

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Low-voltage switchgear and controlgear –
Part 5-1: Control circuit devices and switching elements – Electromechanical
control circuit devices**

**Appareillage à basse tension –
Partie 5-1: Appareils et éléments de commutation pour circuits de commande –
Appareils électromécaniques pour circuits de commande**





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IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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Electromechanical control circuit devices****FOREWORD**

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IEC 60947-5-1 has been prepared by subcommittee 121A: Low-voltage switchgear and controlgear, of IEC technical committee 121: Switchgear and controlgear and their assemblies for low voltage. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) update of the scope structure and exclusions;
- b) requirements for control circuits;
- c) update of the normal service conditions (e.g. shock and vibration);
- d) update of information and marking requirements including environmental information requirements referencing IEC TS 63058:2021;

- e) update of the constructional requirements and the corresponding tests considering safety aspects (e.g. artificial optical radiation, security aspects, limited energy source, stored charge energy circuit);
- f) update of the EMC requirements according to the generic documents;
- g) new requirements for reed contact magnetic switches in Annex D;
- h) requirements for class II circuit devices achieved by double or reinforced insulation in Annex F;
- i) update of pull-out tests in Annex G;
- j) information requirements for audible signalling device in Annex J;
- k) insertion of new Annex O.

The text of this International Standard is based on the following documents:

Draft	Report on voting
121A/585/FDIS	121A/598/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

This International Standard should be used in conjunction with IEC 60947-1.

The provisions of the general rules, IEC 60947-1, are applicable to this document, where specifically called for. General rules, clauses and subclauses thus applicable, as well as tables, figures and annexes are identified by a reference to IEC 60947-1, for example 1.2.3, Table 4 or Annex A of IEC 60947-1:2020.

The following differing practices of a less permanent nature exist in the countries indicated below.

- 8.2.4.1: Making and breaking capacities (United States of America and Canada).
- 9.3.3.5.2: Test circuits and connections (United States of America and Canada).

A list of all the parts in the IEC 60947 series, under the general title *Low-voltage switchgear and controlgear*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
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LOW-VOLTAGE SWITCHGEAR AND CONTROLGEAR –

Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices

1 Scope

This part of IEC 60947 applies to control circuit devices and switching elements intended for controlling, signalling, interlocking, etc., of switchgear and contolgear.

It applies to control circuit devices having a rated voltage not exceeding 1 000 V AC (at a frequency not exceeding 1 000 Hz) or 600 V DC.

This document applies to specific types of control circuit devices as contained in the following non exhaustive list:

- manually operated control switches;
- electromagnetically operated control switches, either time-delayed or instantaneous;
- contactor relays;
- pilot switches;
- pressure switches;
- temperature sensitive switches (thermostats);
- programmers;
- position switches;
- control switches operated by part of a machine or mechanism;
- associated control circuit equipment, for example indicator lights;
- control circuit devices incorporating semiconductor switching elements;
- control circuit devices incorporating a built-in single drop digital communication interface.

NOTE 1 Control circuit devices and switching elements are referred to as "equipment" or "device" equally in this document.

This document also applies to specific types of control circuit switching elements associated with other devices (whose main circuits are covered by other standards) as contained in the following non exhaustive list:

- auxiliary contacts of a switching device (e.g. contactor, circuit breaker) which are not dedicated exclusively for use with the coil of that device;
- interlocking contacts of enclosure doors;
- control circuit contacts of rotary switches;
- control circuit contacts of overload relays.

This document does not apply to:

- relays covered in the IEC 60255 or IEC 61810 series;
- automatic electrical control devices for household and similar purposes;
- the use of control circuit devices and switching elements with additional measure within explosive atmospheres. These are given in the IEC 60079 series;

This document does not address specific colour requirements or actuating force values.

NOTE 2 Colour requirements can be found in IEC 60073 and also in CIE S004/E-2001.

The object of this document is to state:

- definitions;
- classification;
- characteristics;
- product information;
- normal service, mounting and transport conditions;
- constructional and performance requirements, including electromagnetic compatibility (EMC) and all related product safety measures;
- tests to verify the requirements and the rated characteristics.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-14:2023, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60068-2-30:2005, *Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12 h + 12 h cycle)*

IEC 60068-2-78:2012, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

IEC 60417, *Graphical symbols for use on equipment*,
available at <http://www.graphical-symbols.info/equipment>

IEC 60695-2-10:2021, *Fire hazard testing – Part 2-10: Glowing/hot-wire based test methods – Glow-wire apparatus and common test procedure*

IEC 60695-2-11:2021, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)*

IEC 60695-2-12:2021, *Fire hazard testing – Part 2-12: Glowing/hot-wire based test methods – Glow-wire flammability index (GWFI) test method for materials*

IEC 60730-1:2022, *Automatic electrical controls – Part 1: General requirements*

IEC 60947-1:2020, *Low-voltage switchgear and controlgear – Part 1: General rules*

IEC 60947-4-1:2018, *Low-voltage switchgear and controlgear – Part 4-1: Contactors and motor-starters – Electromechanical contactors and motor-starters*

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3 Terms, definitions, symbols and abbreviated terms

3.1 Terms and definitions

3.1.1 General

For the purposes of this document, the terms and definitions given in IEC 60947-1:2020, as well as the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1.2 Basic terms and definitions

3.1.2.1

control circuit device

electrical device intended for the controlling, signalling, interlocking, etc., of switchgear and controlgear

Note 1 to entry: Control circuit devices include control switches and associated devices such as indicator lights.

Note 2 to entry: Control circuit devices can also include associated devices dealt with in other standards, such as instruments, potentiometers, relays, in so far as associated devices are used for the purposes specified above.

3.1.2.2

control switch

<control and auxiliary circuits> mechanical switching device which serves the purpose of controlling the operation of switchgear or controlgear, including signalling, electrical interlocking, etc.

Note 1 to entry: A control switch consists of one or more contact elements with a common actuating system.

Note 2 to entry: A control switch may include semiconductor elements or contact elements (see 3.1.5.2 and 3.1.5.3).

[SOURCE: IEC 60050-441:1984, 441-14-46, modified – Addition of a new Note 2 to entry.]

3.1.2.3

control switch suitable for isolation

control switch which, in the open position, complies with the requirements specified for the isolating function (see 3.3.19 and 8.1.7 of IEC 60947-1:2020)

Note 1 to entry: Such control switches are intended to provide a higher degree of safety to personnel when working on the equipment controlled. For this reason, they have to be manually actuated relying on the intelligence of instructed persons to react in case they would fail to operate, for example in case of insufficiently opened contacts.