

**REGULEERITAVA KIIRUSEGA
ELEKTRIAJAMISÜSTEEMID. OSA 5-3: OHUTUSNÕUDED.
LIIKUMISANDURITELE ESITATAVAD
FUNKTSIONAALSED, ELEKTRILISED JA
KESKKONNAALASED NÕUDED**

**Adjustable speed electrical power drive systems - Part
5-3: Safety requirements - Functional, electrical and
environmental requirements for encoders**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN IEC 61800-5-3:2023 sisaldab Euroopa standardi EN IEC 61800-5-3:2023 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 20.10.2023.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN IEC 61800-5-3:2023 consists of the English text of the European standard EN IEC 61800-5-3:2023.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 20.10.2023.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
---	---

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 31.220.10

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele
Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardimis- ja Akrediteerimiskeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardimis- ja Akrediteerimiskeskusega:
Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation and Accreditation
No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation and Accreditation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation and Accreditation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 61800-5-3

October 2023

ICS 29.200; 29.130.99; 13.110

English Version

**Adjustable speed electrical power drive systems - Part 5-3:
Safety requirements - Functional, electrical and environmental
requirements for encoders
(IEC 61800-5-3:2021)**

Entraînements électriques de puissance à vitesse variable -
Partie 5-3: Exigences de sécurité - Exigences fonctionnelle,
électrique et environnementale pour codeurs
(IEC 61800-5-3:2021)

Elektrische Leistungsantriebssysteme mit einstellbarer
Drehzahl - Teil 5-3: Anforderungen an die Sicherheit von
Encodern (Gebern) - Funktional, elektrisch und
umwelttechnisch
(IEC 61800-5-3:2021)

This European Standard was approved by CENELEC on 2021-03-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 22G/431/FDIS, future edition 1 of IEC 61800-5-3, prepared by SC 22G "Adjustable speed electric power drive systems (PDS)" of IEC/TC 22 "Power electronic systems and equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61800-5-3:2023.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2024-04-20 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2026-10-20 document have to be withdrawn

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 61800-5-3:2021 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

ISO 12100:2010	NOTE Approved as EN ISO 12100:2010 (not modified)
IEC 61508 (series)	NOTE Approved as EN 61508 (series)
IEC 61511 (series)	NOTE Approved as EN 61511 (series)
IEC 61513	NOTE Approved as EN 61513
IEC 62061	NOTE Approved as EN IEC 62061
IEC 61709:2017	NOTE Approved as EN 61709:2017 (not modified)
IEC 61508-4:2010	NOTE Approved as EN 61508-4:2010 (not modified)
IEC 61508-6:2010	NOTE Approved as EN 61508-6:2010 (not modified)

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-1	-	Environmental testing - Part 2-1: Tests - Test A: Cold	EN 60068-2-1	-
IEC 60068-2-47	-	Environmental testing - Part 2-47: Test - Mounting of specimens for vibration, impact and similar dynamic tests	EN 60068-2-47	-
IEC 60335-1	-	Household and similar electrical appliances - Safety - Part 1: General requirements	-	-
IEC 60947-5-2	2019	Low-voltage switchgear and controlgear - Part 5-2: Control circuit devices and switching elements - Proximity switches	EN IEC 60947-5-2	2020
-	-		+ A11	2022
IEC 61000-6-7	2014	Electromagnetic compatibility (EMC) - Part 6-7: Generic standards - Immunity requirements for equipment intended to perform functions in a safety-related system (functional safety) in industrial locations	EN 61000-6-7	2015
IEC 61508-2	2010	Functional safety of electrical/electronic/programmable electronic safety-related systems - Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems (see http://www.iec.ch/functionsafety Functional Safety and IEC 61508)	EN 61508-2	2010
IEC 61800-1	1997	Adjustable speed electrical power drive systems - Part 1: General requirements - Rating specifications for low voltage adjustables speed d.c. power drive systems	EN 61800-1	1998
IEC 61800-5-1	2007	Adjustable speed electrical power drive systems - Part 5-1: Safety requirements - Electrical, thermal and energy	EN 61800-5-1	2007
+ A1	2016		+ A1	2017
-	-		+ A11	2021

