# TECHNICAL SPECIFICATION



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# Particle size analysis — Small angle X-ray scattering method

Analyse granulométrique — Méthode de dispersion par rayons X sous angle faible



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# Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

In other circumstances, particularly whethere is an urgent market requirement for such documents, a technical committee may decide to publish other types of normative document:

- an ISO Publicly Available Specification (ISO/PAS) represents an agreement between technical experts in an ISO working group and is accepted for publication if it is approved by more than 50 % of the members of the parent committee casting a vote;
- an ISO Technical Specification (ISO/TS) represents an agreement between the members of a technical committee and is accepted for publication if it is approved by 2/3 of the members of the committee casting a vote.

An ISO/PAS or ISO/TS is reviewed every three years with a view to deciding whether it can be transformed into an International Standard.

Attention is drawn to the possibility that some of the elements of this echnical Specification ISO/TS 13762 may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO/TS 13762 was prepared by Technical Committee ISO/TC 24, Sieves, sieving and other sizing methods, Subcommittee SC 4, Sizing by methods other than sieving.

Annexes A and B form a normative part of this Technical Specification. Annexes to E are for information only.



## Introduction

The size range for which the small angle X-ray scattering (SAXS) method is applicable is approximately in the range of 1 nm to 300 nm. The success of the technique is mainly based on the fact that SAXS effect results from the difference of electron density between particles and their surroundings so that size  $X_{SAXS}$  always indicates the size of a primary particle rather than the internal crystallite or external agglomerate size; in other words, the requirement of particle dispersion of a sample for SAXS analysis is not as strict as that for other methods.

However, the SAXS mathed has its limitations: firstly, it cannot distinguish pores from particles; secondly, the interference effect between particles will arise as the sample is available only in concentrated form.

SAXS measurements and the interpretation of the data are currently not uniform. The purpose of this Technical Specification is to facilitate comparisons of size analysis made in different laboratories.

It is well known that X-rays can kill human tissue. However, this Technical Specification does not purport to address all the safety problems associated with the use of the SAXS method; it is the responsibility of the user to establish appropriate safety and health practices prior to its use.

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Particle size analysis — Small angle X-ray scattering method

### 1 Scope

This Technical Specification specifies the method for determining particle size distribution of ultra-fine powders by the small angle X-ray scattering technique. It is applicable to particle sizes ranging from 1 nm to 300 nm. In the data analysis, it is assumed that particles are isotropic and spherically shaped.

The method described in this Technical Specification is also applicable to particle suspensions.

This Technical Specification does not apply to:

- a) powders containing particles whose morphology is farmon spherical, except by special agreement;
- b) powders consisting of porous particles;
- c) mixtures of powders.

#### 2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this Technical Specification. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this Technical Specification are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 9276-1, Representation of results of particle size analysis - Part 1: Graphical representation.

ISO 9276-2:—<sup>1)</sup>, Representation of results of particle size analysis — Part 2: Calculation of average particle sizes/diameters and moments from particle size distributions.

<sup>1)</sup> To be published.