

BETOONVALMISTOODETE ÜLDEESKIRJAD

Common rules for precast concrete products

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 13369:2024 sisaldab Euroopa standardi EN 13369:2023 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 15.11.2023.</p> <p>Standard on kättesaadav Eesti Standardimis-ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 13369:2024 consists of the English text of the European standard EN 13369:2023.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 15.11.2023.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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English Version

Common rules for precast concrete products

Règles communes pour les produits préfabriqués en
béton

Allgemeine Regeln für Betonfertigteile

This European Standard was approved by CEN on 28 August 2023.

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Contents

Page

European foreword	6
Introduction	8
1 Scope.....	9
2 Normative references.....	9
3 Terms and definitions	10
3.1 General.....	10
3.2 Dimensions.....	11
3.3 Tolerances	12
3.4 Durability.....	12
3.5 Mechanical properties	12
4 Specifications	13
4.1 Material and components specifications.....	13
4.1.1 General.....	13
4.1.2 Constituent materials of concrete.....	13
4.1.3 Reinforcing steel	14
4.1.4 Prestressing steel.....	14
4.1.5 Inserts and connectors	14
4.2 Production specifications	14
4.2.1 Concrete production	14
4.2.2 Hardened concrete.....	17
4.2.3 Structural reinforcement.....	18
4.3 Finished product specifications.....	20
4.3.1 Geometrical properties.....	20
4.3.2 Surface characteristics.....	22
4.3.3 Mechanical resistance	22
4.3.4 Resistance and reaction to fire	24
4.3.5 Acoustic properties	24
4.3.6 Thermal properties.....	25
4.3.7 Durability.....	25
4.3.8 Other specifications	26
5 Test methods	27
5.1 Tests on concrete	27
5.1.1 Compressive strength.....	27
5.1.2 Water absorption.....	27
5.1.3 Dry density of concrete.....	27
5.2 Measuring of dimensions and surface characteristics	28
5.3 Weight of the products.....	28
6 Assessment and verification of constancy of performance	28
6.1 General.....	28
6.1.1 General.....	28
6.1.2 Demonstration of compliance	28
6.1.3 Assessment of constancy of performance.....	29
6.1.4 Product families	29
6.2 Assessment of the performance	29

6.2.1	General	29
6.2.2	Testing and compliance criteria.....	30
6.3	Factory production control	30
6.3.1	General	30
6.3.2	Organization.....	31
6.3.3	Control system.....	31
6.3.4	Document control.....	31
6.3.5	Process control.....	31
6.3.6	Inspection and testing.....	31
6.3.7	Non-compliant products	32
6.3.8	Compliance criteria.....	33
6.3.9	Indirect or alternative test method	33
6.3.10	Initial inspection of factory and of FPC.....	33
6.3.11	Continuous surveillance of FPC	34
6.3.12	Procedure for modifications.....	34
7	Marking	34
8	Technical documentation.....	35
Annex A	(informative) Concrete cover as regard to corrosion	36
A.1	Minimum concrete cover for base conditions.....	36
A.2	Alternative conditions	37
Annex B	(informative) Concrete strength quality control	38
B.1	Statistical representative values.....	38
B.2	Compliance criteria for potential strength	38
B.3	Direct structural strength.....	38
B.4	Indirect structural strength.....	38
B.5	Direct assessment of possibly non-conforming units	39
Annex C	(informative) Reliability considerations	41
C.1	General	41
C.2	Reduction based on quality control and reduced tolerances.....	41
C.3	Reduction based on using reduced or measured geometrical parameters in design.....	42
C.4	Reduction based on assessment of concrete strength in finished structure	42
C.5	Reduction of γ_G based on control of self-weight	43
Annex D	(normative) Inspection schemes.....	44
D.1	General	44
D.2	Equipment inspection.....	44
D.3	Inspection of incoming materials	46
D.4	Process inspection.....	48
D.5	Finished product inspection.....	52
D.6	Switching rules	52
Annex E	(informative) Assessment of compliance	54
E.1	General	54

