



Edition 4.2 2009-10

INTERNATIONAL STANDARD



Electric irons for household or similar use - Methods for measuring performance





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INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRICE CODE

ISBN 978-2-88910-102-3

CONTENTS

FC	REWORD	4
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Measurements for various types of irons	9
5	General conditions for measurements	10
	5.1 Ambient conditions	10
	5.2 Voltage for measurements	10
	5.3 Steady conditions	11
	5.4 Iron support for measurements	11
	5.5 Temperature measurement	11
	5.6 Cordless irons having a mains supply attachment	
	5.7 Irons fitted with separate steam generator/boiler	
	5.8 Irons fitted with auto switch-off devices	
	5.9 Test sample	
•	5.10 Irons with additives	
6	General requirements	
	6.1 Determination of mass	
_	6.2 Measurement of length of the supply cord	
7	Temperature measurements	12
	7.2 Measurement of initial overswing temperature and heating-up exceed temperature	:SS 12
	7.3 Measurement of sole-plate temperature	
	7.4 Determination of the hottest point	
	7.5 Measurement of temperature distribution	
	7.6 Measurement of cyclic fluctuation of temperature of the hottest poi	
8	Assessment of the spray function	14
	8.1 Determination of the mass of spray	14
	8.2 Determination of the spray pattern	15
9	Measurements concerning steaming operation	16
	9.1 Measurement of heating-up time for steaming operation	16
	9.2 Measurement of steaming time, steaming rate and water leakage r	ate17
	9.3 Determination of mass of a shot of steam	
10		20
	10.1 Creasing of test cloth	20
	10.2 Conditioning of the iron	
	10.3 Ironing	
	10.4 Ironing with shot of steam	
	10.5 Evaluation	
11	Measurement of input power and energy consumption	
	11.1 Measurement of input power	
	11.2 Measurement of energy consumption	
	11.3 Ironing efficiency	24

12	2 Assessment of sole-plate	24
	12.1 Determination of smoothness of the sole-plate	24
	12.2 Measurement of scratch resistance of sole-plate	25
	12.3 Determination of adhesion of polytetrafluorethylene	•
4.	(PTFE) coating or similar coating on sole-plate	
13	70	
	13.1 Heating test	
	13.3 Determination of drift of thermostat	
14	4 Determination of total steaming time for hard water	
	14.1 For non-pressurised steam irons	
	14.2 For pressurised steam irons or instantaneous steam irons	
1	5 Instruction for use	31
16	6 Information at the point of sale	31
Λ.	nnov A (informativa). Magazzament of atografica time, atografica rate and water	
	nnex A (informative) Measurement of steaming time, steaming rate and water eakage rate for pressurized steam irons or instantaneous steam irons	45
Α	nnex B (normative) Ironing board	46
Α	nnex C (normative) Cotton cloth	49
Α	nnex D (informative) Classification of electric irons	50
		0.0
	igure 1 – Arrangement for measuring the sole-plate temperature	
	igure 2 – Variation of sole-plate temperature after switching-on	
	igure 3 – Determination of spray pattern	
	igure 4 – Test apparatus	
	igure 5 – Creasing tool	
	igure 6 – Wrapping rod and pencil	
	igure 7 – Circular and rectangular blocks	
	igure 8 – Conditioning of the iron	
	igure 9 – Ironing	
	igure 10 – Evaluation	
	igure 11 – Comparison charts	
Fi	igure 12 – Test apparatus for smoothness of sole-plate	41
Fi	igure 13 – Scratch	42
Fi	igure 14 – Positions of cutting area	43
Fi	igure 15 – Apparatus for drop test	44
Fi	igure 16 – Test apparatus for total steaming time	44
	igure A.1 – Measurements concerning steaming operation	
	igure B.1 – Example of construction of the ironing-board	
T	able 1 – Measurements of various types of irons	9
	able 2 – Classes of scratch resistance	26

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ELECTRIC IRONS FOR HOUSEHOLD OR SIMILAR USE – METHODS FOR MEASURING PERFORMANCE

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International Standard IEC 60311 has been prepared by subcommittee 59E: Ironing and pressing appliances, of IEC technical committee 59: Performance of household electrical appliances.

This consolidated version of IEC 60311 consists of the fourth edition (2002) [documents 59E/148/FDIS and 59E/149/RVD], its amendment 1 (2005) [documents 59L/22/FDIS and 59L/24/RVD] and its amendment 2 (2009) [documents 59L/67/FDIS and 59L/68/RVD].

