
**Gas cylinders — Compatibility of
cylinder and valve materials with gas
contents —**

**Part 5:
Test methods for evaluating plastic
liners**

*Bouteilles à gaz — Compatibilité des matériaux des bouteilles et des
robinets avec les contenus gazeux —*

Partie 5: Méthodes d'essai pour l'évaluation des liners en plastique



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Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General requirements	2
5 Tests to be performed on specimens	2
5.1 Permeation test	2
5.1.1 Disc samples	2
5.1.2 Test bench and set-up	3
5.1.3 Procedure	5
5.1.4 Calculation of the permeability coefficient	6
5.1.5 Recording and interpretation of test results	6
5.2 Swelling/blistering test	7
5.2.1 Disc samples	7
5.2.2 Recording and interpretation of tests results	7
5.3 Ageing test	8
5.3.1 Samples	8
5.3.2 Procedure	8
5.3.3 Recording and interpretation of the results	8
6 Tests to be performed on cylinders	9
6.1 Liner collapse due to internal pressure in the cylinder being below atmospheric pressure	9
6.1.1 General	9
6.1.2 Procedure	9
6.1.3 Evaluation parameters	9
6.2 Permeability test	9
6.2.1 General	9
6.2.2 Procedure	9
6.2.3 Evaluation parameters	10
6.3 Liner collapse and blistering test	10
6.3.1 General	10
6.3.2 Procedure	10
6.3.3 Evaluation parameters	10
7 Rejection and rendering cylinders used for testing unserviceable	12
8 Test report	12
Bibliography	14

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 23, *Transportable gas cylinders*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 11114 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Non-metallic materials are used for the manufacturing of liners of some composite gas cylinders and therefore are in contact with gas contents.

The compatibility of plastic liners with gas cylinder contents is a key parameter for the manufacturing of composite gas cylinders with plastic liners. Therefore, it is necessary to clarify such compatibility and to give test procedures and evaluation parameters.

This document provides some testing methodologies to evaluate suitability of plastic materials concerning the risks identified in ISO 11114-2. Furthermore, this document is intended to be used together with the design standard (e.g. ISO 11515, EN 12245) which gives the requirements for certain tests, as well as the criteria, while this document describes the test procedure.

Gas cylinders — Compatibility of cylinder and valve materials with gas contents —

Part 5: Test methods for evaluating plastic liners

1 Scope

This document specifies some gas compatibility test methods to evaluate plastic materials suitable for use in the manufacture of composite gas cylinder liners. It is also applicable to the evaluation of the suitability of plastic matrix materials used for Type 5 cylinders.

Some fluids like water, used for cylinders testing, can react positively or negatively when in contact with plastic liners. This compatibility issue is not covered by this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 178, *Plastics — Determination of flexural properties*

ISO 179-2, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 527 (all parts), *Plastics — Determination of tensile properties*

ISO 3167, *Plastics — Multipurpose test specimens*

ISO 8256, *Plastics — Determination of tensile-impact strength*

ISO 10286, *Gas cylinders — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10286 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

blister

localized delamination or void within the liner material that looks like a bubble

3.2

maximum permissible filling mass

maximum mass of gas in kg which is allowed in a filled cylinder

Note 1 to entry: This term applies to liquefied gas.

[SOURCE: ISO 24431:2016, 3.13]