

Admixtures for concrete, mortar and grout - Test methods - Part 15: Reference concrete and method for testing viscosity modifying admixtures

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 480-15:2023 sisaldab Euroopa standardi EN 480-15:2023 ingliskeelset teksti.	This Estonian standard EVS-EN 480-15:2023 consists of the English text of the European standard EN 480-15:2023.
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English Version

**Admixtures for concrete, mortar and grout - Test methods
- Part 15: Reference concrete and method for testing
viscosity modifying admixtures**

Adjuvants pour béton, mortier et coulis - Méthodes
d'essai - Partie 15 : Béton de référence et méthode
d'essai des adjuvants modificateurs de viscosité

Zusatzmittel für Beton, Mörtel und Einpressmörtel -
Prüfverfahren - Teil 15: Referenzbeton und
Prüfverfahren zur Prüfung von
viskositätsmodifizierenden Zusatzmitteln

This European Standard was approved by CEN on 28 May 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (EN 480-15:2023) has been prepared by Technical Committee CEN/TC 104 “Concrete and related products”, the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2024, and conflicting national standards shall be withdrawn at the latest by January 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 480-15:2013.

This document has been drafted by Subcommittee 3 (SC 3) of CEN/TC 104 “Admixtures for concrete, mortar and grout”.

This document is part of the EN 480 series, with the title *Admixtures for concrete, mortar and grout — Test methods*, which comprises the following parts:

- *Part 1: Reference concrete and reference mortar for testing*
- *Part 2: Determination of setting time*
- *Part 4: Determination of bleeding of concrete*
- *Part 5: Determination of capillary absorption*
- *Part 6: Infrared analysis*
- *Part 8: Determination of the conventional dry material content*
- *Part 10: Determination of water soluble chloride content*
- *Part 11: Determination of air void characteristics in hardened concrete*
- *Part 12: Determination of the alkali content of admixtures*
- *Part 13: Reference masonry mortar for testing mortar admixtures*
- *Part 14: Determination of the effect on corrosion susceptibility of reinforcing steel by potentiostatic electro-chemical test*
- *Part 15: Reference concrete and method for testing viscosity modifying admixtures (the present document)*

This document is intended to be used together with the other standards of the EN 480 series and for testing admixtures in accordance with the EN 934 series of standards.

The main changes compared with the previous edition are listed below:

- a) identification of the relevant test method standard for the determination of the density of fresh concrete in Table 2;
- b) editorial changes.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

1 Scope

This document specifies the constituent materials, the composition and the mix procedure to produce a reference concrete with a prescribed consistency and segregated portion for testing viscosity modifying admixtures as defined in EN 934-2. It also describes how to determine the requirements for the test mix in comparison with the control mix.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 196-2, *Method of testing cement - Part 2: Chemical analysis of cement*

EN 196-6, *Methods of testing cement - Part 6: Determination of fineness*

EN 197-1, *Cement - Part 1: Composition, specifications and conformity criteria for common cements*

EN 934-2, *Admixtures for concrete, mortar and grout - Part 2: Concrete admixtures - Definitions, requirements, conformity, marking and labelling*

EN 1008, *Mixing water for concrete - Specification for sampling, testing and assessing the suitability of water, including water recovered from processes in the concrete industry, as mixing water for concrete*

EN 12350-6, *Testing fresh concrete - Part 6: Density*

EN 12350-7, *Testing fresh concrete - Part 7: Air content - Pressure methods*

EN 12350-8, *Testing fresh concrete - Part 8: Self-compacting concrete - Slump-flow test*

EN 12350-11, *Testing fresh concrete - Part 11: Self-compacting concrete - Sieve segregation test*

EN 12390-1, *Testing hardened concrete - Part 1: Shape, dimensions and other requirements for specimens and moulds*

EN 12390-2, *Testing hardened concrete - Part 2: Making and curing specimens for strength tests*

EN 12620, *Aggregates for concrete*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>