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61800-5-2	2016	Adjustable speed electrical power drive systems - Part 5-2: Safety requirements - Functional	EN 61800-5-2	2017
IEC 62368-1	2018	Audio/video, information and communication technology equipment - Part 1: Safety requirements	EN IEC 62368-1	2020
ISO 13849-1	2015	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design	-	-
ISO 13849-2	2012	Safety of machinery - Safety-related parts of control systems - Part 2: Validation	EN ISO 13849-2	2012

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Adjustable speed electrical power drive systems –
Part 5-3: Safety requirements – Functional, electrical and environmental
requirements for encoders**

**Entraînements électriques de puissance à vitesse variable –
Partie 5-3: Exigences de sécurité – Exigences fonctionnelle, électrique et
environnementale pour codeurs**





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC online collection - oc.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.



IEC 61800-5-3

Edition 1.0 2021-02

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Adjustable speed electrical power drive systems –
Part 5-3: Safety requirements – Functional, electrical and environmental
requirements for encoders**

**Entraînements électriques de puissance à vitesse variable –
Partie 5-3: Exigences de sécurité – Exigences fonctionnelle, électrique et
environnementale pour codeurs**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 13.110; 29.130.99; 29.200

ISBN 978-2-8322-9400-0

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOREWORD	7
INTRODUCTION	9
1 Scope	10
2 Normative references	11
3 Terms and definitions	12
4 <i>Safety sub-functions</i>	20
4.1 General.....	20
4.2 Safe incremental position (SIP).....	20
4.3 Safe absolute position (SAP)	20
4.4 Safe speed value (SSV).....	20
4.5 Safe acceleration value (SAV)	20
4.6 <i>Safety sub-functions</i> for evaluation and signalling.....	21
5 Management of <i>functional safety</i>	21
6 Requirements for design and development	21
6.1 General requirements	21
6.2 Design standards	25
6.3 <i>Fault detection</i>	25
6.4 Design requirements for specific types of <i>Encoder(SR)</i>	26
6.4.1 Design requirements for <i>Encoder(SR)</i> with sine and cosine output signals	26
6.4.2 Design requirements for <i>Encoder(SR)</i> with incremental and absolute output signals	27
6.4.3 Design requirements for <i>Encoder(SR)</i> with square wave signal interface	28
6.4.4 Design requirements for Resolver	28
6.5 Design requirements regarding mechanics	29
6.5.1 General	29
6.5.2 Design requirements for <i>mechanical fastenings</i>	29
6.5.3 Design requirements for <i>mechanical connecting elements</i>	29
6.5.4 Bearings	29
6.6 Design requirements for signal generation	30
6.6.1 General	30
6.6.2 Design requirements for signal generation of optical <i>Encoder(SR)</i>	30
6.6.3 Design requirements for signal generation of magnetic <i>Encoder(SR)</i>	30
6.7 Design requirements for <i>signal processing</i>	31
6.8 Design requirements for internal evaluation and signaling	31
6.9 Design requirements for software	31
6.10 Pre-setting	31
6.11 Parameterization	31
6.12 Design requirements for thermal immunity	31
6.13 Design requirements for mechanical immunity	31
6.14 Design requirements for integrated connection cables	31
7 Information for use	32
7.1 General.....	32
7.2 Labels.....	32
7.3 Information and instructions for safe application of an <i>Encoder(SR)</i>	32
8 Verification and validation	32

