

This document is a preview generated by EVS

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 12706:2010 sisaldb Euroopa standardi EN ISO 12706:2009 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 12706:2010 consists of the English text of the European standard EN ISO 12706:2009.
Standard on kinnitatud Eesti Standardikeskuse 28.02.2010 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 28.02.2010 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 23.12.2009.	Date of Availability of the European standard text 23.12.2009.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

ICS 01.040.19, 19.100

### Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:  
Aru 10 Tallinn 10317 Estonia; [www.evs.ee](http://www.evs.ee); Telefon: 605 5050; E-post: [info@evs.ee](mailto:info@evs.ee)

### Right to reproduce and distribute Estonian Standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation:  
Aru str 10 Tallinn 10317 Estonia; [www.evs.ee](http://www.evs.ee); Phone: +372 605 5050; E-mail: [info@evs.ee](mailto:info@evs.ee)

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 12706

December 2009

ICS 01.040.19; 19.100

Supersedes EN ISO 12706:2000

English Version

Non-destructive testing - Penetrant testing - Vocabulary (ISO  
12706:2009)

Essais non destructifs - Contrôle par ressouage -  
Vocabulaire (ISO 12706:2009)

Zerstörungsfreie Prüfung - Terminologie - Begriffe der  
Eindringprüfung (ISO 12706:2009)

This European Standard was approved by CEN on 5 October 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

## Foreword

This document (EN ISO 12706:2009) has been prepared by Technical Committee CEN/TC 138 "Non-destructive testing", the secretariat of which is held by AFNOR, in collaboration with Technical Committee ISO/TC 135 "Non-destructive testing".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 12706:2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

# Non-destructive testing — Penetrant testing — Vocabulary

# Essais non destructifs — Contrôle par ressusage — Vocabulaire

# Zerstörungsfreie Prüfung — Eindringprüfung — Begriffe

## 1 Scope

This International Standard defines technical terms relating to penetrant testing.

**NOTE** In addition to terms used in English and French, two of the three official ISO languages, this document gives the equivalent terms in German; these are published under the responsibility of the member body for Germany (DIN), and are given for information only. Only the terms and definitions given in the official languages can be considered as ISO terms and definitions.

## 2 Definitions

### 2.1 background

level of fluorescent penetrant or colour contrast penetrant left on the surface of the component after the removal of excess penetrant

### 2.2 bleedout

egress of penetrant from a discontinuity

## 1 Domaine d'application

La présente Norme internationale définit les termes techniques relatifs au contrôle par ressusage.

**NOTE** En complément des termes utilisés anglais et français, deux des trois langues officielles de l'ISO (anglais, français et russe), le présent document donne les termes équivalents en allemand; ces termes sont publiés sous la responsabilité du comité membre de l'Allemagne (DIN), et sont donnés uniquement pour information. Seuls les termes et définitions dans les langues officielles peuvent être considérés comme étant des termes et définitions de l'ISO.

## 2 Définitions

### 2.1

#### bruit de fond

quantité de pénétrant coloré ou fluorescent laissée sur la surface de la pièce après élimination de l'excès de pénétrant

### 2.2

#### ressusage

sortie du pénétrant d'une discontinuité

## 1 Anwendungsbereich

Dieses Dokument definiert technische Begriffe aus dem Bereich der Eindringprüfung.

**ANMERKUNG** Zusätzlich zu den Begriffen in Englisch und Französisch, zwei der drei offiziellen Sprachen der ISO, enthält das vorliegende Dokument die entsprechenden Begriffe in deutscher Sprache; diese wurden auf Verantwortung der Mitgliedskörperschaft Deutschlands (DIN) herausgegeben, und sind nur zur Information angegeben. Es können jedoch nur die in den offiziellen Sprachen angegebenen Begriffe und Definitionen als ISO-Begriffe und Definitionen angesehen werden.

## 2 Definitionen

### 2.1

#### Hintergrund

nach der Zwischenreinigung auf der Prüffläche verbliebene flächige Färbung durch das fluoreszierende Eindringmittel oder das Farbeindringmittel

### 2.2

#### Ausbluten

Austreten — Rückbenetzen — von Eindringmittel aus einer Oberflächeninhomogenität