E.1.1	General remark	54
E.1.2	Compliance of factory quality system.....	54
E.1.3	Compliance of the product.....	54
E.2	Initial inspection	54
E.3	Continuous surveillance.....	54
E.4	Audit testing.....	55
	Annex F (normative) Test of water absorption.....	56
F.1	Method	56
F.2	Sampling.....	56
F.3	Materials	58
F.4	Apparatus	59
F.5	Preparation	59
F.6	Procedure	59
F.7	Results.....	59
	Annex G (informative) Measurement of dimensions	60
G.1	General.....	60
G.2	Length, height, width and thickness	60
G.3	Warp and straightness.....	60
G.4	Out of squareness	61
G.5	Surface characteristics.....	61
	Annex H (informative) Prestressing losses	66
H.1	General.....	66
H.2	Calculation of losses (general method).....	66
H.2.1	Immediate losses	66
H.2.2	Time dependent losses after transfer of the prestressing force.....	66
H.3	Simplified method	67
	Annex I (informative) Technical documentation	68
I.1	General.....	68
I.2	Product documentation.....	68
I.3	Production documentation	68
I.4	Erection documentation.....	69
	Annex J (informative) Properties of indented bars and wire	70
	Annex K (informative) Resistance to fire: recommendations for the use of EN 1992-1-2	71
K.1	Use of tabulated data	71
K.2	Use of calculation methods.....	71
	Annex L (informative) Survey of type testing	72

Annex M (informative) Performance-based approach for precast concrete products	74
M.1 Introduction	74
M.2 Equivalent Durability Procedure.....	74
M.3 Exposure Resistance Classes	75
M.4 Specifications to implement PBA for precast concrete products.....	75
Bibliography	76

European foreword

This document (EN 13369:2023) has been prepared by Technical Committee CEN/TC 229 “Precast concrete products”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2024 and conflicting national standards shall be withdrawn at the latest by May 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13369:2018.

The main changes compared to the previous edition are listed below:

- a) normative references have been updated taking into account the amendment A2 of EN 206;
- b) the specifications regarding the concrete strength at the end of curing were revised;
- c) Annex A was revised with the deletion of environmental conditions classes;
- d) the vocabulary in Annex D was revised to comply with the Construction Product Regulation;
- e) Annex H on prestressing losses was revised;
- f) an informative Annex related to the performance-based approach was added.

EN 13369 is a common reference for the following group of specific product standards prepared by Technical Committee CEN/TC 229:

- EN 1168, *Precast concrete products — Hollow core slabs*;
- EN 12737, *Precast concrete products — Floor slats for livestock*;
- EN 12794, *Precast concrete products — Foundation piles*;
- EN 12839, *Precast concrete products — Elements for fences*;
- EN 12843, *Precast concrete products — Masts and poles*;
- EN 13198, *Precast concrete products — Street furniture and garden products*;
- EN 13224, *Precast concrete products — Ribbed floor elements*;
- EN 13225, *Precast concrete products — Linear structural elements*;
- EN 13693, *Precast concrete products — Special roof elements*;
- EN 13747, *Precast concrete products — Floor plates for floor systems*;
- EN 13748-1, *Terrazzo tiles — Part 1: Terrazzo tiles for internal use*;
- EN 13748-2, *Terrazzo tiles — Part 2: Terrazzo tiles for external use*;

- EN 13978-1, *Precast concrete products — Precast concrete garages — Part 1: Requirements for reinforced garages monolithic or consisting of single sections with room dimensions*;
- EN 14843, *Precast concrete products — Stairs*;
- EN 14844, *Precast concrete products — Box culverts*;
- EN 14991, *Precast concrete products — Foundation elements*;
- EN 14992, *Precast concrete products — Wall elements*;
- EN 15037-1, *Precast concrete products — Beam-and-block floor systems — Part 1: Beams*;
- EN 15037-2, *Precast concrete products — Beam-and-block floor systems — Part 2: Concrete blocks*;
- EN 15037-3, *Precast concrete products — Beam-and-block floor systems — Part 3: Clay blocks*;
- EN 15037-4, *Precast concrete products — Beam-and-block floor systems — Part 4: Expanded polystyrene blocks*;
- EN 15037-5, *Precast concrete products — Beam-and-block floor systems — Part 5: Lightweight blocks for simple formwork*;
- EN 15050, *Precast concrete products — Bridge elements*;
- EN 15258, *Precast concrete products — Retaining wall elements*;
- EN 15435, *Precast concrete products — Normal weight and lightweight concrete shuttering blocks — product properties and performances*;
- EN 15498, *Precast concrete products — Wood-chip concrete shuttering blocks — Product properties and performances*.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document is intended to outline the general common specifications applicable to a large variety of precast concrete products manufactured in a factory environment. It acts as a reference standard for other standards to enable a more consistent approach to standardization in the field of precast concrete products and to reduce the variations brought about by a large number of standards produced in parallel by different groups of experts. At the same time, it allows those experts the flexibility to include variations in specific product standards where they are required.