8.1	General.....	32
8.2	Verification of <i>hardware fault tolerance</i>	32
8.3	Additional verification for <i>Encoder(SR)</i> with sine and cosine output signals.....	32
8.3.1	Verification of diagnostic measures for <i>Encoder(SR)</i> with sine and cosine output signals with <i>HFT</i> = 0	32
8.3.2	Suitability for <i>interpolation</i>	32
8.4	<i>Qualitative FMEDA</i>	33
8.5	Quantification.....	34
9	Test requirements.....	34
9.1	General.....	34
9.2	Planning of tests	34
9.3	Functional testing	34
9.4	Electromagnetic (EM) and electrical immunity testing.....	34
9.4.1	Electrical tests	34
9.4.2	Electromagnetic (EM) immunity testing.....	35
9.5	Thermal immunity testing	35
9.5.1	General	35
9.5.2	Dry cold	35
9.5.3	Dry heat	35
9.5.4	Damp heat.....	36
9.5.5	Temperature rise test	36
9.6	Mechanical immunity testing	36
9.6.1	Clearances and creepage distances	36
9.6.2	Short-circuit testing of printed wiring boards	36
9.6.3	<i>Mechanical fastenings</i>	36
9.6.4	<i>Mechanical connecting elements</i>	36
9.6.5	Vibration and shock test	37
9.6.6	Mechanical properties of integrated connecting cables	38
9.6.7	Testing the non-touchability	38
9.6.8	Deformation testing	38
9.7	Material tests	38
9.8	Suitability of the components and materials used	38
9.9	Contamination of <i>solid measure</i>	39
9.10	Labels.....	39
9.11	Instructions	39
9.12	Test documentation	39
10	Modification	39
Annex A (informative)	Types of <i>Encoder(SR)</i>	40
Annex B (informative)	Universal architecture of <i>Encoder(SR)</i>	43
B.1	General.....	43
B.2	The universal <i>Encoder(SR)</i> architecture.....	43
Annex C (informative)	Examples of suitable mechanical tests for rotary <i>Encoder(SR)</i>	44
C.1	General.....	44
C.2	Mechanical fastening of the <i>Encoder(SR)</i>	44
C.2.1	Force-locked connection (e.g. by bolted joints)	44
C.2.2	Form-locked connection (e.g. by feather key)	44
C.3	<i>Mechanical connecting elements of the Encoder(SR) – Stator coupling</i> (torque support) or <i>shaft-rotor coupling</i>	45
C.3.1	General	45

C.3.2	Axial loads	45
C.3.3	Radial loads	45
Annex D (informative)	Extended shock testing for rotary <i>Encoder(SR)</i> mounted to motors	47
D.1	General.....	47
D.2	Pseudo-velocity shock-response spectrum (PVSRS).....	47
D.3	Verification of resilience.....	47
D.4	Testing machine	48
Annex E (informative)	Dimensioning of clearances and creepage distances on printed wiring boards – Example.....	50
E.1	General.....	50
E.2	Assumptions	50
E.3	Application of IEC 61800-5-1:2007, 5.2.2.1	50
Annex F (normative)	Information and instructions – Detailed list	51
F.1	Overview.....	51
F.2	Detailed list.....	51
Annex G (informative)	<i>Encoder(SR)</i> fault lists and fault exclusions	54
Annex H (informative)	Quantification.....	58
H.1	General.....	58
H.2	Safety architecture and safety-related block diagram	58
H.3	Failure rates	59
H.4	Failure rates at realistic working temperatures	60
H.5	Quantitative FMEDA and assessment of diagnostic measures	61
H.6	Estimation of the common cause factor β (only in case of redundancy)	62
H.7	Estimation of the <i>PFH</i>	62
H.8	<i>Safe failure fraction (SFF)</i>	62
H.9	Determination of the quantitative <i>SIL capability</i>	63
H.9.1	General	63
H.9.2	<i>SIL limit by architectural constraints</i>	63
H.9.3	<i>SIL limit by PFH</i>	63
H.10	Additional considerations to comply with ISO 13849-1	64
H.10.1	General	64
H.10.2	$MTTF_D$ of a channel.....	64
H.10.3	Determination of the quantitative category capability	64
H.10.4	Determination of the quantitative <i>PL-capability</i>	64
Annex I (informative)	Digital processing of sine/cosine signals.....	65
I.1	General.....	65
I.2	Sampling of sine and cosine signals	65
I.3	Consequences	66
I.4	Measures to improve <i>DC</i>	67
Annex J (informative)	Single channel architecture with <i>ideal fault detection</i>	68
J.1	General.....	68
J.2	<i>Ideal fault detection</i> for <i>Encoder(SR)</i> with sine and cosine output signals	68
Annex K (informative)	Specifics for single channel incremental <i>Encoder(SR)</i> with sine and cosine output signals	70
K.1	General.....	70
K.2	<i>Single-fault tolerance</i>	70
K.3	<i>Undetectable faults</i>	70

