INTERNATIONAL STANDARD

ISO 10651-4

Second edition 2023-03

Lung ventilators —

Part 4:

Particular requirements for userpowered resuscitators

Ventilateurs pulmonaires —

Partie 4: Exigences relatives aux ressuscitateurs actionnés par l'utilisateur





© ISO 2023

tation, no part of 'including plot' 'om either'. All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Co	ntent	CS CONTRACTOR OF THE PROPERTY	Page
For	eword		v
Intr	oductio	on	vii
1	Scop	De	1
2		mative references	
3		ns and definitions	
4	Gene 4.1	eral requirements for testing of a resuscitatorRisk management process	15 15
	4.2	Type tests	
	4.3	Test conditions	
	4.4	Gas flowrate, volume and leakage specifications	
	4.5	Testing errors	
	4.6	Environmental conditions in the end user environment	18
		4.6.1 Transport and storage conditions	
		4.6.2 Operating conditions	
		4.6.3 Shelf-life	
		4.6.4 Expected lifetime	20
5	Info	rmation supplied by the manufacturer	21
	5.1	General	21
	5.2	Additional marking requirements	
	5.3	Additional instructions for use requirements	22
6	Coni	nectors and ports	23
	6.1	General	23
	6.2	Patient-connection port	23
	6.3	Expiratory port connector for breathing gasesFace mask connectors	23
	6.4	Face mask connectors	24
	6.5	Intake connectors	24
	6.6	Bag refill valve connectorOxygen inlet connection	24
	6.7		
	6.8	Pressure monitor connector	
7		rational requirements	26
	7.1	Dismantling and reassembly	26
	7.2	Resuscitator performance after contamination with vomitus	
	7.3 7.4	Mechanical strengthResistance to separation from an axial load	
	7.4	7.4.1 Multiple patient multiple use resuscitators	27 28
		7.4.2 Single use and single patient multiple use resuscitators	
	7.5	Immersion in water	
	7.6	Bag refill valve	
	7.7	Compatibility with substances	29
8	Vent	tilatory requirements	30
Ü	8.1	Delivered oxygen concentration	30
		8.1.1 Non-spontaneously breathing <i>patient</i>	
		8.1.2 Spontaneously breathing <i>patient</i>	
	8.2	Expiratory resistance	
	8.3	Inspiratory resistance	
	8.4	Gas source excessive flow	
	8.5	Resuscitator deadspace	
	8.6	Ventilation performance	
		8.6.1 Minimum guaranteed <i>tidal volume</i> (V_T) — one hand	
		8.6.3 Maximum deliverable <i>tidal volume</i> — two hands	30 37

ISO 10651-4:2023(E)

9	8.6.4 Maximum limited pressure	30
	Additional requirements for resuscitator parts and accessories	39
	9.1 General 9.2 Labelling	
	9.2 Labelling	
	9.4 Stand-alone gas mixer	40
10	Processing requirements for a resuscitator and its accessories that are reusable	40
11	Biocompatibility	41
12	Usability	41
Annex	A (informative) Particular guidance and rationale	43
	B (informative) Guide to marking and labelling requirements for resuscitators and their accessories	
Annex	C (informative) Symbols on marking	52
	D (informative) Reference to the IMDRF essential principles and labelling guidances	
	E (informative) Reference to the essential principles	
	F (informative) Reference to the general safety and performance requirements	
	graphy	
	nology — Alphabetized index of defined terms	

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 3, *Respiratory devices and related equipment used for patient care*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 215, *Respiratory and anaesthetic equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 10651-4:2002), which has been technically revised.

The main changes are as follows:

- clarified scope to include flow-inflating bag and self-inflating bag resuscitators and also indicated that the requirements include specified accessories;
- updated normative references and defined terms;
- specified test conditions;
- specified calculation and disclosure of measurement uncertainty;
- harmonized storage and operating environmental conditions;
- added requirements for shelf-life and expected lifetime;
- harmonized information supplied by the manufacturer with ISO 20417 and ISO 15223-1;
- added requirements for the oxygen inlet connector;
- clarified ventilatory testing requirements;
- clarified delivered oxygen concentration performance requirements;
- added processing requirements;

ISO 10651-4:2023(E)

- added biocompatibility requirements; and
- added usability requirements.

A list of all parts in the ISO 10651 series can be found on the ISO website.

tions nese box Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

In this document, the conjunctive "or" is used as an "inclusive or" so a statement is true if any combination of the conditions is true.

In this document, the following print types are used:

- requirements and definitions: roman type;
- terms defined in this document: italic type;
- informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type.

In this document, the following verbal forms are used:

- "shall" indicates a requirement;
- "should" indicates a recommendation;
- "may" indicates a permission;
- "can" indicates a possibility or a capability;
- "must" indicates an external constraint.

