Aerospace series - Heat-resisting alloy X6NiCrTiMnMoV26-15 (1.4944) - Softened and cold worked - Wire for forged fasteners -  $D \le 15 \text{ mm} - 1100 \text{ MPa} \le \text{Rm} \le 1300 \text{ MPa}$ 



## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 3762:2022 sisaldab Euroopa standardi EN 3762:2022 ingliskeelset teksti.

This Estonian standard EVS-EN 3762:2022 consists of the English text of the European standard EN 3762:2022.

Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.

This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.

Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 21.12.2022.

Date of Availability of the European standard is 21.12.2022.

Standard on kättesaadav Eesti Standardimis-ja Akrediteerimiskeskusest.

The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile <u>standardiosakond@evs.ee</u>.

#### ICS 49.025.05

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele

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# EUROPEAN STANDARD

NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

December 2022

**EN 3762** 

ICS 49.025.05

#### **English Version**

Aerospace series - Heat-resisting alloy X6NiCrTiMnMoV26-15 (1.4944) - Softened and cold worked - Wire for forged fasteners -  $D \le 15$  mm - 1 100 MPa  $\le R_m \le 1300$  MPa

Série aérospatiale - Alliage résistant à chaud X6NiCrTiMnMoV26-15 (1.4944) - Adouci et écroui - Fils pour éléments de fixation forgés -  $D \le 15$  mm - 1  $100 \text{ MPa} \le R_m \le 1300 \text{ MPa}$ 

Luft- und Raumfahrt - Hochwarmfeste Legierung X6NiCrTiMnMoV26-15 (1.4944) - Weichgeglüht und kaltverfestigt - Draht zum Stauchen für Verbindungselemente -  $D \le 15$  mm - 1 100 MPa  $\le R_{\rm m} \le 1$  300 MPa

This European Standard was approved by CEN on 24 July 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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# **European foreword**

This document (EN 3762:2022) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of Slove North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkyie and the United Kingdom.

# Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258. at. Aben,

This document has been prepared in accordance with EN 4500-003.

## 1 Scope

This document specifies the requirements relating to:

Heat-resisting alloy X6NiCrTiMnMoV26-15 (1.4944)

Softened and cold worked

Wire for forged fasteners

 $D \le 15 \text{ mm}$ 

 $1\ 100\ \text{MPa} \le R_{\text{m}} \le 1\ 300\ \text{MPa}$ 

for aerospace applications.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4700-004, Aerospace series — Heat resisting alloys — Wrought products — Technical specification — Part 004: Wire

#### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at https://www.electropedia.org/

## 4 Acceptance sampling plan

According to Table 1.