K.4	<i>Fault detection (DC)</i>	70
Annex L (normative)	<i>Static analysis of signal evaluation and fault detection</i>	72
L.1	General	72
L.2	Motivation for the analysis of <i>signal evaluation</i> and <i>fault detection</i>	72
L.3	What does "static analysis of <i>signal processing</i> " mean?	72
L.4	Standard test signals	76
L.4.1	Make test signal available (step 1)	76
L.4.2	Test signal 1	79
L.4.3	Test signal 2	79
L.4.4	Test signal 3	80
L.4.5	Test signal 4	80
L.4.6	Test signal 5	81
L.5	Simulation of <i>signal processing</i> to specification	81
L.5.1	General	81
L.5.2	Form differential signals (step 2)	83
L.5.3	Form square-wave signals to specification (Schmitt trigger, step 3)	83
L.5.4	Perform specified diagnostics (step 4)	83
L.6	Assessment of the <i>signal processing</i> specification	84
L.6.1	General	84
L.6.2	Assessment concept for the <i>signal processing</i> specification	85
L.7	FMEDA <i>Encoder(SR)</i> for verification of the <i>diagnostic coverage</i>	88
L.7.1	General	88
L.7.2	Explanation of the problem	88
L.7.3	Procedure for FMEDA	90
L.8	List of variables used for performing static analysis	92
L.9	MS Excel tool for performance of static analysis	93
Annex M (informative)	Aspects of diagnostic measures for obtaining incremental position values	94
M.1	General	94
M.2	Obtaining position values from incremental signals	94
M.3	Phase error of the sine and the cosine signals	96
M.3.1	General	96
M.3.2	Phase errors with absolute values < 90°	96
M.3.3	Phase errors with absolute values > 90°	99
M.4	Threshold errors of the square wave signal shapers	100
M.4.1	General	100
M.4.2	Asymmetric switching thresholds	101
M.4.3	Unequal switching hysteresis at the square wave shaping for sine and cosine	101
Bibliography		103
Figure 1 – Context of <i>Encoder(SR)</i>		11
Figure 2 – Example of hardware architecture of <i>Encoder(SR)</i> with incremental and absolute output signal		28
Figure B.1 – Universal <i>Encoder(SR)</i> architecture		43
Figure C.1 – Example of an additional ring for assembly with eccentricity x		46
Figure D.1 – Sample shock and corresponding PVRS on 4CP		47
Figure D.2 – Testing machine		48

