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OSA 1: ÜLDNÕUDED

Plugs, fixed or portable socket-outlets and appliance  
inlets for industrial purposes - Part 1: General  
requirements

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN IEC 60309-1:2022 sisaldab Euroopa standardi EN IEC 60309-1:2022 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60309-1:2022 consists of the English text of the European standard EN IEC 60309-1:2022.
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English Version

Plugs, fixed or portable socket-outlets and appliance inlets for  
industrial purposes - Part 1: General requirements  
(IEC 60309-1:2021)

Fiches, socles fixes de prise de courant, prises mobiles et  
socles de connecteur pour usages industriels - Partie 1:  
Exigences générales  
(IEC 60309-1:2021)

Stecker, ortsfeste oder ortsveränderliche Steckdosen und  
Gerätestecker für industrielle Anwendungen - Teil 1:  
Allgemeine Anforderungen  
(IEC 60309-1:2021)

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## European foreword

The text of document 23H/480/FDIS, future edition 5 of IEC 60309-1, prepared by SC 23H "Plugs, Socket-outlets and Couplers for industrial and similar applications, and for Electric Vehicles" of IEC/TC 23 "Electrical accessories" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60309-1:2022.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-12-17
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2025-06-17

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In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60352-7            NOTE    Harmonized as EN IEC 60352-7

IEC 60998-2-2        NOTE    Harmonized as EN 60998-2-2

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes –**

**Part 1: General requirements**

**Fiches, socles fixes de prise de courant, prises mobiles et socles de connecteur pour usages industriels –**

**Partie 1: Exigences générales**



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# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

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**Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes –  
Part 1: General requirements**

**Fiches, socles fixes de prise de courant, prises mobiles et socles de connecteur pour usages industriels –  
Partie 1: Exigences générales**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

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# CONTENTS

FOREWORD .....	5
1 Scope .....	7
2 Normative references .....	7
3 Terms and definitions .....	9
4 General .....	16
4.1 General requirements .....	16
4.2 General notes on tests .....	16
5 Standard ratings .....	17
6 Classification of accessories .....	17
7 Marking .....	18
8 Dimensions .....	22
9 Protection against electric shock .....	23
10 Provision for earthing .....	27
11 Terminals and terminations .....	27
11.1 Common requirements for terminals and terminations .....	27
11.2 Screw type terminals .....	31
11.3 Screwless type terminals .....	34
11.4 Insulation piercing terminals (IPT) .....	38
11.5 Mechanical tests on terminals .....	39
11.6 Voltage drop test for screwless type terminals and for insulation piercing terminals .....	42
11.7 Tests for insulation piercing terminals transmitting contact pressure via insulating parts .....	44
11.7.1 Temperature-cycling test .....	44
11.7.2 Short-time withstand current test .....	44
12 Interlocks .....	44
13 Resistance to ageing of rubber and thermoplastic material .....	45
14 Construction .....	45
14.1 General construction .....	45
14.2 Construction of contacts .....	46
15 Construction of fixed socket-outlets .....	46
16 Construction of plugs and portable socket-outlets .....	48
17 Construction of appliance inlets .....	49
18 Degrees of protection .....	49
19 Insulation resistance and dielectric strength .....	50
20 Breaking capacity .....	52
21 Normal operation .....	54
22 Temperature rise .....	55
23 Flexible cables and their connection .....	57
23.1 Cable anchorage .....	57
23.2 Requirements for plugs and portable socket-outlets .....	57
23.2.1 Non-rewireable plugs and portable socket-outlets .....	57
23.2.2 Rewireable plugs and portable socket-outlets .....	59
23.3 Pull test .....	59