This document has been produced as part of the total CEN programme for construction and refers to the relevant specifications of associated standards EN 206 for concrete and the EN 1992 series for the design of concrete structures. The installation of some precast concrete products is dealt with by EN 13670.

As it is not a harmonized standard, it is not allowed to be used on its own for the purpose of CE marking of precast concrete products.

The design of precast concrete products should be verified to ensure the fitness of their properties for the particular application, particular attention being paid to design co-ordination with other parts of the construction.

1 Scope

This document provides the specifications, the basic performance criteria and the Assessment and Verification of Constancy of Performance (AVCP) for unreinforced, reinforced and prestressed precast concrete products made of compact light-, normal- and heavyweight concrete according to EN 206 with no appreciable amount of entrapped air other than entrained air. Concrete containing fibres for other than mechanical properties (steel, polymer or other fibres) is also covered. It does not cover precast reinforced components of lightweight aggregate concrete with open structure nor glass-fibre reinforced concrete.

It can also be used to specify products for which there is no standard. Not all of the specifications (Clause 4) of this document are relevant to all precast concrete products.

Some European product standards refer to this document. They can include specific provisions that take precedence over the provisions of this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 206:2013+A2:2021, *Concrete - Specification, performance, production and conformity*

EN 934-2, *Admixtures for concrete, mortar and grout - Part 2: Concrete admixtures - Definitions, requirements, conformity, marking and labelling*

EN 1008, *Mixing water for concrete - Specification for sampling, testing and assessing the suitability of water, including water recovered from processes in the concrete industry, as mixing water for concrete*

EN 1097-6, *Tests for mechanical and physical properties of aggregates - Part 6: Determination of particle density and water absorption*

EN 1992-1-1:2004,¹ *Eurocode 2: Design of concrete structures - Part 1-1: General rules and rules for buildings*

EN 12350-2, *Testing fresh concrete - Part 2: Slump test*

EN 12350-4, *Testing fresh concrete - Part 4: Degree of compactability*

EN 12350-5, *Testing fresh concrete - Part 5: Flow table test*

EN 12350-6, *Testing fresh concrete - Part 6: Density*

EN 12350-7, *Testing fresh concrete - Part 7: Air content - Pressure methods*

EN 12350-8, *Testing fresh concrete - Part 8: Self-compacting concrete - Slump-flow test*

EN 12350-9, *Testing fresh concrete - Part 9: Self-compacting concrete - V-funnel test*

EN 12350-10, *Testing fresh concrete - Part 10: Self-compacting concrete - L box test*

EN 12350-11, *Testing fresh concrete - Part 11: Self-compacting concrete - Sieve segregation test*

¹ As impacted by EN 1992-1-1:2004/AC:2010 and EN 1992-1-1:2004/A1:2014.

EN 12350-12, *Testing fresh concrete - Part 12: Self-compacting concrete - J-ring test*

EN 12390-1, *Testing hardened concrete - Part 1: Shape, dimensions and other requirements for specimens and moulds*

EN 12390-2, *Testing hardened concrete - Part 2: Making and curing specimens for strength tests*

EN 12390-3, *Testing hardened concrete - Part 3: Compressive strength of test specimens*

EN 12390-7, *Testing hardened concrete - Part 7: Density of hardened concrete*

EN 12504-1, *Testing concrete in structures - Part 1: Cored specimens - Taking, examining and testing in compression*

EN 13501-1, *Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests*

EN ISO 717-1, *Acoustics - Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation (ISO 717-1)*

EN ISO 717-2, *Acoustics - Rating of sound insulation in buildings and of building elements - Part 2: Impact sound insulation (ISO 717-2)*

EN ISO 10456, *Building materials and products - Hygrothermal properties - Tabulated design values and procedures for determining declared and design thermal values (ISO 10456)*

ASTM C173/C173M - 10b, *Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1 General

3.1.1

precast concrete product

product which is made of concrete and is manufactured in accordance with this document or a specific product standard in a place different from the final destination of use, protected from adverse weather conditions during production and which is the result of an industrial process under a factory production control system and with the possibility of sorting before delivery

Note 1 to entry: In relevant European Standards, the shorter term “Precast product” is often used.

3.1.2

concrete cover

distance between the surface of the reinforcement closest to the nearest concrete surface (including links and stirrups and surface reinforcement where relevant) and the nearest concrete surface