Figure I.1 – Digital sampling of sine and cosine signals – Hardware architecture, example	65
Figure I.2 – Lissajous figures of the sine and cosine signals <i>A</i> and <i>B</i>	66
Figure L.1 – Static analysis concept.....	73
Figure L.2 – Static analysis procedure (for one test signal) with variable denominations	76
Figure L.3 – Substitute circuit for <i>Encoder(SR)</i> ’s outbound interface	77
Figure L.4 – Example of a circuit for evaluation of the output signals and diagnostics of <i>Encoder(SR) faults</i>	82
Figure L.5 – Lissajous diagrams (representation of signal <i>B</i> over signal <i>A</i>) in two <i>fault</i> cases	90
Figure L.6 – Examples of the dual effect of a single component <i>fault</i>	91
Figure M.1 – Obtaining position values from incremental signals	95
Figure M.2 – Counting pulse generation, faultless case	96
Figure M.3 – Counting pulse generation with a phase error of 20°	97
Figure M.4 – Lissajous diagram with a phase error $\Delta\varphi = 20^\circ$	98
Figure M.5 – Square-wave signal generation by means of a Schmitt trigger	100
Figure M.6 – Counting pulse generation with asymmetric switching thresholds	101
Figure M.7 – Counting pulse generation with unequal switching hysteresis	102
 Table 1 – List of terms	13
Table 2 – Applicable subclauses of IEC 61800-5-2:2016 for <i>Encoder(SR)</i> and respective modifications.....	21
Table 3 – Applicable references of IEC 61800-5-1:2007 and IEC 61800-5-1:2007/AMD1:2016 for <i>Encoder(SR)</i> and respective modifications	23
Table A.1 – Types of <i>Encoder(SR)</i>	40
Table B.1 – Function blocks of the universal <i>Encoder(SR)</i> architecture.....	43
Table G.1 – <i>Encoder(SR)</i> – Mechanic <i>fault</i> list and <i>fault</i> exclusions	55
Table G.2 – <i>Faults</i> and <i>fault</i> exclusions for the selection, mounting and operation of rolling bearings	56
Table G.3 – Factors influencing the malfunctioning of rolling bearings – Considerations for selection, mounting and operation	56
Table H.1 – Components for <i>Encoder(SR)</i> and their inclusion in quantification.....	59

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ADJUSTABLE SPEED ELECTRICAL POWER DRIVE SYSTEMS –**Part 5-3: Safety requirements –
Functional, electrical and environmental requirements for encoders****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61800-5-3 has been prepared by subcommittee 22G: Adjustable speed electric power drive systems (PDS), of IEC technical committee 22: Power electronic systems and equipment.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
22G/431/FDIS	22G/434/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

Terms in *italics* are defined in Clause 3.

A list of all parts in the IEC 61800 series, published under the general title *Adjustable speed electrical power drive systems*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

As a result of automation, demand for increased production and reduced operator physical effort, control systems of machinery and plant items play an increasing role in the achievement of overall safety. These control systems increasingly employ complex electrical/electronic/programmable electronic devices and systems.

Prominent amongst these devices and systems are *encoder* which are for example applied to measure angle and position of machine parts for use in safety-related applications (*Encoder(SR)*). Based on the *Encoder(SR)*'s output signals, *PDS(SR)* or other *evaluation units* calculate for example speed, acceleration, absolute position, etc., to perform their safety sub-functions SLS, SLA, SLP and others (see IEC 61800-5-2:2016, Clause 4). The *signal processing* necessary to perform some of these *safety sub-functions* may also be included in the *Encoder(SR)*.

Examples of industrial applications are:

- machine tools, robots, production test equipment, test benches;
- papermaking machines, textile production machines, calendars in the rubber industry;
- plastics processing lines, chemicals or metal production lines, rolling-mills;
- cement crushing machines, cement kilns, mixers, centrifuges, extrusion machines;
- drilling machines;
- conveyors, materials handling machines, hoisting equipment (cranes, gantries, etc.);
- pumps, fans, etc.

This document can also be used as a reference for developers using *Encoder(SR)* for other applications, for example in wind power plants.

Users of this document should be aware that some type C standards for machinery currently refer to ISO 13849-1 for safety-related control systems. In this case, *Encoder(SR)* manufacturers may be requested to provide further information (e.g. category and *performance level PL*) to facilitate the integration of an *Encoder(SR)* into the safety-related control systems of such machinery. This has been considered during development of this document and corresponding indications are included where appropriate.

NOTE "Type C standards" are defined in ISO 12100 [1] as machine safety standards dealing with detailed safety requirements for a particular machine or group of machines.