24	Mechanical strength .....	63
25	Screws, current-carrying parts and connections .....	69
26	Creepage distances, clearances and distances through sealing compound .....	72
26.1	General .....	72
26.2	Sealing compound .....	75
27	Resistance to heat, to fire and to tracking .....	75
28	Corrosion and resistance to rusting .....	76
29	Conditional short-circuit current withstand test .....	77
29.1	Minimum prospective short-circuit current .....	77
29.2	Ratings and test conditions .....	77
29.2.1	General .....	77
29.2.2	Test-circuit .....	77
29.2.3	Calibration .....	78
29.2.4	Test procedure .....	78
29.2.5	Acceptance conditions .....	78
30	Electromagnetic compatibility .....	81
30.1	Immunity .....	81
30.2	Emission .....	82
Annex A	(normative) Guidance and description of test apparatus .....	83
A.1	Pendulum and mount .....	83
A.2	Impact energy and release angle .....	83
A.3	Description of test apparatus .....	84
Bibliography	.....	90
Figure 1	– Diagram showing the use of the accessories .....	10
Figure 2	– Pillar terminals .....	11
Figure 3	– Screw terminals .....	12
Figure 4	– Stud terminals .....	12
Figure 5	– Saddle terminals .....	12
Figure 6	– Lug terminals .....	13
Figure 7	– Mantle terminals .....	13
Figure 8	– Screwless terminals .....	13
Figure 9	– Insulation piercing terminals .....	14
Figure 10	– Test piston .....	21
Figure 11	– Gauge "A" for checking shutters .....	25
Figure 12	– Gauge "B" for checking shutters .....	26
Figure 13	– Gauges for testing insertability of round unprepared conductors having the maximum specified cross-section .....	33
Figure 14	– Information for the bending test .....	36
Figure 15	– Test arrangement for terminals .....	40
Figure 16	– Circuit diagrams for breaking capacity and normal operation tests .....	53
Figure 17	– Apparatus for testing the cable anchorage .....	60
Figure 18	– Arrangement for mechanical strength test for plugs and portable socket-outlets .....	66
Figure 19	– Apparatus for flexing test .....	67

Figure 20 – Diagram of the test circuit for the verification of short-circuit current withstand of a two-pole accessory on a single-phase AC or DC .....	79
Figure 21 – Diagram of the test circuit for the verification of short-circuit current withstand of a three-pole accessory .....	80
Figure 22 – Diagram of the test circuit for the verification of short-circuit current withstand of a four-pole accessory .....	81
Figure A.1 – Impact test fixture – Pendulum assembly .....	85
Figure A.2 – Impact test fixture – Pendulum masses – Quantity: 4 .....	86
Figure A.3 – Impact test fixture – Pendulum shaft end .....	87
Figure A.4 – Impact test fixture – Pendulum anvil .....	87
Figure A.5 – Impact test fixture – Pendulum shaft .....	88
Figure A.6 – Impact test fixture – Pendulum pivot .....	88
Figure A.7 – Impact test apparatus – Back and mounting plates .....	89
Table 1 – Preferred rated currents .....	17
Table 2 – Colour coding .....	22
Table 3 – Size for connectable conductors .....	30
Table 4 – Deflection test forces .....	37
Table 5 – Pulling test values on terminals .....	41
Table 6 – Pulling force .....	42
Table 7 – Test current .....	44
Table 8 – Dielectric strength test .....	51
Table 9 – Breaking capacity .....	54
Table 10 – Normal operation .....	55
Table 11 – Temperature rise test .....	56
Table 12 – Types of cables .....	58
Table 13 – Dimensions of cables .....	61
Table 14 – Torque test values .....	63
Table 15 – Blow test impact energy .....	65
Table 16 – Flexing test load values .....	67
Table 17 – Test values for screwed glands .....	68
Table 18 – Pulling force on insulated end caps .....	69
Table 19 – Tightening torques .....	70
Table 20 – Creepage distances, clearances and distances through sealing compound .....	73
Table A.1 – Impact test release angles .....	86

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND  
APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –****Part 1: General requirements****FOREWORD**

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International Standard IEC 60309-1 has been prepared by subcommittee SC 23H: Plugs, socket-outlets and couplers for industrial and similar applications, and for electric vehicles, of IEC technical committee 23: Electrical accessories.

