

Industrial valves - Face-to-face and centre-to-face dimensions of metal valves for use in flanged pipe systems - PN and Class designated valves

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 558:2022 sisaldab Euroopa standardi EN 558:2022 ingliskeelset teksti.	This Estonian standard EVS-EN 558:2022 consists of the English text of the European standard EN 558:2022.
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English Version

**Industrial valves - Face-to-face and centre-to-face
dimensions of metal valves for use in flanged pipe systems
- PN and Class designated valves**

Robinetterie industrielle - Dimensions face-à-face et
face-à-axe de la robinetterie métallique utilisée dans
les systèmes de canalisations à brides - Appareils de
robinetterie désignés PN et Class

Industriearmaturen - Baulängen von Armaturen aus
Metall zum Einbau in Rohrleitungen mit Flanschen -
Nach PN und Class bezeichnete Armaturen

This European Standard was approved by CEN on 10 January 2022.

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European foreword

This document (EN 558:2022) has been prepared by Technical Committee CEN/TC 69 “Industrial valves”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2022, and conflicting national standards shall be withdrawn at the latest by August 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 558:2017.

In comparison with the previous edition, the following technical modifications have been made:

- deletion of Table 2 and integration in the tables of the relevant product;
- basic series 125 added and used in Table 14;
- basic series 126, 127, 128 added and used in Table 21;
- basic series included in EN 558:2017 that are considered special transferred to Annex C.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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Introduction

The basic series given in this document are taken from the original series shown in Annex A. Changes made to the original series will not be automatically incorporated into this document.

The numbers of the existing ISO basic series are maintained as in ISO 5752:2021.

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1 Scope

This document specifies the “face-to-face” (FTF) and “centre-to-face” (CTF) dimensions for PN and Class designated metal valves used in flanged pipe systems.

This document covers valves with the following PN, Class and DN values:

- PN 2,5; PN 6; PN 10; PN 16; PN 25; PN 40; PN 63; PN 100; PN 160; PN 250; PN 320; PN 400;
- Class 125; Class 150; Class 250; Class 300; Class 600; Class 900; Class 1 500; Class 2 500;
- DN 10; DN 15; DN 20; DN 25; DN 32; DN 40; DN 50; DN 65; DN 80; DN 100; DN 125; DN 150; DN 200; DN 250; DN 300; DN 350; DN 400; DN 450; DN 500; DN 600; DN 700; DN 750; DN 800; DN 900; DN 1 000; DN 1 050; DN 1 200; DN 1 400; DN 1 600; DN 1 800; DN 2 000.

For valves in other shell materials than metal the same FTF and CTF dimensions can be used.

For relationship between DN and NPS, see Annex B.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 736-1, *Valves - Terminology - Part 1: Definition of types of valves*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 736-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

face-to-face dimension

FTF

distance between the two planes perpendicular to the valve axis located at the extremities of the body end ports or as specified in the relevant valve product standard

Note 1 to entry: It is applicable to straight pattern valves.

Note 2 to entry: See Figures 1 to 4.

Note 3 to entry: In millimetres.