Reporting		
Bibliography	19	
Figure 1 – Typical setup of an electroluminescence imaging system	7	
Figure 2 – Image of multi-crystalline silicon solar cell with SNR <sub>50</sub> value of 45		
Figure 3 – EL images of PV solar cell with broken fingers	14	
Figure 4 – EL images of PV cell with different grades of concentric circles in mono- crystalline silicon	15	
Figure 5 – EL images of PV cell with local shunting		
Figure 6 – EL images of PV mono-crystalline silicon solar cells		
Figure 7 – EL images of PV multi-crystalline silicon solar cells		
Figure 8 – EL images of PV cell		
	5	

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#### PHOTOVOLTAIC CELLS -

#### Part 2: Electroluminescence imaging of crystalline silicon solar cells

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IEC TS 63202-2 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems. It is a Technical Specification.

The text of this Technical Specification is based on the following documents:

Draft	Report on voting
82/1912/DTS	82/1951/RVDTS

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Specification is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members\_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

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#### PHOTOVOLTAIC CELLS -

#### Part 2: Electroluminescence imaging of crystalline silicon solar cells

### 1 Scope

This part of IEC 63202 specifies methods to detect and examine defects on bare crystalline silicon (c-Si) solar cells by means of electroluminescence (EL) imaging with the cell being placed in forward bias. It firstly provides guidelines for methods to capture electroluminescence images of non-encapsulated c-Si solar cells. In addition, it provides a list of defects which can be detected by EL imaging and provides information on the different possible methods to detect and differentiate such defects. When EL imaging alone cannot provide conclusive information for the presence of a type of defect, suggestions are also made to utilize a combination of other methods.

Finally, this document provides some information on potential effects when using cells with specific EL features in module assembly. Although this document mainly addresses bare c-Si solar cells, it is generally applicable to all wafer solar cell technologies.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC TS 60904-13:2018, Photovoltaic devices – Part 13: Electroluminescence of photovoltaic modules

IEC TS 61836:2016, Solar photovoltaic energy systems – Terms, definitions and symbols

IEC TS 62446-3, Photovoltaic (PV) systems – Requirements for testing, documentation and maintenance – Part 3: Photovoltaic modules and plants – Outdoor infrared thermography

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC TS 61836, together with the following, apply.

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

#### 3.1

#### electroluminescence

#### EL

light emission by radiative recombination of excited charge carriers in a semiconductor device resulting from electrical voltage applied to the semiconductor in forward bias

#### 3.2

#### open circuit

for a given terminal pair, electric circuit without a continuous path between the two terminals of the pair