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**Household and similar electrical appliances - Safety -
Part 2-60: Particular requirements for whirlpool baths
and whirlpool spas (IEC 60335-2-60:2017)**

EESTI STANDARDI EESSÕNA**NATIONAL FOREWORD**

See Eesti standard EVS-EN IEC 60335-2-60:2023+A11:2023 sisaldab Euroopa standardi EN IEC 60335-2-60:2023 ja selle muudatuse A11:2023 ingliskeelset teksti.	This Estonian standard EVS-EN IEC 60335-2-60:2023+A11:2023 consists of the English text of the European standard EN IEC 60335-2-60:2023 and its amendment A11:2023.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 15.12.2023, muudatused A11 15.12.2023.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. Date of Availability of the European standard is 15.12.2023, for A11 15.12.2023.
Muudatusega A11 lisatud või muudetud teksti algus ja lõpp on tekstis tähistatud sümbolitega A11 A11 . Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The start and finish of text introduced or altered by amendment A11 is indicated in the text by tags A11 A11 . The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

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Supersedes EN 60335-2-60:2003; EN 60335-2-60:2003/A1:2005; EN 60335-2-60:2003/A2:2008; EN 60335-2-60:2003/A11:2010; EN 60335-2-60:2003/A12:2010

English Version

Household and similar electrical appliances - Safety - Part 2-60:
Particular requirements for whirlpool baths and whirlpool spas
(IEC 60335-2-60:2017)

Appareils électrodomestiques et analogues - Sécurité -
Partie 2-60: Règles particulières pour les baignoires et les
spas à système de brassage d'eau
(IEC 60335-2-60:2017)

Sicherheit elektrischer Geräte für den Hausgebrauch und
ähnliche Zwecke - Teil 2-60: Besondere Anforderungen für
Sprudelbadgeräte und Sprudelbäder
(IEC 60335-2-60:2017)

This European Standard was approved by CENELEC on 2021-10-11. Amendment A11 was approved by CENELEC on 2023-05-29. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard and its amendment the status of a national standard without any alteration.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

This document (EN IEC 60335-2-60:2023) consists of the text of document IEC 60335-2-60:2017, prepared by IEC/TC 61 "Safety of household and similar electrical appliances".

The following dates are fixed:

- latest date by which this document has to be (dop) 2024-05-29
implemented at national level by publication of an
identical national standard or by endorsement
- latest date by which the national standards conflicting (dow) 2026-05-29
with this document have to be withdrawn

This document supersedes EN 60335-2-60:2003 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

This document is read in conjunction with EN IEC 60335-2-60:2023/A11:2023.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 60335-2-60:2017 was approved by CENELEC as a European Standard without any modification.

A11 Amendment A11 European foreword

This document (EN IEC 60335-2-60:2023/A11:2023) has been prepared by CLC/TC 61 "Safety of household and similar electrical appliances".

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2024-05-29
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The numbering system for European clauses, subclauses, notes, tables, figures and annexes that are additional to those in the IEC standard are prefixed with the letter "Z".

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INTERNATIONAL STANDARD

**Household and similar electrical appliances – Safety –
Part 2-60: Particular requirements for whirlpool baths and whirlpool spas**



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INTERNATIONAL STANDARD

**Household and similar electrical appliances – Safety –
Part 2-60: Particular requirements for whirlpool baths and whirlpool spas**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-60: Particular requirements for whirlpool baths and whirlpool spas

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60335-2-60 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This bilingual version (2019-11) corresponds to the monolingual English version, published in 2017-12.

This fourth edition cancels and replaces the third edition published in 2002 including its Amendment 1 (2004) and its Amendment 2 (2008). This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- requirements for transportable whirlpool spas have been added (3.103, 5.101, 6.1, 7.12.1, 22.106, 25.1, 25.5, 25.7);
- some notes have been deleted or converted to normative text (22.101, 22.102, 22.103, 22.105);

- the text has been aligned with Ed 5.2 of Part 1.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/5552/FDIS	61/5588/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title, *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric whirlpool baths and whirlpool spas.

NOTE 2 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 3 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 4 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 5 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class I portable appliances are allowed (USA).
- 7.12.1: The statement concerning earthed appliances is not required (USA).
- 7.12.1: The statement concerning appliances supplied through a RCD is not required for cord connected whirlpool spas (Canada, USA)
- 22.35: Current limits apply instead of voltage limits (USA).
- 22.101: The test is different (USA).
- 22.103: The test is carried out ten times (USA).
- 25.1: Class I appliances may have a supply cord fitted with a plug (USA).

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.


NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.


NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

 With European Amendment A11, EN 60335-2-60:2003+A1:2005+A2:2008+A11:2010+A12:2010 is superseded.

This European Amendment A11, supplements or modifies the corresponding clauses of the standards below:

- EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A14:2019+A2:2019+A15:2021 (Part 1)
- EN IEC 60335-2-60:2023 (Part 2) 

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-60: Particular requirements for whirlpool baths and whirlpool spas

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **whirlpool baths** for indoor use and **whirlpool spas**, for household and similar purposes, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances.

This standard also applies to appliances for circulating air or water in conventional baths.

Appliances not intended for normal household use but that nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in hotels, fitness centres and similar places, are within the scope of this standard.

A11 This document deals with the reasonably foreseeable hazards presented by appliances and machines that are encountered by all persons.

However, in general, it does not take into account:

- **children** playing with the appliance;
- the use of the appliance by **very young children** without supervision;
- the use of the appliance by **young children** without supervision.

It is recognized that very **vulnerable people** may have needs beyond the level addressed in this document. **A11**

NOTE 101 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries additional requirements are specified by the national health authorities, the national water supply authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 102 This standard does not apply to

- equipment for water circulation in swimming and motion exercise pools;
- cleaning appliances for swimming pools;
- appliances intended for medical purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60364-7-701, *Low-voltage electrical installations – Requirements for special installations or locations – Locations containing a bath or shower*

IEC 60364-7-702, *Low voltage electrical installations – Part 7-702: Requirements for special installations or locations – Swimming pools and fountains*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.9 Replacement:

normal operation

operation of the appliance under the following conditions:

Whirlpool baths for indoor use and **whirlpool spas** are filled with water to the maximum level allowed by the construction.

For separate appliances intended to be used with a conventional bath, the bath is filled with water to a depth of approximately 200 mm or to the maximum level specified in the instructions, whichever is more unfavourable.

3.5.1

portable appliance

Addition:

Note 1 to entry: ~~deleted text~~ **whirlpool spas** are not considered to be **portable appliances**.

3.5.101

transportable whirlpool spa

whirlpool spa that is intended be set up and disassembled from time to time for the purpose of moving it to different areas for use

3.5.102

whirlpool bath

appliance used by persons to immerse themselves in water and which incorporates provisions for blowing air or water circulation and which may have provisions for water heating, the appliance intended to be drained after use

3.5.103

whirlpool spa

appliance used by one or more persons at the same time to immerse themselves in water and which incorporates provisions for blowing air or water circulation and provisions for water heating, the appliance not intended to be drained after use

3.6.4

live part

Modification:

Note 1 to entry: Parts are considered to be **live parts** even if they comply with 8.1.4.

4 General requirement

This clause of Part 1 is applicable.