
Steel cord conveyor belts — Cord-to-coating bond test — Initial test and after thermal treatment

Courroies transporteuses à câbles d'acier — Essai d'adhérence des câbles dans l'enrobage — Essai initial et après traitement thermique



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Foreword

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This document was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 3, *Conveyor belts*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 188, *Conveyor belts*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 7623:2015), which has been technically revised.

The main changes are as follows:

- added cover reduction permission of the grip areas in [Clause 7 c\)](#)

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Steel cord conveyor belts — Cord-to-coating bond test — Initial test and after thermal treatment

1 Scope

This document specifies a method for determining the bond strength of metal cords to their surrounding coating, either in the initial state or after thermal treatment.

It applies exclusively to metal-carcass conveyor belts.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 18573, *Conveyor belts — Test atmospheres and conditioning periods*

ISO 7622-2, *Steel cord conveyor belts — Longitudinal traction test — Part 2: Measurement of tensile strength*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Principle

Measurement of the force is required to tear one of the steel warp cords out of the carcass by applying tensile stress along the axis of the cord.

5 Apparatus

5.1 Dynamometric tensile testing machine with jaws

In accordance with that described in ISO 7622-2.

5.2 Press

Having two heated platens, temperature controlled to $145\text{ °C} \pm 5\text{ °C}$, and capable of applying a pressure on the specimen (see [Clause 7](#)) of between 1 MPa and 5 MPa.