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Titanium and titanium alloys — Bar, rod and billet — Technical delivery conditions

Titane et alliages de titane — Barre, tige et billette — Conditions techniques de livraison

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Foreword

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 79, *Light metals and their alloys*, Subcommittee SC 11, *Titanium*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document was developed in response to worldwide demand for stabilizing the quality assurance for titanium and titanium alloys by common regulations worldwide.

Determining condition concerning the technical delivery conditions for bar, rod and billet of titanium and titanium alloys, such as chemical composition, mechanical properties and dimensional tolerance is extremely important to promote commerce of titanium and titanium alloys products in the global market.

The International Organization for Standardization (ISO) draws attention to the fact that it is claimed that compliance with this document may involve the use of patents concerning titanium alloys given in Table 1 and Table 2.

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Titanium and titanium alloys — Bar, rod and billet — Technical delivery conditions

1 Scope

This document specifies requirements for the manufacture and technical delivery conditions of bar, rod and billet made from titanium and titanium alloys.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 6892-1:2019, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 10474:2013, *Steel and steel products — Inspection documents*

ISO 11484, *Steel products — Employer's qualification system for non-destructive testing (NDT) personnel*

ISO 28401, *Light metals and their alloys — Titanium and titanium alloys — Classification and terminology*

ASTM E8/E8M, *Standard Test Methods for Tension Testing of Metallic Materials*

ASTM E29, *Practice for Using Significant Digits in test Data to Determine Conformance with Specifications*

ASTM E539, *Standard Test Method for Analysis of Titanium Alloys by Wavelength Dispersive X-Ray Fluorescence Spectrometry*

ASTM E1409, *Test method for determination of oxygen and nitrogen in titanium and titanium alloys by the inert gas fusion technique*

ASTM E1447, *Test method for determination of hydrogen in titanium and titanium alloys by the inert gas fusion thermal conductivity/ Infrared detection method*

ASTM E1941, *Standard Test method for determination of Carbon in Refractory and Reactive Metals and Their Alloys by Combustion Analysis*

ASTM E2371, *Standard Test method for Analysis of Titanium and Titanium alloys by Direct Current Plasma and Inductively Coupled Plasma Atomic Emission Spectrometry (Performance-Based Test Methodology)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 28401 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/