INTERNATIONAL STANDARD

ISO 8098

Fourth edition 2023-01

Corrected version 2023-08

Cycles — Safety requirements for bicycles for young children

cles – afants Cycles — Exigences de sécurité pour les bicyclettes pour jeunes



Reference number ISO 8098:2023(E)



© ISO 2023

tation, no part of 'including plot' 'om either'. All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents						
For	eword			v		
Intr	oductio	1		vii		
1	Scon	r		1		
_						
2	Normative references					
3	Tern	Terms and definitions				
4	Requirements and test methods					
	4.1	Brake tests and strei	ngth tests — Special requirements	3		
		4.1.1 Brake tests to	which special requirements apply	3		
		4.1.2 Strength tests	s to which special requirements apply	3		
			condition of specimens for the strength tests			
			ial test ambient temperature			
	4.0					
	4.2					
	4.3		1			
	4.4		h of safety-related fasteners			
			rews			
			ure torque			
			devices			
			le mechanism			
	4.5		hods			
	4.5	Evaced protrucione	S	5 5		
	4.6 Exposed protrusions 4.7 Brakes					
	4.7		ems			
		4.7.2 Hand-operate	ed brakes	6		
			f brake assembly and cable requirements			
			and brake-pad assemblies — Security test	9		
			nent			
			rake			
		4.7.7 Braking-syste	em — Strength tests	9		
			ormance			
	4.8	Steering		12		
		4.8.1 Handlebar —	Dimensions and end fittings	12		
		4.8.2 Handlebar gr	ips and end plugs	12		
			em — Insertion depth mark or positive stop			
			ility			
		4.8.5 Steering asse	mbly — Static strength and security tests	14		
		4.8.6 Handlebar an	d stem assembly — Fatigue test	18		
	4.9 Frames		20			
			ont fork assembly — Impact test (falling mass)			
			ont fork assembly — impact test (falling frame)			
	4.10	Front fork		22		
			Bending fatigue test			
	4.11		mbly			
			re assembly — Rotational accuracy			
			re assembly — Clearance			
			re assembly — Static strength test			
			heel retention			
			pressure			
		4.11.6 Wheel and ty	re assembly —0verpressure test	26		

ISO 8098:2023(E)

	4.12	Pedals and pedal/crank drive system	
		4.12.1 Pedal tread	
		4.12.2 Pedal clearance	
		4.12.3 Pedal — Impact test	
		4.12.4 Pedal/pedal-spindle — Dynamic durability test	28
		4.12.5 Drive system static strength test	29
		4.12.6 Crank assembly — Fatigue tests	30
	4.13	Saddles and seat-posts	
		4.13.1 Limiting dimensions	31
		4.13.2 Seat-post — Insertion-depth mark or positive stop	31
		4.13.3 Saddle and seat-post security test	
		4.13.4 Saddle — Static strength test	
		4.13.5 Saddle and seat-post assembly fatigue test	
	4.14	Chain-wheel and belt-drive protective device	
	4.15	Stabilizers	
	1.10	4.15.1 Mounting and dismounting	
		4.15.2 Dimensions	
		4.15.3 Vertical load test	36
		4.15.4 Longitudinal load test	
	4.16	Luggage carriers	30 27
	4.10		
	4.17	Lighting systems and reflectors	
		4.17.1 Front and rear light	
		4.17.2 Reflectors	
	4.40	4.17.3 Wiring harness	38
	4.18	Warning device	
,	Insti	uctions	38
	Mauline		
	6.1	Requirement	39
	6.2	Requirement Durability test 6.2.1 Requirement 6.2.2 Test method	40
	0.2	6.2.1 Requirement	40
		6.2.2 Test method	40
		Control Contro	10
	AV A (in	formative) Steering geometry	41
nn	CX A (III		
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Varification of free fall valocity	12
nn	ex B (in	formative) Verification of free fall velocity	12

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 149, *Cycles*, Subcommittee SC 1, *Cycles and major sub-assemblies*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 333, *Cycles*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 8098:2014), which has been technically revised.

The main changes are as follows:

- addition of the terms "3.3 conventional brake-lever", "3.4 parallel brake-lever", and "3.19 wheel and tyre assembly";
- improvement of 4.4.2 Minimum failure torque;
- addition of 4.7.2.3.2 Parallel brake-lever;
- improvement of <u>4.8.1</u> Handlebar Dimensions and end fittings;
- improvement of 4.8.2 Handlebar grips;
- "Wheels" and "Rims, tyres and tubes" are merged as "4.11 Wheels and tyre assembly";
- improvement of 4.11.2 Wheel and tyre assembly Clearance;
- improvement of <u>4.12.6</u> Crank assembly Fatigue tests;
- improvement of 4.14 Chain-wheel and belt-drive protective device.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This corrected version of ISO 8098:2023 incorporates the following correction:

1823. of 100

This document is a parameter of the state o

vi

Introduction

This document has been developed in response to demand throughout the world, and the aim has been to ensure that bicycles manufactured in conformity with it will be as safe as is practically possible. The tests have been designed to ensure the strength and durability of individual parts as well as of the bicycle as a whole, demanding high quality throughout and consideration of safety aspects from the design stage onwards.

The scope has been limited to safety considerations and has specifically avoided standardization of components.

If the bicycle is used on public roads, national regulations apply.

for toy

One of the control of the c For safety requirements for toy bicycles intended for very young children see national regulations and standards.

This document is a previous general ded by tills

Cycles — Safety requirements for bicycles for young children

1 Scope

This document specifies safety and performance requirements and test methods for the design, assembly and testing of fully assembled bicycles and sub-assemblies for young children. It also provides guidelines for instructions on the use and care of the bicycles.

This document is applicable to bicycles with a maximum saddle height of more than 435 mm and less than 635 mm, propelled by a transmitted drive to the rear wheel.

It is not applicable to special bicycles intended for performing stunts (e.g. BMX bicycles).

NOTE For bicycles with a maximum saddle height of 435 mm or less, see national regulations for ride-on toys, and with a maximum saddle height of 635 mm or more, see ISO 4210-1 to ISO 4210-9[5]-[13].

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1101, Geometrical product specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out

ISO 6742-2, Cycles — Lighting and retro-reflective devices — Part 2: Retro-reflective devices

ISO 8124-1:2018, Safety of toys — Part 1: Safety aspects related to mechanical and physical properties

ISO 11243, Cycles — Luggage carriers for bicycles — Requirements and test methods

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at https://www.electropedia.org/

3.1

bicycle

two-wheeled vehicle that is propelled solely or mainly by the muscular energy of the person on that vehicle, in particular by means of pedals

[SOURCE: ISO 4210-1:2023, 3.1.1]

3.2

brake-lever

lever that operates a braking device

[SOURCE: ISO 4210-1:2023, 3.4.2]