
**Organic coatings on aluminium and
its alloys — Methods for specifying
decorative and protective organic
coatings on aluminium —**

**Part 2:
Liquid coatings**

*Couches organiques sur l'aluminium et ses alliages — Méthodes
de spécification des revêtements décoratifs et protecteurs sur
aluminium —*

Partie 2: Revêtements liquides



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Contents

Page

Foreword.....	vi
Introduction.....	vii
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	2
4 Information to be supplied by the customer to the surface processor.....	3
5 Metal preparation and pretreatment.....	5
5.1 Material (substrate).....	5
5.2 Pretreatment of the substrate.....	5
5.2.1 General.....	5
5.2.2 Degreasing etching and rinsing.....	5
5.2.3 Anodic oxidation coating.....	5
5.2.4 Chemical conversion coatings.....	5
5.2.5 Alternative pretreatment.....	6
6 Categories.....	6
7 Tests.....	8
7.1 General.....	8
7.2 Appearance.....	8
7.2.1 General.....	8
7.2.2 Measurement.....	8
7.2.3 Requirement.....	8
7.3 Colour.....	9
7.3.1 General.....	9
7.3.2 Visual method.....	9
7.3.3 Instrumental method.....	9
7.4 Gloss.....	9
7.4.1 Measurement.....	9
7.4.2 Requirement.....	10
7.5 Brightness (distinctness of image).....	10
7.5.1 General.....	10
7.5.2 Measurement.....	10
7.5.3 Requirement.....	10
7.6 Thickness.....	10
7.6.1 General.....	10
7.6.2 Measurement.....	11
7.6.3 Requirement.....	11
7.7 Hardness (pencil).....	11
7.7.1 Measurement.....	11
7.7.2 Requirement.....	11
7.8 Adhesion.....	11
7.8.1 General.....	11
7.8.2 Scratch circular roll method.....	12
7.8.3 Dry adhesion test.....	12
7.8.4 Wet adhesion test.....	13
7.8.5 Pull-off test.....	13
7.9 Impact resistance.....	13
7.9.1 General.....	13
7.9.2 Measurement.....	14
7.9.3 Requirement.....	14
7.10 Multi-impact stone chipping resistance.....	14
7.10.1 General.....	14
7.10.2 Measurement.....	14

7.10.3	Requirement	14
7.11	Abrasion resistance	14
7.11.1	General	14
7.11.2	Falling sand test	14
7.11.3	Rotating, abrasive rubber-wheel test	15
7.11.4	Friction coefficient	15
7.12	Cupping test	15
7.12.1	Measurement	15
7.12.2	Requirement	15
7.13	Flexibility	16
7.13.1	General	16
7.13.2	T-bend test	16
7.13.3	Cylindrical mandrel bend test	17
7.14	Processing resistance	17
7.14.1	Measurement	17
7.14.2	Requirement	17
7.15	Permeating depths of ink	17
7.15.1	Measurement	17
7.15.2	Requirement	17
7.16	Chemical resistance	18
7.16.1	General	18
7.16.2	Acid resistance	18
7.16.3	Alkali resistance	19
7.16.4	Detergent resistance	20
7.16.5	Mortar resistance	20
7.16.6	Contamination resistance	21
7.16.7	Oil resistance	22
7.17	Solvent resistance	22
7.17.1	General	22
7.17.2	Measurement	22
7.17.3	Requirement	22
7.18	Corrosion resistance	22
7.18.1	General	22
7.18.2	Neutral salt spray (NSS) test	23
7.18.3	Acetic acid salt spray (AASS) test	23
7.18.4	Copper-accelerated acetic acid salt spray (CASS) test	24
7.18.5	Cyclic corrosion test	24
7.18.6	Filiform corrosion resistance test	25
7.18.7	Resistance to humid atmosphere containing sulfur dioxide	25
7.19	Humidity resistance	25
7.19.1	Condensation resistance	25
7.19.2	High temperature and high RH test	26
7.19.3	Wet heat resistance test	26
7.19.4	Thermocycling resistance test	26
7.20	Water resistance	27
7.20.1	Water immersion method	27
7.20.2	Autoclave test	27
7.20.3	Boiling water resistance	27
7.21	Temperature resistance	28
7.21.1	Dry heat resistance test	28
7.21.2	Roasting resistance test	28
7.21.3	Low-temperature resistance test	28
7.22	Surface tension	29
7.22.1	General	29
7.22.2	Measurement	29
7.22.3	Requirement	29
7.23	Hydrophilicity	29
7.23.1	General	29

7.23.2	Measurement	29
7.23.3	Requirement	30
7.24	Thermal viscosity	30
7.24.1	General	30
7.24.2	Measurement	30
7.24.3	Requirement	31
7.25	Resistivity	31
7.25.1	General	31
7.25.2	Measurement	31
7.25.3	Requirement	31
7.26	Weathering resistance	31
7.26.1	General	31
7.26.2	Outdoor exposure	31
7.26.3	Accelerated weathering resistance	32
7.27	Sealing compounds adhesion	32
7.27.1	Measurement	32
7.27.2	Requirement	33
Annex A	(informative) Summary of information to be supplied by the customer to the surface processor	34
Annex B	(informative) Coating materials	37
Annex C	(informative) Categories for architectural application	38
Bibliography		39

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 79, *Light metals and their alloys*, Subcommittee SC 2, *Organic and anodic oxidation coatings on aluminium*.