This fifth edition cancels and replaces the fourth edition published in 1999, Amendment 1:2005 and Amendment 2:2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) addition of classification, requirements and tests for accessories with shutters;
- b) additional marking to indicate neutral terminal and/or earthing terminal;
- c) replacement of the term "connector" by the term "portable socket-outlet".

The text of this International Standard is based on the following documents:

FDIS	Report on voting
23H/480/FDIS	23H/486/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications: in italic type;*
- notes: in smaller roman type.

Subsequent parts of IEC 60309 deal with the requirements of particular types of accessories. The clauses of these particular requirements supplement or modify the corresponding clauses in this document.

A list of all parts in the IEC 60309 series, published under the general title *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

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# PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –

## Part 1: General requirements

### 1 Scope

This document applies to plugs, fixed or portable socket-outlets and appliance inlets hereinafter referred to as accessories, with a rated operating voltage not exceeding 1 000 V DC or 1 000 V AC with a frequency not exceeding 500 Hz and a rated current not exceeding 800 A, primarily intended for industrial use, either indoors or outdoors.

These accessories are intended to be installed by instructed persons or skilled persons only.

The list of preferred ratings is not intended to exclude other ratings.

This document applies to accessories for use when the ambient temperature is normally within the range of –25 °C to +40 °C.

These accessories are intended to be connected to cables of copper or copper alloy only.

This document applies to accessories with screwless-type terminals or insulation piercing terminals, with a rated current up to and including 32 A for series I and 30 A for series II.

The use of these accessories on building sites and for agricultural, commercial and domestic applications is not precluded.

Fixed socket-outlets or appliance inlets incorporated in or fixed to electrical equipment are within the scope of this document. This document also applies to accessories intended to be used in extra-low voltage installations.

This document does not apply to accessories primarily intended for domestic and similar general purposes.

This document does not cover single-pole accessories.

In locations where special conditions prevail, for example on board ship or where explosions are liable to occur, additional requirements can be necessary.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-14, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

IEC 60068-2-78, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

IEC TR 60083, *Plugs and socket-outlets for domestic and similar general use standardized in member countries of IEC*

IEC 60112, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60227 (all parts), *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*

IEC 60228:2004, *Conductors of insulated cables*

IEC 60245-4:2011, *Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 4: Cords and flexible cables*

IEC 60269-1, *Low-voltage fuses – Part 1: General requirements*

IEC 60269-2, *Low-voltage fuses – Part 2: Supplementary requirements for fuses for use by authorized persons (fuses mainly for industrial application) – Examples of standardized systems of fuses A to K*

IEC 60309-4:2021, *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 4: Switched socket-outlets with or without interlock*

IEC 60320 (all parts), *Appliance couplers for household and similar general purposes*

IEC 60417, *Graphical symbols for use on equipment* (available at <http://www.graphical-symbols.info/equipment>)

IEC 60529:1989, *Degrees of protection provided by enclosures (IP code)*  
IEC 60529:1989/AMD1:1999  
IEC 60529:1989/AMD2:2013

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage supply systems – Part 1: Principles, requirements and tests*

IEC 60664-3, *Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution*

IEC 60695-2-11, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)*

IEC 60695-10-2, *Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method*

IEC 61000-6-2, *Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments*

IEC 61000-6-3, *Electromagnetic compatibility (EMC) – Part 6-3: Generic standards – Emission standard for equipment in residential environments*

IEC 61032, *Protection of persons and equipment by enclosures – Probes for verification*

ISO 1456, *Metallic and other inorganic coatings – Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium*

ISO 2081, *Metallic and other inorganic coatings – Electroplated coatings of zinc with supplementary treatments on iron or steel*

ISO 2093, *Electroplated coatings of tin – Specification and test methods*