

Eaves gutters and fittings made of PVC-U - Definitions,
requirements and testing

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 607:2023 sisaldab Euroopa standardi EN 607:2023 ingliskeelset teksti.	This Estonian standard EVS-EN 607:2023 consists of the English text of the European standard EN 607:2023.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.
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English Version

Eaves gutters and fittings made of PVC-U - Definitions, requirements and testing

Gouttières pendantes et leurs raccords en PVC-U -
Définitions, exigences et méthodes d'essai

Hängedachrinnen und Zubehörteile aus PVC U -
Begriffe, Anforderungen und Prüfung

This European Standard was approved by CEN on 17 March 2023.

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COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (EN 607:2023) has been prepared by Technical Committee CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding”, SC10 “Gutters”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2023, and conflicting national standards shall be withdrawn at the latest by November 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 607:2004.

The main changes include:

- Clarification of the products covered;
- Conditions for the use of non-virgin materials (see Annex A);
- Update of the Normative references.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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1 Scope

This document specifies the requirements for eaves gutters made of unplasticized poly(vinyl chloride) (PVC-U), fittings and the system intended to be used for rainwater roof drainage.

It applies to:

- solid wall monolayer gutters;
- solid wall multilayer gutters;
- solid wall fittings.

This document is not applicable to PVC gutters with a foamed layer.

The test parameters for the test methods are specified in the document.

Gutters covered by this document can be used in conjunction with fittings of acrylic materials provided these products meet the applicable requirements of this document.

NOTE 1 Products complying with this document are suitable to be used in conjunction with rainwater downpipes conforming to EN 12200-1 [1] and fixed with brackets complying with EN 1462 [2].

This document is applicable to PVC-U gutter systems of any shape with rubber seal or adhesive joints.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections from the size range and the design to take into account their particular requirements and any relevant national regulations and installation practices or codes.

NOTE 3 The term “rainwater” in this document is used also to encompass “surface water” (as defined in EN 752 [3]) run-off from buildings.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 513, *Plastics — Poly(vinyl chloride) (PVC) based profiles — Determination of the resistance to artificial weathering*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-3, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 3: Cellular materials of vulcanized rubber*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 14680, *Adhesives for non-pressure thermoplastics piping systems — Specifications*

EN 14814, *Adhesives for thermoplastic piping systems for fluids under pressure — Specifications*

EN ISO 1158, *Plastics — Vinyl chloride homopolymers and copolymers — Determination of chlorine content (ISO 1158)*

EN 20105-A02, *Textiles — Tests for colour fastness — Part A02: Grey scale for assessing change in colour (ISO 105-A02)*

EN ISO 527-2, *Plastics - Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics (ISO 527-2)*

EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580)*

EN ISO 1183-3, *Plastics — Methods for determining the density of non-cellular plastics — Part 3: Gas pycnometer method (ISO 1183-3)*

EN ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters (ISO 2505)*

EN ISO 2507-1, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method (ISO 2507-1)*

EN ISO 2507-2, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 2: Test conditions for unplasticized poly(vinyl chloride) (PVC-U) or chlorinated poly(vinyl chloride) (PVC-C) pipes and fittings and for high impact resistance poly(vinyl chloride) (PVC-Hi) pipes (ISO 2507-2)*

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*

EN ISO 3451-5, *Plastics — Determination of ash — Part 5: Poly(vinyl chloride)(ISO 3451-5)*

EN ISO 4892-2, *Plastics — Methods of exposure to laboratory light sources — Part 2: Xenon arc sources (ISO 4892-2)*

EN ISO 4892-3, *Plastics — Methods of exposure to laboratory light sources — Part 3: Fluorescent UV lamps (ISO 4892-3)*

EN ISO 8256, *Plastics — Determination of tensile-impact strength (ISO 8256)*

EN ISO 11664-4, *Colorimetry —Part 4: CIE 1976 L*a*b* Colour space (ISO 11664-4)*

ISO 6259-2, *Thermoplastics pipes — Determination of tensile properties — Part 2: Pipes made of unplasticized poly(vinyl chloride) (PVC-U), oriented unplasticized poly(vinyl chloride) (PVC-O), chlorinated poly(vinyl chloride) (PVC-C) and high-impact poly(vinyl chloride) (PVC-HI)*