A list of all parts in the ISO 18768 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

There are three major surface treatments on aluminium and its alloys:

- a) anodic oxidation coatings;
- b) organic coatings;
- c) combined coatings of anodic oxidation coatings and organic coatings.

ISO 18768-1 and this document provide the performance requirements and test methods for b) organic coatings.

Performance requirements and test methods for a) anodic oxidation coatings are given in ISO 7599 and for c) combined coatings of anodic oxidation coatings and organic coatings in ISO 28340.

It is assumed that users are familiar with other relevant international and regional standards. Those standards should be respected, and this document adopts optional systems in such cases.

Organic coatings on aluminium and its alloys — Methods for specifying decorative and protective organic coatings on aluminium —

Part 2: Liquid coatings

1 Scope

This document specifies methods for specifying decorative and protective organic coatings on aluminium and its alloys. It defines the characteristic properties of organic liquid coatings and provides testing methods with minimum performance requirements, with reference to the application and the aggressiveness of the environment in which the painted aluminium exists.

This document is applicable to aluminium products with liquid coatings for general applications, and liquid coatings mainly processed by electrostatic liquid spraying, air spraying or airless spraying.

This document does not apply to coil coatings on aluminium.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1463, *Metallic and oxide coatings — Measurement of coating thickness — Microscopical method*

ISO 1519, *Paints and varnishes — Bend test (cylindrical mandrel)*

ISO 1520, *Paints and varnishes — Cupping test*

ISO 2106, *Anodizing of aluminium and its alloys — Determination of mass per unit area (surface density) of anodic oxidation coatings — Gravimetric method*

ISO 2360, *Non-conductive coatings on non-magnetic electrically conductive base metals — Measurement of coating thickness — Amplitude-sensitive eddy-current method*

ISO 2409, *Paints and varnishes — Cross-cut test*

ISO 2812-2, *Paints and varnishes — Determination of resistance to liquids — Part 2: Water immersion method*

ISO 2813, *Paints and varnishes — Determination of gloss value at 20°, 60° and 85°*

ISO 3892, *Conversion coatings on metallic materials — Determination of coating mass per unit area — Gravimetric methods*

ISO 4211-2, *Furniture — Tests for surface finishes — Part 2: Assessment of resistance to wet heat*

ISO 4211-3, *Furniture — Tests for surface finishes — Part 3: Assessment of resistance to dry heat*

ISO 4623-2, *Paints and varnishes — Determination of resistance to filiform corrosion — Part 2: Aluminium substrates*

ISO 4624, *Paints and varnishes — Pull-off test for adhesion*

ISO 4628-2, *Paints and varnishes — Evaluation of degradation of coatings — Designation of quantity and size of defects, and of intensity of uniform changes in appearance — Part 2: Assessment of degree of blistering*

ISO 4628-10, *Paints and varnishes — Evaluation of degradation of coatings — Designation of quantity and size of defects, and of intensity of uniform changes in appearance — Part 10: Assessment of degree of filiform corrosion*

ISO 6270-1, *Paints and varnishes — Determination of resistance to humidity — Part 1: Condensation (single-sided exposure)*

ISO 6270-2, *Paints and varnishes — Determination of resistance to humidity — Part 2: Condensation (in-cabinet exposure with heated water reservoir)*

ISO 6270-3, *Paints and varnishes — Determination of resistance to humidity — Part 3: Condensation (in-cabinet exposure with heated, bubbling water reservoir)*

ISO 6272-2, *Paints and varnishes — Rapid-deformation (impact resistance) tests — Part 2: Falling-weight test, small-area indenter*

ISO 7784-1, *Paints and varnishes — Determination of resistance to abrasion — Part 1: Method with abrasive-paper covered wheels and rotating test specimen*

ISO 7784-2, *Paints and varnishes — Determination of resistance to abrasion — Part 2: Method with abrasive rubber wheels and rotating test specimen*

ISO 8295, *Plastics — Film and sheeting — Determination of the coefficients of friction*

ISO 8296, *Plastics — Film and sheeting — Determination of wetting tension*

ISO 9227, *Corrosion tests in artificial atmospheres — Salt spray tests*

ISO 15184, *Paints and varnishes — Determination of film hardness by pencil test*

ISO 17132:2007, *Paints and varnishes — T-bend test*

ISO 16474-2, *Paints and varnishes — Methods of exposure to laboratory light sources — Part 2: Xenon-arc lamps*

ISO 21227-2, *Paints and varnishes — Evaluation of defects on coated surfaces using optical imaging — Part 2: Evaluation procedure for multi-impact stone-chipping test*

ISO 28340:2013, *Combined coatings on aluminium — General specifications for combined coatings of electrophoretic organic coatings and anodic oxidation coatings on aluminium*

ASTM C207, *Standard Specification for Hydrated Lime for Masonry Purposes*

ASTM D968, *Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive*

ASTM D7869, *Standard Practice for Xenon Arc Exposure Test with Enhanced Light and Water Exposure for Transportation Coatings*

QUALICOAT Specifications 2022, *Specifications for a quality label for liquid and powder organic coatings on aluminium for architectural applications*

GSB QR AL 631-7 ST 663-7, *Measuring and Testing Methods*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.