

Furniture - Assessment of the surface resistance to scratching

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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English Version

Furniture - Assessment of the surface resistance to scratching

Ameublement - Evaluation de la résistance de la surface à la rayure

Möbel - Bewertung der Kratzfestigkeit von Oberflächen

This European Standard was approved by CEN on 8 January 2024.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 15186:2024) has been prepared by Technical Committee CEN/TC 207 “Furniture”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2024, and conflicting national standards shall be withdrawn at the latest by September 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15186:2012.

Compared with EN 15186:2012, the following modifications have been made:

- a) subclauses of Clause 4, Linear method (method A), revised;
- b) subclauses of Clause 5, Circular method (method B), revised;
- c) Annex B deleted; the significant changes in the revised edition are now given in the European foreword;
- d) Bibliography updated.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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1 Scope

This document specifies a method for the assessment of the surface resistance to different kinds of visible scratches. It relates to the rigid surfaces of all finished products, regardless of their material.

It does not apply to finishes on leather and fabrics.

Method A is suitable for all types of surface coatings and coverings except for melamine faced boards (according to EN 14322) and HPL (according to EN 438-1). It simulates measurable penetrating and/or deforming scratches.

Method B is suitable for all types of surfaces. It simulates first visible traces (e.g. scratches, marks) that can also be a change in the gloss.

The test is intended to be carried out on a part of finished furniture. It can, however, be carried out on test panels of the same material, finished in an identical manner to the finished product, and of a size sufficient to meet the requirements of the test.

It is essential that the test be carried out on unused surfaces.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1518-1, *Paints and varnishes — Determination of scratch resistance — Part 1: Constant-loading method (ISO 1518-1)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1

test surface

part of the test panel

3.2

test panel

panel including the test surface

Note 1 to entry: The panel may be cut from a finished item of furniture or it may be a separate panel produced in the same manner as the finished item of furniture.

3.3

test area

part of the test surface under the equipment, where the measurement is carried out