

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Arc welding equipment –
Part 7: Torches**

**Matériel de soudage à l'arc –
Partie 7: Torches**



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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 Environmental conditions.....	9
5 Classification.....	9
5.1 General	9
5.2 Process.....	9
5.3 Guidance.....	9
5.4 Cooling.....	9
5.5 Main arc striking for plasma processes.....	10
6 Test conditions	10
6.1 General	10
6.2 Type tests	10
6.3 Routine tests	10
7 Protection against electric shock	10
7.1 Voltage rating.....	10
7.2 Insulation resistance	11
7.3 Dielectric strength	12
7.3.1 General requirement.....	12
7.3.2 Additional requirements for plasma cutting torches.....	12
7.3.3 Additional requirements for striking and stabilizing voltage rating	12
7.4 Protection against electric shock in normal service (direct contact)	13
7.4.1 Degree of protection requirements.....	13
7.4.2 Additional requirements for plasma cutting torches.....	13
8 Thermal rating	13
8.1 General.....	13
8.2 Temperature rise	13
8.3 Heating test.....	14
8.3.1 General	14
8.3.2 Metal inert/active gas (MIG/MAG) or self-shielded flux-cored arc welding torch	14
8.3.3 Tungsten inert gas (TIG) and plasma arc welding torch	16
8.3.4 Plasma cutting torch	17
8.3.5 Submerged arc welding torch	18
9 Pressure of the liquid cooling system.....	18
10 Resistance to hot objects	18
11 Mechanical provisions	19
11.1 Impact resistance	19
11.2 Accessible parts	20
11.3 Handle material	20
12 Marking	20
13 Instructions for use.....	21
Annex A (informative) Additional terminology.....	22
Annex B (normative) Position of the welding torches for the heating test.....	25

Annex C (informative) Cooled copper block	26
Annex D (informative) Copper block with a hole	27
Annex E (informative) Copper bars with a slot.....	28
Bibliography.....	29
Figure 1 – Device for testing the resistance to hot objects	19
Figure 2 – Device for the impact test.....	20
Figure A.1 – Torch for metal inert/active gas (MIG/MAG) or self-shielded flux-cored arc welding	23
Figure A.2 – Gun for metal inert/active gas (MIG/MAG) or self-shielded flux-cored arc welding	23
Figure A.3 – Torch for tungsten inert gas arc welding	23
Figure A.4 – Torch for plasma arc welding	23
Figure A.5 – Torch for plasma cutting	23
Figure A.6 – Supply unit.....	23
Figure A.7 – Mechanically guided plasma torch	24
Figure B.1 – MIG/MAG torches	25
Figure B.2 – TIG torches.....	25
Figure B.3 – Plasma welding torches	25
Figure C.1 – Water-cooled copper block – Example	26
Figure D.1 – Water-cooled copper block with a hole – Example	27
Figure E.1 – Water-cooled copper bars with a slot – Example	28
Table 1 – Voltage rating of torches	11
Table 2 – Test values for metal inert gas arc welding (MIG) of aluminium alloys	15
Table 3 – Test values for metal active gas arc welding (MAG) of mild steel.....	15
Table 4 – Test values for metal active gas arc welding (MAG) with flux-cored wire	16
Table 5 – Test values for self-shielded flux-cored arc welding of mild steel.....	16
Table 6 – Test values for tungsten inert gas arc welding (TIG).....	17
Table 7 – Test values for plasma arc welding.....	17
Table A.1 – List of terms	22

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ARC WELDING EQUIPMENT –

Part 7: Torches

FOREWORD

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International Standard IEC 60974-7 has been prepared by IEC technical committee 26: Electric welding.

This third edition cancels and replaces the second edition published in 2005 and constitutes a technical revision. The significant changes with respect to the previous edition are listed below:

- new requirement for degree of protection of torch coupling device (see Table 1);
- scope is extended to cable-hose assembly connected between a power source and ancillary equipment (see Clause 1);
- torch parts, as recommended by the manufacturer, are included in the safe plasma cutting system design (see 7.4.2);
- new flammability requirement for handle material (see 11.3).

The text of this standard is based on the following documents:

FDIS	Report on voting
26/492/FDIS	26/495/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part of IEC 60974 is to be used in conjunction with IEC 60974-1.

A list of all parts of the IEC 60974 series can be found, under the general title *Arc welding equipment*, on the IEC website.

In this standard, the following print types are used:

– *conformity statements: in italic type.*

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

ARC WELDING EQUIPMENT –

Part 7: Torches

1 Scope

This part of IEC 60974 specifies safety and construction requirements for torches for arc welding and allied processes. This part of IEC 60974 is applicable to manual, mechanically guided, air-cooled, liquid-cooled, motorized, spool-on and fume extraction torches.

In this part of IEC 60974, a torch consists of the torch body, the cable-hose assembly and other components.

This part of IEC 60974 is also applicable to a cable-hose assembly connected between a power source and ancillary equipment.

This part of IEC 60974 is not applicable to electrode holders for manual metal arc welding or air-arc cutting/gouging.

NOTE 1 Typical allied processes are electric arc cutting and arc spraying.

NOTE 2 Other components are listed in Table A.1.

NOTE 3 In this part of IEC 60974, the terms "torch" and "gun" are interchangeable. For convenience "torch" has been used in the following text.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (all parts), *International Electrotechnical Vocabulary* (available at <http://www.electropedia.org>)

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60695-11-10, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*

IEC 60974-1:2012, *Arc welding equipment – Part 1: Welding power sources*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60050, IEC 60664-1, and IEC 60974-1, as well as the following, apply.

NOTE Additional terminology is given in Annex A.