

Aluminium and aluminium alloys - Extruded precision profiles in alloys EN AW-6060 and EN AW-6063 - Part 2: Tolerances on dimensions and form

EESTI STANDARDI EESSÕNA

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Aluminium and aluminium alloys - Extruded precision profiles in alloys EN AW-6060 and EN AW-6063 - Part 2: Tolerances on dimensions and form

Aluminium et alliages d'aluminium - Profils de précision filés en alliages EN AW-6060 et EN AW-6063
- Partie 2 : Tolérances sur dimensions et forme

Aluminium und Aluminiumlegierungen - Stranggepresste Präzisionsprofile aus Legierungen EN AW-6060 und EN AW-6063 - Teil 2: Grenzabmaße und Formtoleranzen

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European foreword

This document (EN 12020-2:2022) has been prepared by Technical Committee CEN/TC 132 “Aluminium and aluminium alloys”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

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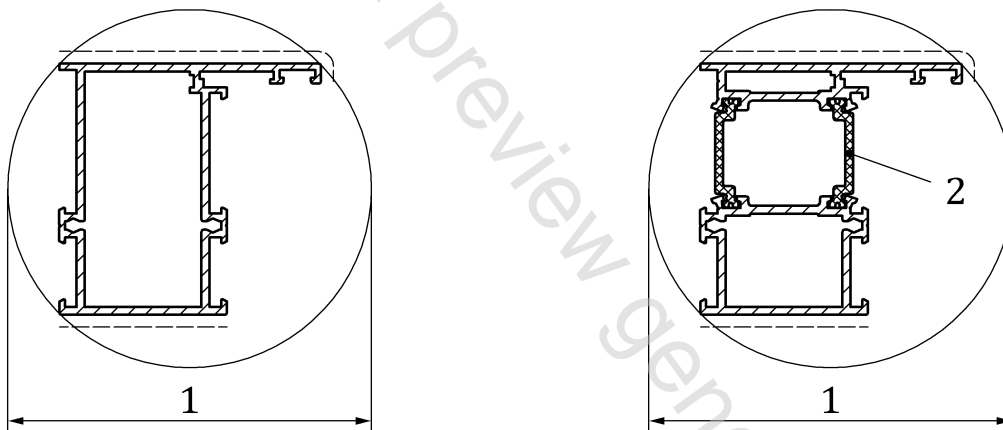
1 Scope

This document specifies tolerances on dimensions and form of extruded precision profiles in alloys EN AW-6060 and EN AW-6063, manufactured with and without a thermal barrier (see Figures 1 and 2). It applies to extruded products supplied without further surface treatment. Precision profiles covered in this document are distinguished from extruded profiles for general applications covered in EN 755-9 by the following characteristics:

- they are designed with mostly uniform wall-thicknesses;
- they are mainly used for mechanical engineering, architectural and automotive (except crash-elements) applications;
- their maximum weight per metre is 10 kg/m;
- their maximum wall thickness ratio (t_{max}/t_{min}) is 3,5.

In the case of profiles which, due to the complexity of their design, are difficult to manufacture and specify, then special agreements between supplier and purchaser may need to be reached.

NOTE The effect of the thermal barrier material on the dimensional tolerances is covered by this document although the actual thermal barrier material itself is not (see EN 14024).



Key

1 CD maximum 350 mm

Key

1 CD maximum 350 mm

2 thermal barriers

Figure 1 — Profile without thermal barrier **Figure 2 — Profile containing thermal barrier**

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1101, *Geometrical product specifications (GPS) - Geometrical tolerancing - Tolerances of form, orientation, location and run-out (ISO 1101)*