

Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 5: Test methods for evaluating plastic liners (ISO 11114-5:2022)

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 11114-5:2022 sisaldab Euroopa standardi EN ISO 11114-5:2022 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 11114-5:2022 consists of the English text of the European standard EN ISO 11114-5:2022.
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ICS 23.020.35

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English Version

Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 5: Test methods for evaluating plastic liners (ISO 11114-5:2022)

Bouteilles à gaz - Compatibilité des matériaux des bouteilles et des robinets avec les contenus gazeux - Partie 5: Méthodes d'essai pour l'évaluation des liners en plastique (ISO 11114-5:2022)

Gasflaschen - Verträglichkeit von Werkstoffen für Gasflaschen und Ventile mit den in Berührung kommenden Gasen - Teil 5: Prüfverfahren zur Bewertung der Kunststoffinnenbehälter (ISO 11114-5:2022)

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

This document (EN ISO 11114-5:2022) has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" in collaboration with Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2022, and conflicting national standards shall be withdrawn at the latest by July 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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## Endorsement notice

The text of ISO 11114-5:2022 has been approved by CEN as EN ISO 11114-5:2022 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 23, *Transportable gas cylinders*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 11114 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

Non-metallic materials are used for the manufacturing of liners of some composite gas cylinders and therefore are in contact with gas contents.

The compatibility of plastic liners with gas cylinder contents is a key parameter for the manufacturing of composite gas cylinders with plastic liners. Therefore, it is necessary to clarify such compatibility and to give test procedures and evaluation parameters.

This document provides some testing methodologies to evaluate suitability of plastic materials concerning the risks identified in ISO 11114-2. Furthermore, this document is intended to be used together with the design standard (e.g. ISO 11515, EN 12245) which gives the requirements for certain tests, as well as the criteria, while this document describes the test procedure.

# Gas cylinders — Compatibility of cylinder and valve materials with gas contents —

## Part 5: Test methods for evaluating plastic liners

### 1 Scope

This document specifies some gas compatibility test methods to evaluate plastic materials suitable for use in the manufacture of composite gas cylinder liners. It is also applicable to the evaluation of the suitability of plastic matrix materials used for Type 5 cylinders.

Some fluids like water, used for cylinders testing, can react positively or negatively when in contact with plastic liners. This compatibility issue is not covered by this document.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 178, *Plastics — Determination of flexural properties*

ISO 179-2, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 527 (all parts), *Plastics — Determination of tensile properties*

ISO 3167, *Plastics — Multipurpose test specimens*

ISO 8256, *Plastics — Determination of tensile-impact strength*

ISO 10286, *Gas cylinders — Vocabulary*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10286 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

#### 3.1

##### **blister**

localized delamination or void within the liner material that looks like a bubble

#### 3.2

##### **maximum permissible filling mass**

maximum mass of gas in kg which is allowed in a filled cylinder

Note 1 to entry: This term applies to liquefied gas.

[SOURCE: ISO 24431:2016, 3.13]