The technical content is therefore identical to the base edition and its amendments and has been prepared for user convenience.

It bears the edition number 4.2.

A vertical line in the margin shows where the base publication has been modified by amendments 1 and 2.

Annexes B and C form an integral part of this standard.

Annexes A and D are for information only.

In this standard, the following print types are used:

- test specifications: in italic type

notes: in small roman typeother texts: in roman type

Words in **bold** in the text are defined in clause 3.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
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ELECTRIC IRONS FOR HOUSEHOLD OR SIMILAR USE – METHODS FOR MEASURING PERFORMANCE

1 Scope

This International Standard applies to electric irons for household or similar use.

The purpose of this standard is to state and define the principal performance characteristics of electric irons for household or similar use which are of interest to the user and to describe the standard methods for measuring these characteristics.

Electric irons covered by this standard include

- dry irons;
- steam irons;
- vented steam irons with motor pump;
- spray irons;
- steam irons with separate water reservoir or boiler/generator having a capacity not exceeding 5 l.

This standard is concerned neither with safety nor with performance requirements.

NOTE The primary characteristic to be taken into account in assessing the performance of an electric iron is its basic ability to produce a smooth finish to textile materials, without risk of scorching or other damage. It has not proved possible to devise a single method which will measure this characteristic in a consistently reproducible way and measurements have therefore been included to check certain factors, such as the temperature of the sole-plate at the mid-point, sole-plate temperature distribution, etc., which affect the basic characteristic. In evaluating the results, it must be realized that, while a very exceptional result in any one of them may significantly affect performance, there is considerable latitude in the combination of results which will give satisfactory ironing performance, and too much significance should not be attached to minor differences in any one result.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60051-1:1997, Direct acting indicating analogue electrical measuring instruments and their accessories – Part 1: Definitions and general requirements common to all parts

IEC 60454-3-3:1998, Pressure-sensitive adhesive tapes for electrical purposes — Part 3: Specifications for individual materials — Sheet 3: Polyester film tapes with rubber thermoplastic adhesive

IEC 60734:2001, Household electrical applicances – Performance – Hard water for testing

ISO 105-F:1985, Textiles - Tests for colour fastness - Part F: Standard adjacent fabrics

ISO 1518:1992, Paints and varnishes – Scratch test

ISO 2409:1992, Paints and varnishes - Cross-cut test

ISO 3758:1991, Textiles – Care labelling code using symbols

ISO 3801:1977, Textiles – Woven fabrics – Determination of mass per unit length and mass per unit area

ISO 6330:2000, Textiles - Domestic washing and drying procedures for textile testing

ISO 7211-2:1984, Textiles – Woven fabrics – Construction – Methods of analysis – Part 2: Determination of number of threads per unit length

ISO 9073-2: 1995, Textiles – Test methods for nonwovens – Part 2: Determination of thickness

ISO 13934-1:1999, Textiles – Tensile properties of fabrics – Part 1: Determination of maximum force and elongation at maximum force using the strip method

3 Terms and definitions

For the purposes of this standard the following definitions apply.

3.1

electric iron

portable appliance, which has an electrically heated sole-plate and is used for ironing textile materials

NOTE In this standard, "electric iron" is referred to as "iron".

3.2

thermostatic iron

iron fitted with a thermostat, the setting of which can be adjusted manually to alter the soleplate temperature over a range and maintain it within certain limits

3.3

electric iron with non-self-resetting thermal cut-out

iron fitted with a non-self-resetting thermal cut-out, such as a fusible link, for the purpose of disconnecting the heating element if the iron attains excessive temperature

3.4

dry iron

iron having neither means to produce and supply steam nor to spray water onto textile materials while ironing

3.5

steam iron

iron having means to produce and supply steam to textile materials while ironing. It can be provided with means to supply a shot of steam

3.5.1

shot-of-steam iron

iron provided with means to supply a shot of steam to textile materials while ironing

3.5.2

shot of steam

single emission of an increased volume of steam from the sole-plate for a short duration

3.5.3

vented steam iron

steam iron in which steam is produced when the water contacts the sole-plate, the water reservoir being at atmospheric pressure.

NOTE The water reservoir may be incorporated in the iron or connected by a hose to the iron.

3.5.4

pressurized steam iron

steam iron in which steam is produced in a boiler at a pressure exceeding 50 kPa

NOTE The boiler may be incorporated in the iron or connected by a hose to the iron.