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NATIONAL FOREWORD

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| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation. |
| Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kätesaadavaks 01.08.2012. | Date of Availability of the European standard is 01.08.2012. |
| Standard on kätesaadav Eesti Standardikeskusest. | The standard is available from the Estonian Centre for Standardisation. |

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 1346

August 2012

ICS 59.080.50

Supersedes EN ISO 1346:2004

English Version

Fibre ropes - Polypropylene split film, monofilament and
multifilament (PP2) and polypropylene high-tenacity
multifilament (PP3) - 3-, 4-, 8- and 12-strand ropes (ISO
1346:2012)

Cordages en fibres - Film fibrillé, monofilament et
multifilament de polypropylène (PP2) et multifilament de
polypropylène haute ténacité (PP3) - Cordages à 3, 4, 8 et
12 torons (ISO 1346:2012)

Faserseile - Polypropylen-Splitfilm, Moofilament und
Multifilament (PP2) und hochfestes Polypropylen-
Multifilament (PP3) - 3-, 4-, 8- und 12-litzige Seile (ISO
1346:2012)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Foreword

This document (EN ISO 1346:2012) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2013, and conflicting national standards shall be withdrawn at the latest by February 2013.

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Endorsement notice

The text of ISO 1346:2012 has been approved by CEN as a EN ISO 1346:2012 without any modification.

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Fibre ropes — Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) — 3-, 4-, 8- and 12-strand ropes

1 Scope

This International Standard specifies requirements for 3-strand hawser-laid and 4-strand shroud-laid ropes, 8-strand braided ropes and 12-strand braided ropes for general service made of polypropylene, and gives rules for their designation.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1968, *Fibre ropes and cordage — Vocabulary*

ISO 2307, *Fibre ropes — Determination of certain physical and mechanical properties*

ISO 9554, *Fibre ropes — General specifications*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1968 apply.

4 Designation

Fibre ropes shall be designated by

- the words “fibre rope”,
- the number of this International Standard,
- the construction or type of rope (see Clause 5),
- the reference number of the rope,
- the material from which the rope is made:
 - PP2: polypropylene split film, monofilament and multifilament,
 - PP3: polypropylene high-tenacity multifilament.

EXAMPLE

Designation of an 8-strand braided rope (type L) with a linear density of 1 630 ktex, corresponding to the reference number 60 and made of polypropylene monofilament (PP2):

Fibre rope ISO 1346 – L – 60 – PP2