
**Round non-alloy steel wires for
general purpose wire ropes, large
diameter wire ropes and mine
hoisting wire ropes — Specifications**

*Fils ronds en acier non allié pour câbles à usage général, câbles de
grand diamètre et câbles d'extraction minière — Spécifications*



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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 105, *Steel wire ropes*.

This third edition cancels and replaces the second edition (ISO 2232:1990), which has been technically revised.

The main changes are as follows:

- addition of tensile grades 2 260 N/mm² and 2 360 N/mm²;
- inclusion of wire for mine hoisting ropes previously covered by ISO 6984.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document was developed in response to a worldwide demand for a specification giving minimum requirements for round non-alloy steel wires for general purpose, large diameter and mine hoisting wire ropes.

As in previous editions, this edition of ISO 2232 specifies metric sizes and grades of wire for the more common diameter and grades of wire.

Round non-alloy steel wires for general purpose wire ropes, large diameter wire ropes and mine hoisting wire ropes — Specifications

1 Scope

This document specifies round non-alloy steel wires used in the manufacture of general purpose and large diameter ropes according to ISO 2408:2017 and mine hoisting wire ropes according to ISO 3154:1988.

It specifies:

- the dimensional tolerances;
- the mechanical characteristics;
- the required conditions for any coatings;
- the conditions of sampling, control and terms of acceptance.

It applies to round, bright, zinc (Zn) or zinc/aluminium (Zn/Al) alloy coated wires of quality A or quality B and of nominal diameters from 0,2 mm to 7,0 mm.

It does not apply to steel wire taken from manufactured ropes.

It does not apply to wire for steel wire ropes for special applications, such as:

- ropes for aircraft controls;
- ropes for aerial ropeways;
- ropes for lifts;
- ropes for prestressed concrete;
- ropes for conveyor belts.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1460, *Metallic coatings — Hot dip galvanized coatings on ferrous materials — Gravimetric determination of the mass per unit area*

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 7800, *Metallic materials — Wire — Simple torsion test*

ISO 7801, *Metallic materials — Wire — Reverse bend test*

ISO 7802, *Metallic materials — Wire — Wrapping test*

ISO 16120-1, *Non-alloy steel wire rod for conversion to wire — Part 1: General requirements*