There are many situations where control systems that incorporate *Encoder(SR)* are employed, for example as part of safety measures that have been provided to achieve risk reduction. A typical case is reducing the speed during start-up in order to protect personnel from hazards arising by unexpected fast movements of machine parts. This document gives a methodology to identify the contribution made by an *Encoder(SR)* to identified safety *sub-functions* and to enable the appropriate design of the *Encoder(SR)* and verification that it achieves the required performance.

Measures are given to co-ordinate the safety performance of the *Encoder(SR)* with the intended risk reduction taking into account the probabilities and consequences of its random and systematic *faults*.

ADJUSTABLE SPEED ELECTRICAL POWER DRIVE SYSTEMS –

Part 5-3: Safety requirements – Functional, electrical and environmental requirements for encoders

1 Scope

This part of IEC 61800, which is a product standard, specifies requirements and makes recommendations for the design and development, integration and validation of safety-related *encoder* (*Encoder(SR)*) in terms of their *functional safety* considerations, electrical safety and environmental conditions. It applies to *Encoder(SR)*, being sensors as part of a *PDS(SR)*.

NOTE 1 The term "integration" refers to the *Encoder(SR)* itself, not to its incorporation into the safety-related application.

This document can also be referred to and used for *Encoder(SR)* in any other safety-related application, for example safety-related position monitoring.

NOTE 2 This document specifies only complementary *functional safety*, electrical safety and environmental condition requirements that are not clearly provided by other parts of the IEC 61800 series.

This document is applicable where *functional safety* of an *encoder* is claimed and the *Encoder(SR)* is operating mainly in the high demand or continuous mode.

NOTE 3 While low demand mode operation is possible for an *Encoder(SR)*, this document concentrates on high demand and continuous mode. *Safety sub-functions* implemented for high demand or continuous mode can also be used in low demand mode. Requirements for low demand mode are given in IEC 61508 (all parts) [2]. Some guidance for the estimation of average probability of *dangerous failure on demand* (PFD_{avg}) value is provided in IEC 61800-5-2:2016, Annex F.

The requirements of IEC 61800-5-2:2016 for *PDS(SR)* apply to *Encoder(SR)* as applicable. This document includes additional or different requirements for *Encoder(SR)*. It sets out safety-related considerations of *Encoder(SR)* in terms of the framework of IEC 61508 (all parts), and introduces requirements for *Encoder(SR)* as subsystems of a safety-related system. It is intended to facilitate the realisation of the electrical/electronic/programmable electronic (E/E/PE) and mechanical parts of an *Encoder(SR)* in relation to the safety performance of *safety sub-function(s)* of an *Encoder(SR)*.

Manufacturers and suppliers of *Encoder(SR)* will, by using the normative requirements of this document, indicate to users (system integrator, original equipment manufacturer) the safety performance of the *Encoder(SR)*. This will facilitate the incorporation of *Encoder(SR)* into safety-related control systems using the principles of IEC 61508 (all parts), and possibly its specific sector implementations (for example IEC 61511 (all parts) [3], IEC 61513 [4], IEC 62061 [5] or ISO 13849-1 and ISO 13849-2 (see Clause 2).

By applying the requirements from this document, the corresponding requirements of IEC 61508 (all parts) that are necessary for an *Encoder(SR)* are fulfilled.

This document does not specify requirements for:

- the functional properties of an *Encoder(SR)* without any safety relevance;
- the *hazard* and risk analysis of a particular application;
- the identification of *safety sub-functions* for that application;
- the initial allocation of *SILs* to those *safety sub-functions*;
- the driven equipment except for interface arrangements;

- secondary *hazards* (for example from failure in a production or manufacturing process);
- the *Encoder(SR)* manufacturing process;
- the validity of signals and commands to the *Encoder(SR)*; and
- security aspects (e.g. cyber security or *Encoder(SR)* security of access).

NOTE 4 The *functional safety* requirements of an *Encoder(SR)* are dependent on the application, and can be considered as a part of the overall risk assessment of the installation. Where the supplier of the *Encoder(SR)* is not responsible for the driven equipment, the installation designer is responsible for the risk assessment, and for specifying the functional and safety integrity requirements of the *Encoder(SR)*.

