Powder metallurgy - Vocabulary (ISO 3252:2023)



#### EESTI STANDARDI EESSÕNA

#### NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 3252:2023 sisaldab Euroopa standardi EN ISO 3252:2023 ingliskeelset teksti.

This Estonian standard EVS-EN ISO 3252:2023 consists of the English text of the European standard EN ISO 3252:2023.

Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.

This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.

Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 22.03.2023.

Date of Availability of the European standard is 22.03.2023.

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ICS 01.040.77, 77.160

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## **EUROPEAN STANDARD**

#### **EN ISO 3252**

## NORME EUROPÉENNE

## **EUROPÄISCHE NORM**

March 2023

ICS 01.040.77; 77.160

Supersedes EN ISO 3252:2019

#### **English Version**

### Powder metallurgy - Vocabulary (ISO 3252:2023)

Métallurgie des poudres - Vocabulaire (ISO 3252:2023)

Pulvermetallurgie - Begriffe (ISO 3252:2023)

This European Standard was approved by CEN on 3 March 2023.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

#### **European foreword**

This document (EN ISO 3252:2023) has been prepared by Technical Committee ISO/TC 119 "Powder metallurgy" in collaboration with CCMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2023, and conflicting national standards shall be withdrawn at the latest by September 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 3252:2019.

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According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

#### **Endorsement notice**

The text of ISO 3252:2023 has been approved by CEN as EN ISO 3252:2023 without any modification.

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#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see <a href="https://www.iso.org/iso/foreword.html">www.iso.org/iso/foreword.html</a>.

This document was prepared by Technical Committee ISO/TC 119, *Powder metallurgy*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/SS M11, *Powder metallurgy*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This sixth edition cancels and replaces the fifth edition (ISO 3252:2019), which has been technically revised.

The main changes are as follows:

— several new definitions and figures related to forming (3.2) have been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <a href="https://www.iso.org/members.html">www.iso.org/members.html</a>.

#### Introduction

The terms are classified alphabetically under the following categories:

- powders;
- forming;
- sintering and characteristics of sintered materials;
- post-sintering treatments;
- powder metallurgy materials.

on or raphy. Additional information on certain terms defined can be found in the standards given in Notes to entry. These are listed in the Bibliography.

## Powder metallurgy — Vocabulary

#### 1 Scope

This document defines terms related to powder metallurgy.

Powder metallurgy is the branch of metallurgy which relates to the manufacture of metallic powders, or of articles made from such powders with or without the addition of non-metallic powders, by the application of forming and sintering processes.

#### 2 Normative references

There are no normative references in this document.

#### 3 Terms and definitions

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <a href="https://www.iso.org/obp">https://www.iso.org/obp</a>
- IEC Electropedia: available at <a href="https://www.electropedia.org/">https://www.electropedia.org/</a>

#### 3.1 Terms related to powders

# **3.1.1** acicular, adj. needle-like particle form

Note 1 to entry: See Figure 1.

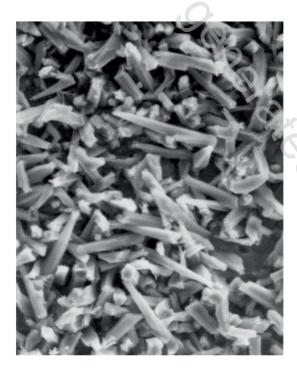


Figure 1 — Acicular