<u>Annex A</u> contains rationale or guidance to some of the requirements in this document.

Annex B contains a guide to the *marking* and *labelling* requirements in this document.

Annex C contains a summary of the *symbols* referenced in this document.

Requirements in this document have been decomposed so that each requirement is uniquely delineated. This is done to support automated requirements tracking.

This document is a previous general ded by tills

Lung ventilators —

Part 4:

Particular requirements for user-powered resuscitators

1 Scope

This document specifies requirements for *user-powered resuscitators* intended for use with all age groups and which are intended to provide *lung* ventilation to *patients* whose breathing is inadequate. *User-powered resuscitators* are designated according to ideal body mass range.

Example *user-powered resuscitators* include:

 self-inflating bag resuscitators intended to be squeezed by the user's hand and refilled by elastic recoil; and

NOTE 1 Self-inflating bag *resuscitators* are generally *transit-operable* and can be used in a wide range of environmental and emergency situations.

 flow-inflating bag resuscitators intended to be squeezed by the user's hand and refilled by a flow from a medical gas source.

This document is also applicable to those *accessories* that are intended for use with *resuscitators* where the characteristics of those *accessories* can affect the *safety* of the *user-powered resuscitator*.

Examples of such *accessories* include face *masks*, *PEEP* valves, capnometric indicators, manometers, metronomes, flow restrictors, filters, gas refill valves, oxygen gas mixers, connectors, electronic feedback devices, electronic sensors and transmission of data to other equipment.

This document is also applicable to point-of-use packaging.

This document does not specify the requirements for:

- gas-powered emergency resuscitators, which are given in ISO 10651-5;
- electrically-powered resuscitators;
- gas powered resuscitators for professional healthcare facilities; and
- anaesthetic reservoir bags, which are given in ISO 5362.

NOTE 2 This document has been prepared to address the relevant *essential principles*^[24] and labelling^[25] guidances of the International Medical Devices Regulators Forum (IMDRF) as indicated in Annex D.

NOTE 3 This document has been prepared to address the relevant essential principles of safety and performance of ISO 16142-1:2016 as indicated in $\underbrace{\text{Annex E}}$.

NOTE 4 This document has been prepared to address the relevant general safety and performance requirements of European regulation (EU) $2017/745^{[23]}$ as indicated in Annex F.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10651-4:2023(E)

ISO 5356-1:2015, Anaesthetic and respiratory equipment — Conical connectors — Part 1: Cones and sockets

ISO 10993-1:2018, Biological evaluation of medical devices — Part 1: Evaluation and testing within a risk management process

ISO 11195:2018, Gas mixers for medical use — Stand-alone gas mixers

ISO 14937:2009, Sterilization of health care products — General requirements for characterization of a sterilizing agent and the development, validation and routine control of a sterilization process for medical devices

ISO 14971:2019, Medical devices — Application of risk management to medical devices

ISO 17664-1:2021, Processing of health care products — Information to be provided by the medical device manufacturer for the processing of medical devices — Part 1: Critical and semi-critical medical devices

ISO 17664-2:2021, Processing of health care products — Information to be provided by the medical device manufacturer for the processing of medical devices — Part 2: Non-critical medical devices

ISO 18562-1:2017, Biocompatibility evaluation of breathing gas pathways in healthcare applications — Part 1: Evaluation and testing within a risk management process

ISO 20417:2021, Medical devices — Information to be supplied by the manufacturer

ISO 23328-1:2003, Breathing system filters for anaesthetic and respiratory use — Part 1: Salt test method to assess filtration performance

ISO 23328-2:2002, Breathing system filters for anaesthetic and respiratory use — Part 2: Non-filtration aspects

ISO 80369-2:—,¹⁾Small-bore connectors for liquids and gases in healthcare applications — Part 2: Connectors for breathing systems and driving gases applications

IEC 60068-2-31:2008, Environmental testing — Part 2-31: Tests — Test Ec: Rough handling shocks, primarily for equipment-type specimens

IEC 62366-1:2015+AMD1:2020, Medical devices — Part 1: Application of usability engineering to medical devices

IEC 62570:2014, Standard practice for marking medical devices and other items for safety in the magnetic resonance environment

IEC Guide 115:2021, Application of uncertainty of measurement to conformity assessment activities in the electrotechnical sector

EN 13544-2:2002+AMD1:2009, Respiratory therapy equipment - Part 2: Tubing and connectors

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at https://www.electropedia.org/

NOTE For convenience, an alphabetized index of terms and their sources used in this document is found at the end of this document.

¹⁾ Under preparation. Stage at the time of publication: ISO/DIS 80369-2:2021.