This document applies to *Encoder(SR)* implementing *safety sub-functions* with a *SIL* not greater than *SIL 3*.

This document provides additional information for *Encoder(SR)* claiming conformity with ISO 13849-1:2015.

Figure 1 shows the installation and the functional parts of a *PDS(SR)* including the *Encoder(SR)* (sensor) which is considered in this document.

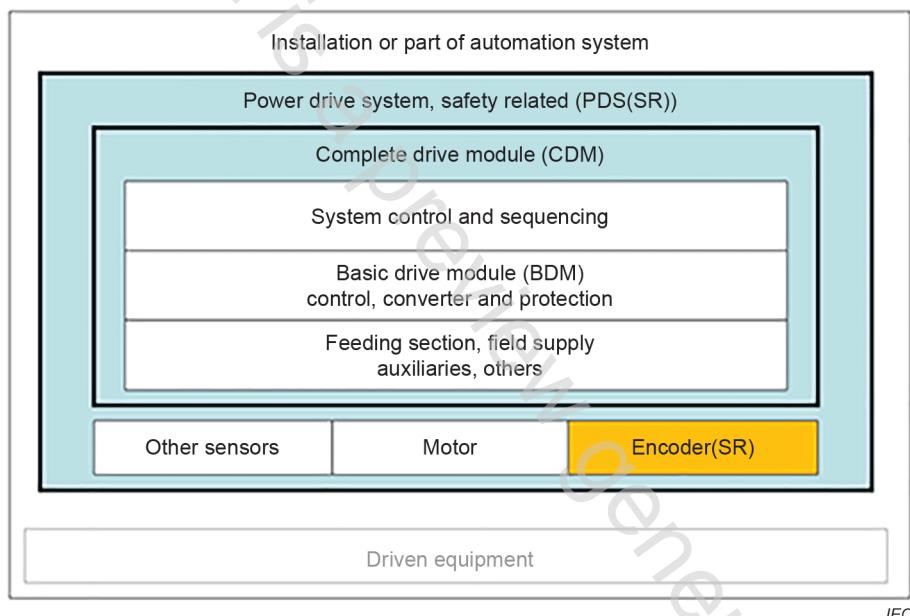


Figure 1 – Context of *Encoder(SR)*

Figure 1 shows a logical representation of a *PDS(SR)* rather than its physical description.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-1, *Environmental testing – Part 2-1: Tests – Test A: Cold*

IEC 60068-2-47, *Environmental testing – Part 2-47: Tests – Mounting of specimens for vibration, impact and similar dynamic tests*

IEC 60335-1, *Household and similar electrical appliances – Safety – Part 1: General requirements*

IEC 60947-5-2:2019, *Low-voltage switchgear and controlgear – Part 5-2: Control circuit devices and switching elements – Proximity switches*

IEC 61000-6-7:2014, *Electromagnetic compatibility (EMC) – Part 6-7: Generic standards – Immunity requirements for equipment intended to perform functions in a safety-related system (functional safety) in industrial locations*

IEC 61508-2:2010, *Functional safety of electrical/electronic/programmable electronic safety-related systems – Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems*

IEC 61800-1:1997, *Adjustable speed electrical power drive systems – Part 1: General requirements – Rating specifications for low voltage adjustable speed d.c. power drive systems*

IEC 61800-5-1:2007, *Adjustable speed electrical power drive systems – Part 5-1: Safety requirements – Electrical, thermal and energy*

IEC 61800-5-1:2007/AMD1:2016

IEC 61800-5-2:2016, *Adjustable speed electrical power drive systems – Part 5-2: Safety requirements – Functional*

IEC 62368-1:2018, *Audio/video, information and communication technology equipment – Part 1: Safety requirements*

ISO 13849-1:2015, *Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design*

ISO 13849-2:2012, *Safety of machinery – Safety-related parts of control systems – Part 2: Validation*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

Table 1 shows a list of terms and definitions.